Rough Country SRB990677A Installation Instructions

62-Inch HD2 Running Boards for Chevy Extended Cab

Part number: SRB990677A

trailfortress.com/rough-country-hd2-aluminum-running-boards-srb990677a

Scan for fitment, price and install help

921SRB990677

GM 99-06 1500 / 01-06 2500HD EXT CAB HD2 STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Step Rails x2
Dr. Front Bracket x1
Dr. Center Bracket x1
Dr. Rear Bracket x1
Pass. Front Bracket x1
Pass. Center Bracket x1
Pass. Rear Bracket x1
Dr. Pinch Weld Bracket x3
Pass. Pinch Weld Bracket x3

TOOLS NEEDED:
10mm Wrench or Socket
13mm Wrench or Socket
16mm Wrench or Socket
Drill Motor
3/8” Drill

HARDWARE INCLUDED:
4 - 12mm x 2.25” Flag Bolt
2 - 12mm x 3.125” Flag Bolt
12 - 8mm Lock Nut
6 - 10mm Plastic Retainer
6 - 12mm Lock Nut
12 - 8mm x 25mm Bolt
24 - 8mm Oversize Washer
6 - 7/16” Flat Washer
28 - 6mm Flat Washer
20 - 6mm Lock Nut
16 - 6mm x 20mm Bolt
8 - 6mm Lock Washer
8 - 6mm x 15mm Button Head Bolt
8 - 6mm Finish Nut
24 - 8mm Speed Nut

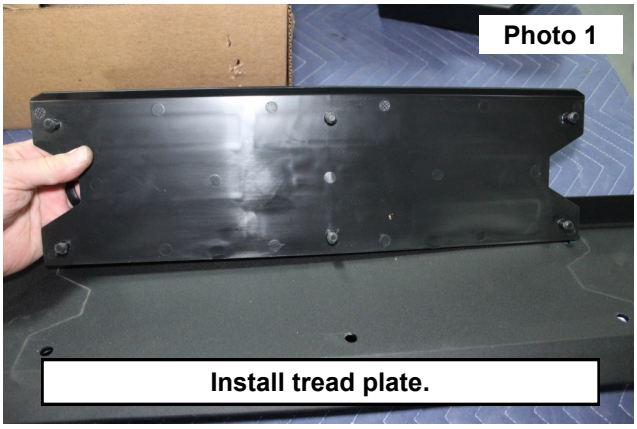


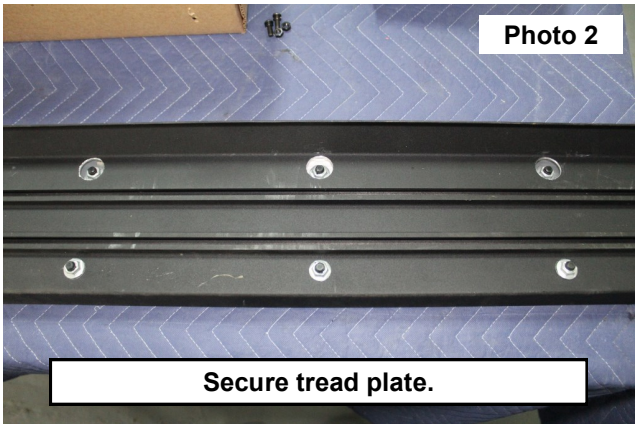
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

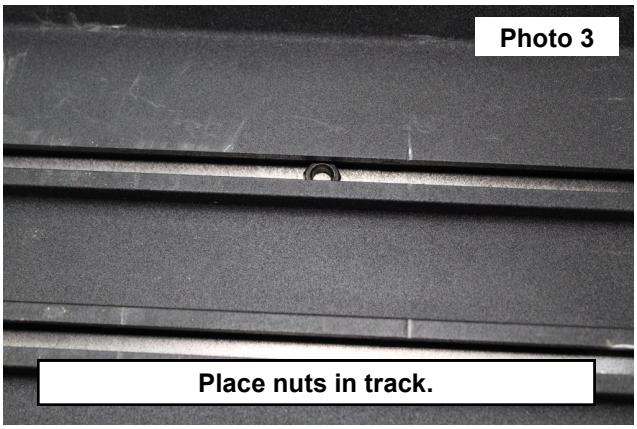
HD2 BOARD ASSEMBLY

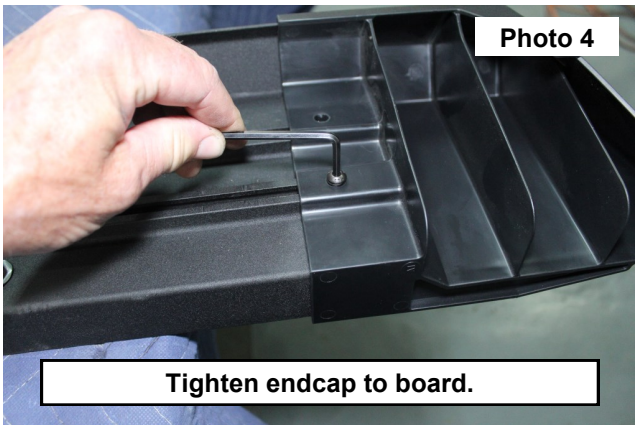
1. Place molded tread plate onto the running board by aligning the pegs with the holes in the step board. **See Photo 1.**
2. Secure the tread plate to the step board with the supplied self-threading nut using a 13mm socket. **See Photo 2.**





3. Place (1) supplied 6mm x 20mm bolt in each track for each bracket on one side of the vehicle.
4. Place (2) 6mm finish nuts into the track on the underside of the step board. **See Photo 3.**
5. Use (2) supplied 6mm lock washers and button head bolts to secure the endcap to the step board. Tighten with a 4mm Allen wrench. **See Photo 4.**

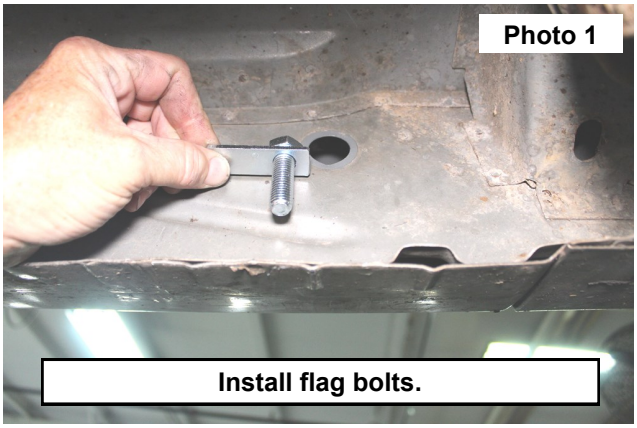


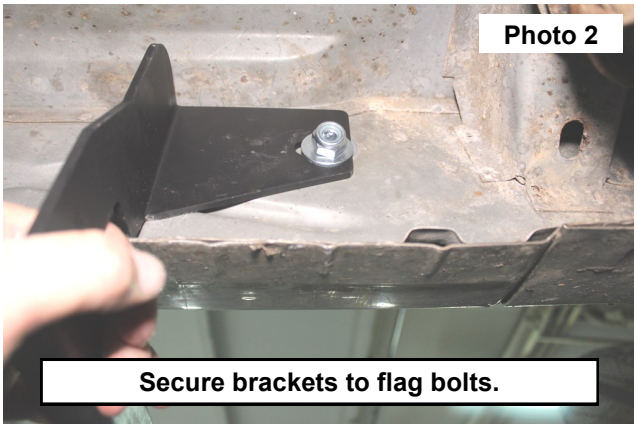


6. Repeat Step 4 to install the other end cap.
7. Repeat Step 1 through Step 6 for other side of vehicle.

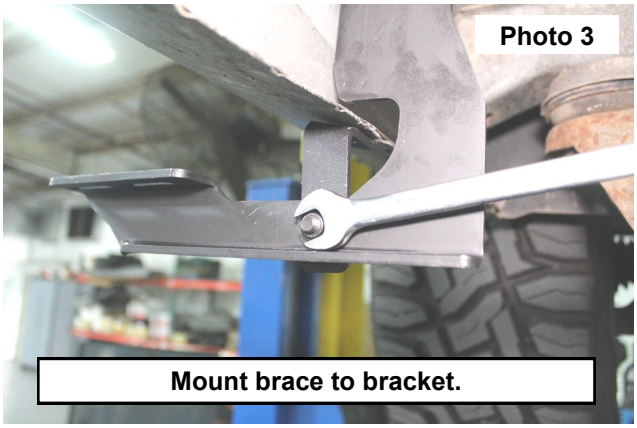
INSTALLATION INSTRUCTONS

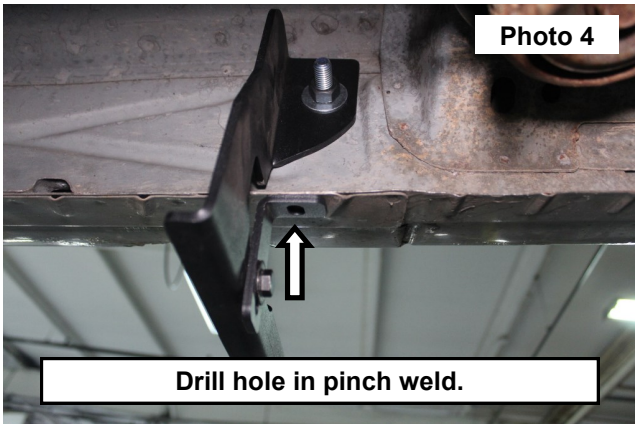
1. Install the supplied flag bolt into the large hole on the rocker. **Use the 3.125” long flag in the center mounting holes and the 2.25” long flag in the front and rear mounting holes. See Photo 1.**
2. Use the supplied plastic retainer to hold the flag bolts in place.
3. Attach the step brackets to the flag bolts using a 7/16” flat washer and 12mm lock nut. Tighten with an 18mm wrench. **See Photo 2.**



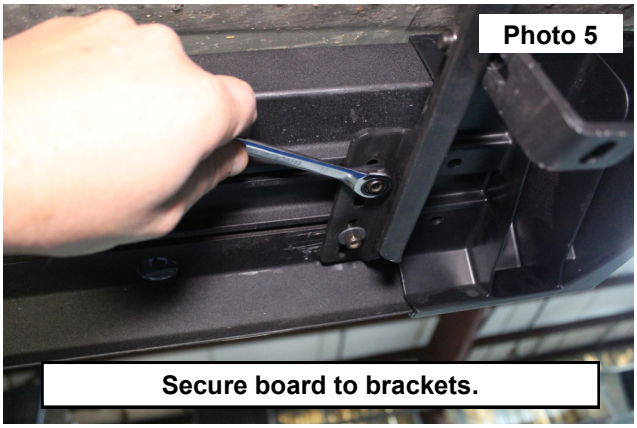


4. Attach the pinch weld bracket to the main brackets using the supplied 8mm x 25mm bolt, (2) 8mm washers, and 8mm lock nut for each pinch weld bracket. Secure using a 13mm wrench. Do not fully tighten at this time. **See Photo 3.**
5. Align the pinch weld bracket with the pinch weld and tighten the hardware with a 13mm wrench. Use the pinch weld bracket as a guide and use a 3/8” drill to make a hole in the pinch weld. **See Photo 4.**





6. Attach the bracket to the pinch weld using the supplied 8mm x 25mm bolts, washers, and nut. Tighten using a 13mm wrench. Repeat for remaining brackets.
7. Align the bolts of the assembled board into the slots of the bracket. Secure the boards with the supplied 6mm washers and lock nuts. Tighten with a 10mm wrench. **See Photo 5.**
8. Repeat for other side.



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