Rough Country SRB151977A Installation Instructions

HD2 Running Boards for Colorado & Canyon Crew Cab (2015-2025)

Part number: SRB151977A

trailfortress.com/rough-country-hd2-aluminum-running-boards-srb151977a

Scan for fitment, price and install help

921SRB151977

ROUGH COUNTRY SUSPENSION SYSTEMS®

GM 2015-22 COLORADO/CANYON HD2 STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Step Rails x2
Dr. Bracket x3
Pass. Bracket x3
Dr. Rear Bracket x1
Pass. Rear Bracket x1
Front End Cap x2
Rear End Cap x2
Tread Plate x4

TOOLS NEEDED:
10mm Wrench or Socket
13mm Wrench or Socket

HARDWARE INCLUDED:
16 - 8mm Clip Nut
16 - 8mm Lock Washer
16 - 8mm Oversize Washer
16 - 8mm x 30mm Bolt
16 - 6mm x 20mm Bolt
16 - 6mm Lock Nut
16 - 6mm Flat Washer
8 - 6mm x 15mm Button Head Bolt
8 - 6mm Hex Nut
24 - 8mm Self Threading Nut

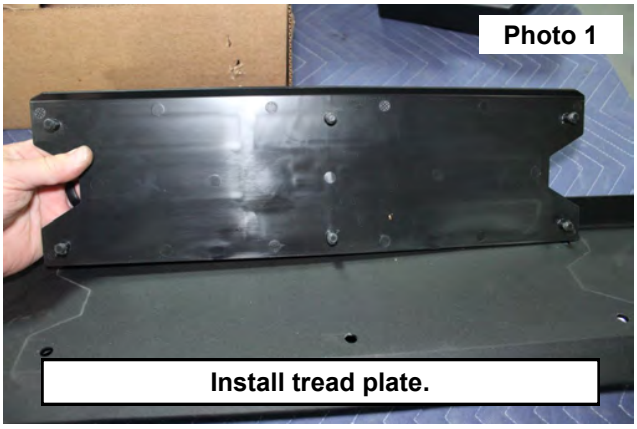


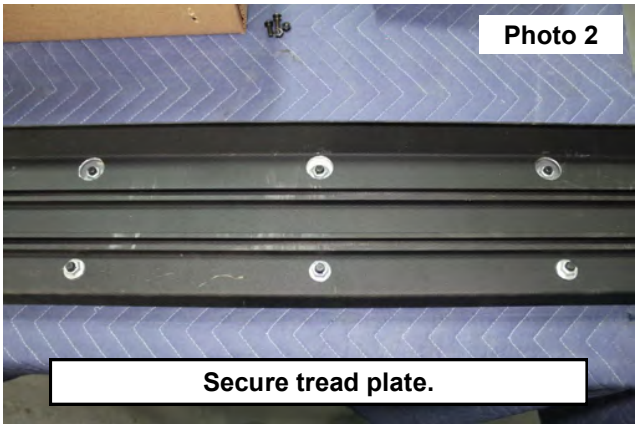
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

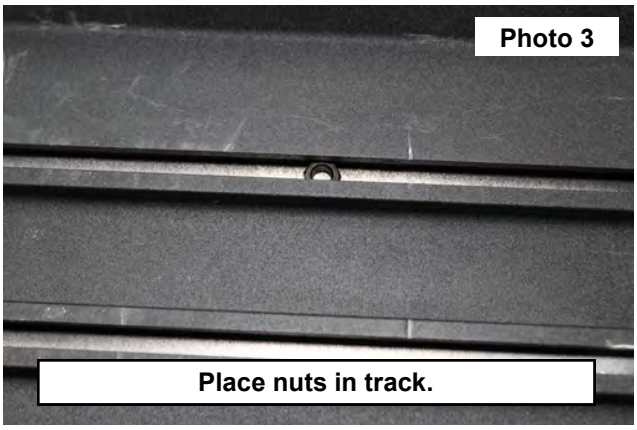
HD2 BOARD ASSEMBLY

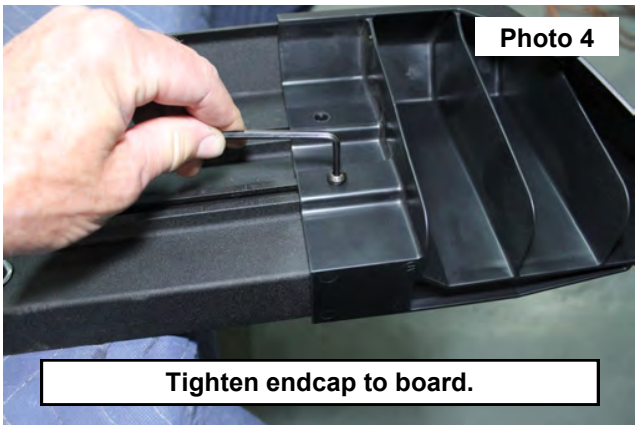
1. Place molded tread plate onto the running board by aligning the pegs with the holes in the step board. **See Photo 1.**
2. Secure the tread plate to the step board using a 13mm socket. **See Photo 2.**





3. Place (2) 6mm nuts into the track on the underside of the step board. **See Photo 3.**
4. Use (2) supplied 6mm lock washers and button head bolts to secure the endcap to the step board. Tighten with a 4mm Allen wrench. **See Photo 4.**

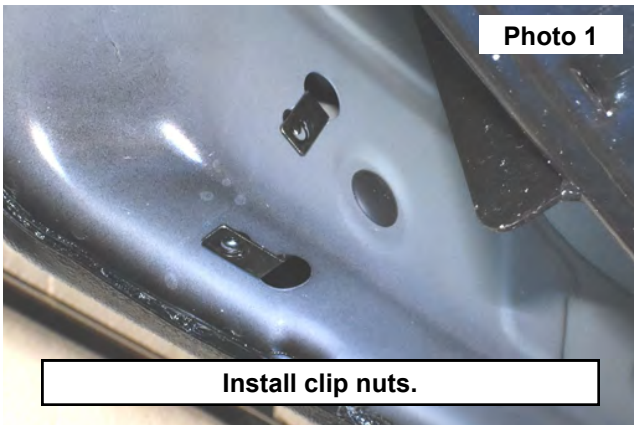


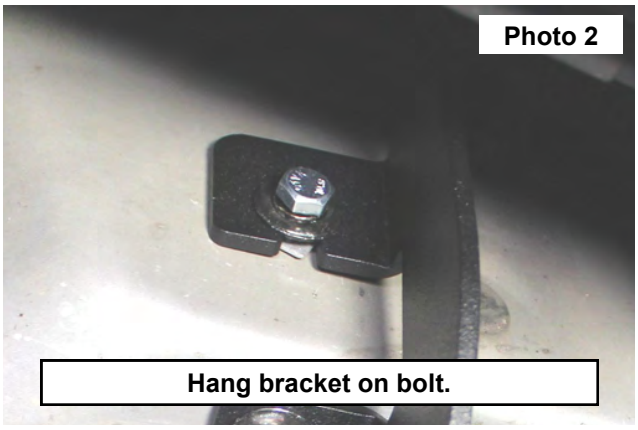


5. Slide (2) 6mm x 18mm bolts into each track on the step board.
6. For each bracket, slide a supplied 6mm x 20mm bolt into each track.
7. Repeat Step 4 to install the other end cap.

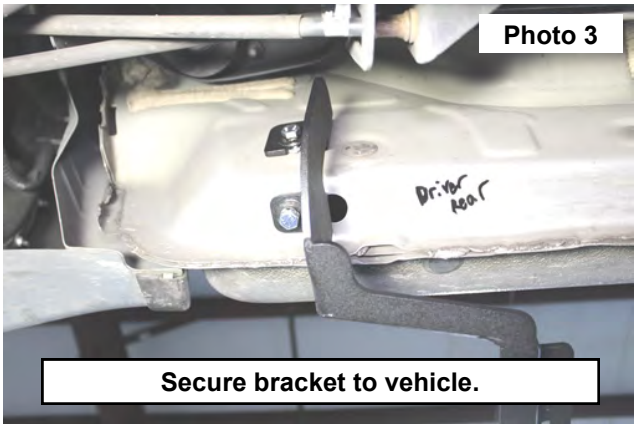
INSTALLATION INSTRUCTONS

1. Install the supplied 8mm clip nuts into the factory mounting locations in the rocker panel. **See Photo 1.**
2. Hand thread a supplied 8mm bolt, lock washer, and oversize washer into the upper body clip. Hang the step bracket on the protruding bolt. **See Photo 2.**





3. Install the supplied 8mm bolt, lock washer, and oversize washer int the lower body clip. Tighten with a 13mm wrench. Fully tighten upper hardware. **See Photo 3.**
4. Repeat for remaining brackets
5. Align the bolts of the assembled board into the slots of the bracket. Secure the boards with the supplied 6mm washers and lock nuts. Tighten with a 10mm wrench. **See Photo 4.**





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