TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country S-F32241 Installation Instructions

Sport Fender Flares for 2022–2025 Ford Maverick

Part number: S-F32241

trailfortress.com/sport-fender-flares-ford-maverick-rough-country-s-f32241

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

WARNING: *This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to* ***www.P65Warnings.ca.gov.***

2022-2024 FORD MAVERICK SPORT STYLE FLARES

PRIOR TO INSTALLATION

A) Install the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, Superglue, or similar products on the hardware or the flares. Install flares on cleaned vehicle surfaces.

B) **Fit:** Verify the fit of the flares to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).

C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high-quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D) **Performance:** Using larger tires may increase the area required to turn the vehicle. Some tire/rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F) **Metal Protection:** All exposed fasteners and bare metal should be treated with
rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

H) **Care & Cleaning:** Fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Utility Knife
- Grease Pencil
- Pry Tool
- Phillips Screwdriver
- Awl
- Socket Wrench
- 7mm Socket

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

Rev 1 03-28-24

INCLUDED IN HARDWARE KIT:

1. 
Foam Tab
20 pcs

2. 
“U” Clip
20 pcs

3. 
#10 Truss Screw
20 pcs

4. 
Nylon Retainer
4 pcs

5. 
Med. Wiper Style
Edge Trim
310 inches

IF YOU PURCHASED GLOSSY BLACK FLARES (CODE “RCGB”):

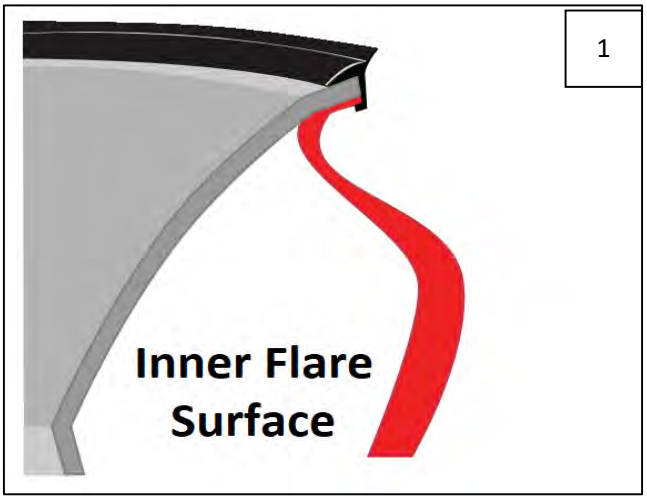


Prior to beginning installation process, peel the protective liner from each plastic piece included in the flare kit – all flares and inner pieces.

NOTE: It will be difficult to remove liner once edge trim and hardware are installed.

Once liner is removed, take care not to scratch flare surfaces. If flare needs to be cleaned, wipe gently with a clean soft cloth.

SECTION 1: EDGE TRIM INSTALLATION



Peel 2-3 inches of red vinyl backing away from supplied edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).

Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. Trim edge trim flush with ends of flare.

SECTION 2: FRONT FLARE INSTALLATION

NOTE: *If your vehicle is equipped with factory mud flaps, these must be removed prior to installation of flares. Any retaining clips left after mud flap removal should also be removed.*



Hold flare firmly on fender. Using a grease pencil, mark 6 hole locations through flare and onto fender lip. This will indicate which plastic fasteners to remove.



Using a pry tool, remove 6 plastic factory fasteners.



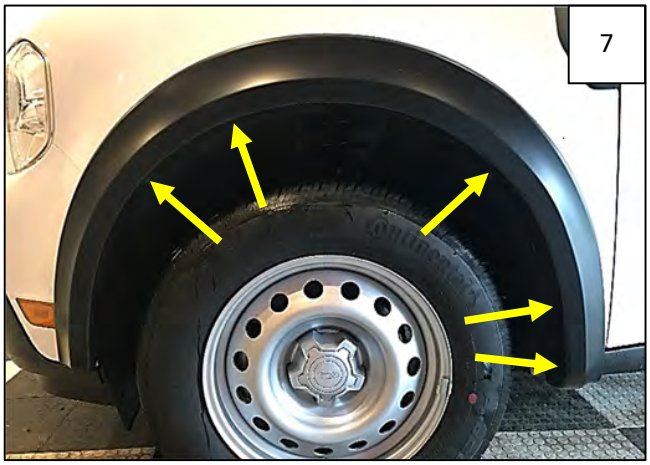
Factory fastener locations to remove.



Peel the fender liner back slightly to access factory holes in fender tabs where plastic retainers were removed. Peel the liner from a supplied Foam Tab and wrap a Tab over each hole in fender tabs.



Install a supplied “U” clip over each foam tab installed in Step 5. Position the fender liner back into place over the clips.



Position flare on fender, applying pressure on flare toward vehicle surface. Using a Phillips screwdriver, install 5 supplied #10 Truss Screws through the flare and into clips.



Install a supplied Plastic Retainer through lowermost forward hole in flare and into bumper.



Apply pressure to flare towards vehicle body at each fastening point and tighten all fasteners.

SECTION 3: REAR FLARE INSTALLATION

NOTE: *If your vehicle is equipped with factory mud flaps, these must be removed prior to installation of flares. Any retaining clips left after mud flap removal should also be removed.*



Using a 7mm socket, remove 2 factory bolts from front mud guard.



Using a pry tool, remove 1 factory plastic fastener from front mud guard.



Remove and discard mud guard by disengaging 2 internal clips.



Using a 7mm socket, remove 1 factory bolt from lower rear of wheel well. Retain this bolt.



Hold flare firmly on fender. Using a grease pencil, mark 5 hole locations through flare and onto fender lip. This will indicate which plastic fasteners to remove.



Using a pry tool, remove 5 plastic factory fasteners.



Peel the fender liner back slightly to access factory holes in fender tabs where plastic retainers were removed. Peel liner from a supplied Foam Tab and wrap over each hole in fender tab.



Install a supplied “U” Clip over each Foam Tab installed in Step 16. Position the fender liner back into place over the clips.



Position flare on fender, applying pressure on flare toward vehicle surface. Using a Phillips screwdriver, install 5 supplied #10 Truss Head Screws through the flare and into clips.



Install factory bolt removed in Step 13 through lowermost rear hole in flare and into fender.



Install a supplied Plastic Retainer through lowermost forward hole in flare and into fender.



Apply pressure to flare towards vehicle body at each fastening point and tighten all fasteners.