TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country S-M19001 Installation Instructions

Fender Flares for 2019–2025 Mercedes-Benz Sprinter

Part number: S-M19001

trailfortress.com/fender-flares-mercedes-benz-sprinter-rough-country-s-m19001

Scan for fitment, price and install help

921SM19001

ROUGH COUNTRY SUSPENSION SYSTEMS®

WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to www.P65Warnings.ca.gov.

2019-UP SPRINTER VAN VS30 SPORT STYLE FENDER FLARES

PRIOR TO INSTALLATION

A) Install the parts according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, Superglue, or similar products on the hardware or the flares. *Install parts on cleaned vehicle surfaces*.

B) **Fit:** Verify the fit of the parts to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).

C) **Painting:** (Optional) if paint is desired it must be done prior to installing parts on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint parts using a high-quality enamel, or polyurethane automotive paint.

D) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing parts

E) **Decals:** Parts may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of parts.

F) **Care & Cleaning:** Parts are built to last; any detergent you use to wash your vehicle is sufficient to clean the part. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Masking Tape (Optional)
- Sharpie (Optional)

PLEASE READ: Dirt and debris can become lodged between the parts and the vehicle's surface, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our parts is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

INCLUDED IN HARDWARE KIT:

1.



Alcohol Wipe
8 pcs

Rev 1 05-14-25

trailfortress.com/fender-flares-mercedes-benz-sprinter-rough-country-s-m19001

SECTION 1: FRONT FLARE INSTALLATION



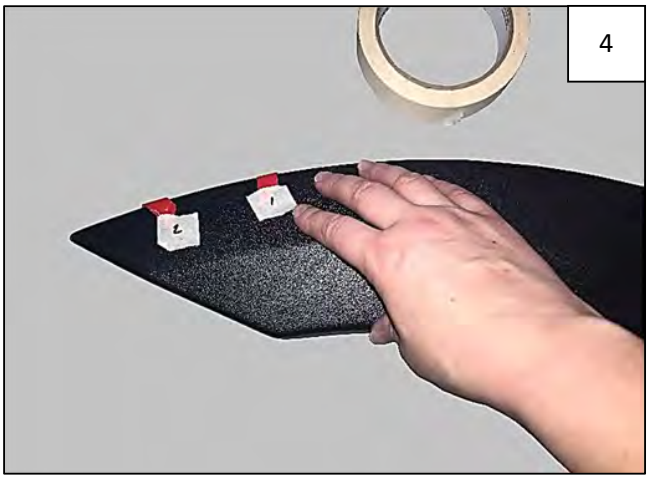
Use supplied alcohol wipes to clean fender at areas of tape. Alternately: **Clean area with alcohol or degreaser.**



Determine which part is which using the numbers etched into the lower lip of each part. Left Front is numbered "**0512 LF**" and Right Front is numbered "**0513 RF**."



Peel 2-3 inches of red leader from each piece of tape on flare. Note that the tape leader for the lower tape strip extends past the upper strip – this is important for pulling the tape leaders later.



Fold the tape leaders to the outside of the part and use masking tape to hold them for accessibility when installing. Tape must be peeled in order to aid in removing tape liners correctly, so use a sharpie to number the tapes as shown.



Hold part in place on fender. Do not press the part down at areas of tape until you have confirmed placement of part.



Carefully pull red tape leader for lower tape at a 45-degree angle away from part to release from the tape, pressing against part as you go.



Repeat for second tape leader.



Press part against vehicle at areas of tape for 30 seconds to ensure full adhesion. Tape cures after 24 hours at 65 degrees. Curing will take longer in colder temperatures.



Complete Front Flare Installation. Repeat for other side.

SECTION 2: REAR FLARE INSTALLATION



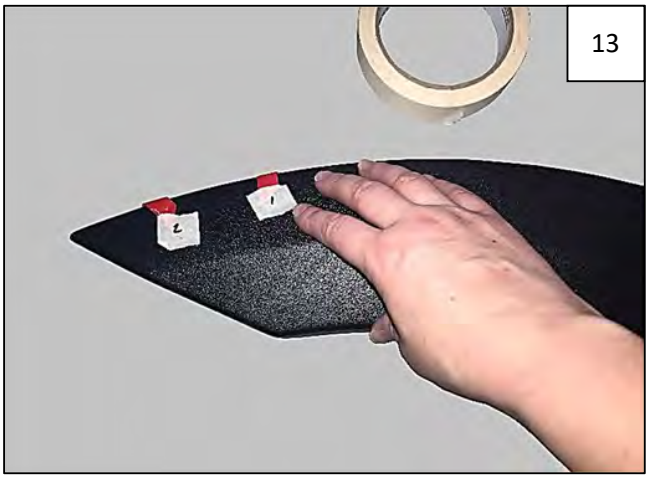
Use supplied alcohol wipes to clean fender at areas of tape. Alternately: **Clean area with alcohol or degreaser.**



Determine which part is which using the numbers etched into the lower lip of each part. Left Rear is numbered "**0514 LR**" and Right Rear is numbered "**0515 RR**."



Peel 2-3 inches of red leader from each piece of tape on flare. Note that the tape leader for the lower tape strip extends past the upper strip – this is important for pulling the tape leaders later.



Fold the tape leaders to the outside of the part and use masking tape to hold them for accessibility when installing. Tape must be peeled in order to aid in removing tape liners correctly, so make note of which is which.



Hold part in place on fender. Do not press the part down at areas of tape until you have confirmed placement of part.



Carefully pull red tape leader for lower tape at a 45-degree angle away from part to release from the tape, pressing against part as you go.



Repeat for second tape leader.



Press part against vehicle at areas of tape for 30 seconds to ensure full adhesion. Tape cures after 24 hours at 65 degrees. Curing will take longer in colder temperatures.



Complete Rear Flare Installation. Repeat for other side.