Rough Country SRB072291A Installation Instructions

76-Inch HD2 Running Boards for Toyota Tundra CrewMax (2022-2025)

Part number: SRB072291A

trailfortress.com/rough-country-hd2-aluminum-running-boards-srb072291a

Scan for fitment, price and install help

921SRB072291

ROUGH COUNTRY
SUSPENSION SYSTEMS®

TOYOTA 2022-23 TUNDRA CREWMAX HD2 STEPS

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Step Rails x2
Dr. Front Bracket x1
Dr. Rear Bracket x1
Center/Rear Bracket x4

TOOLS NEEDED:
10mm Wrench or Socket
13mm Wrench or Socket

HARDWARE INCLUDED:
12 - 8mm x 25mm Bolt
12 - 8mm Oversize Washer
12 - 8mm Lock Washer
8 - 6mm Lock Washer
8 - 6mm x 15mm Button Head Bolt
8 - 6mm Hex Nut
24 - 8mm Self Threading Nut



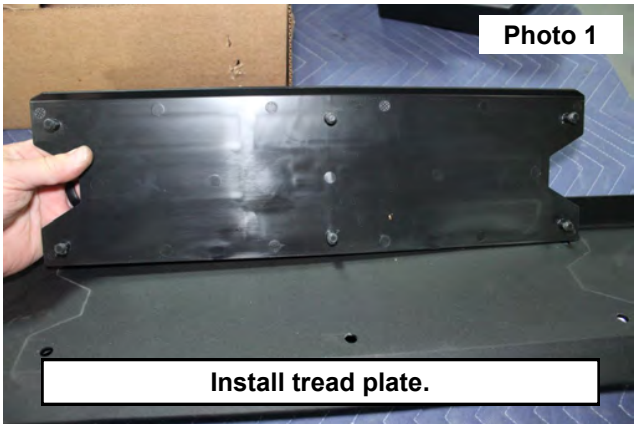
Torque Specs:

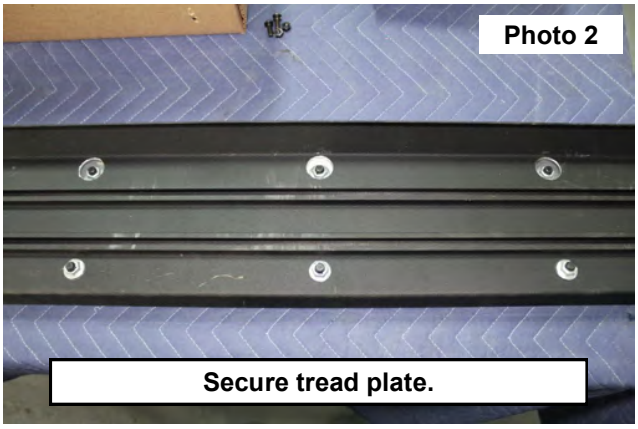
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

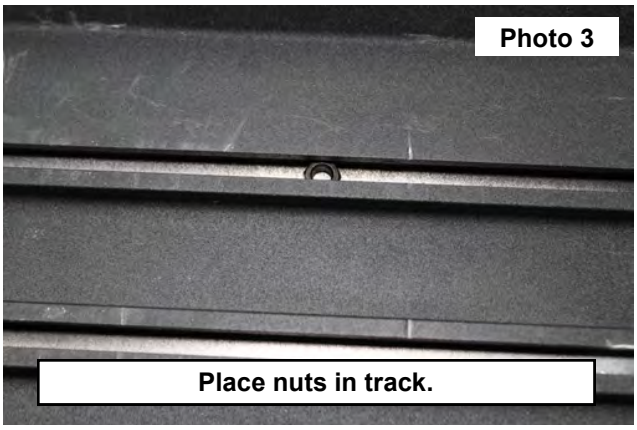
HD2 BOARD ASSEMBLY

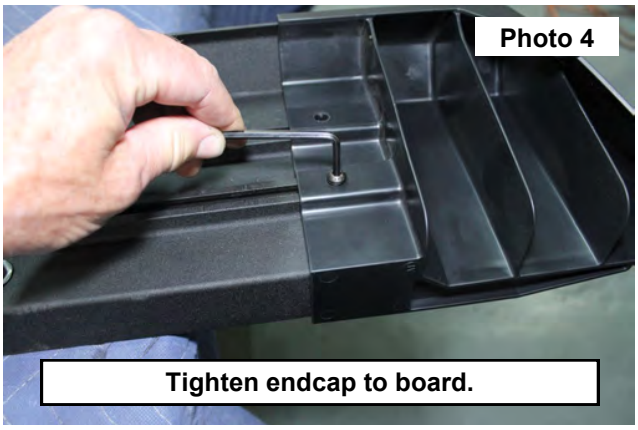
1. Place molded tread plate onto the running board by aligning the pegs with the holes in the step board. **See Photo 1.**
2. Secure the tread plate to the step board using a 13mm socket. **See Photo 2.**





3. Place (2) 6mm nuts into the track on the underside of the step board. **See Photo 3.**
4. Use (2) supplied 6mm lock washers and button head bolts to secure the endcap to the step board. Tighten with a 4mm Allen wrench. **See Photo 4.**

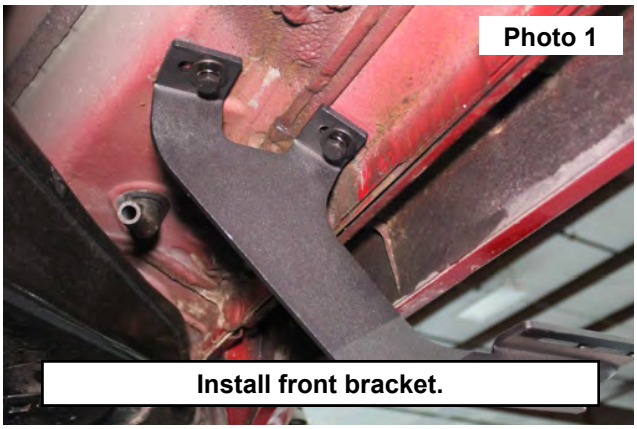


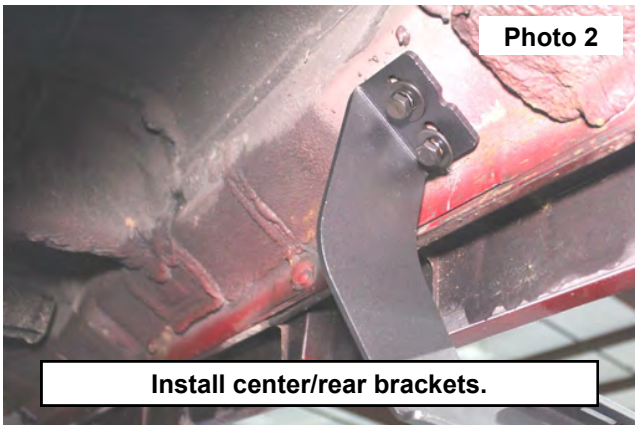


5. Slide (2) 6mm x 18mm bolts into each track on the step board.
6. Repeat Step 4 to install the other end cap.

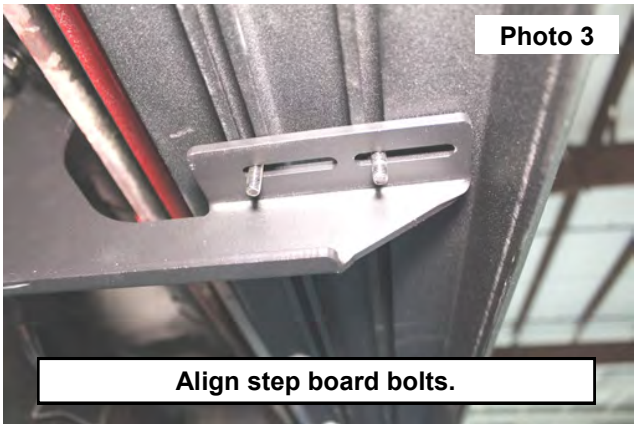
INSTALLATION INSTRUCTONS

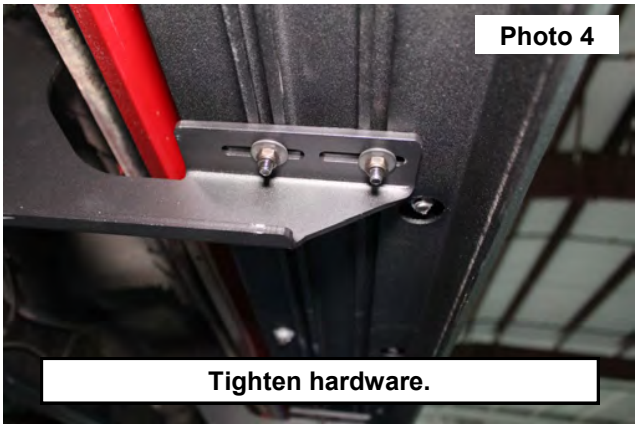
1. Install front bracket using the supplied 8mm bolt, lock washer, and oversize washer. Tighten with a 13mm wrench. See Photo 1.
2. Install center and rear brackets using the supplied 8mm bolt, lock washer, and oversize washer. Tighten with a 13mm wrench. See Photo 2.





3. Align the bolts of the assembled board into the slots of the bracket. Secure the boards with the supplied 6mm washers and lock nuts. Tighten with a 10mm wrench. **See Photo 3 and 4.**
4. Repeat for other side.





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