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Rough Country RCT2480CC Installation Instructions

Drop Step Nerf Steps for 2024–2025 Toyota Tacoma Double Cab

Part number: RCT2480CC

trailfortress.com/rough-country-nerf-steps-rct2480cc

Scan for fitment, price and install help

921RCT2480CC

Toyota 2024 TACOMA Crew Cab Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Driver Side Bumper Step x1
Pass Side Step x1
Driver Front Bracket x1
Driver Center Bracket x1
Driver Rear Bracket x1
Passenger Front Bracket x1
Passenger Center Bracket x1
Passenger Rear Bracket x1

Tools Needed:
12mm Wrench or Socket
13mm Wrench or Socket

Hardware Included:
8mm x 20 Hex Head Bolt x12
8mm Flat Washer x12
8mm Flange Nut x12
Round End Cap x2
Flat End Cap x2

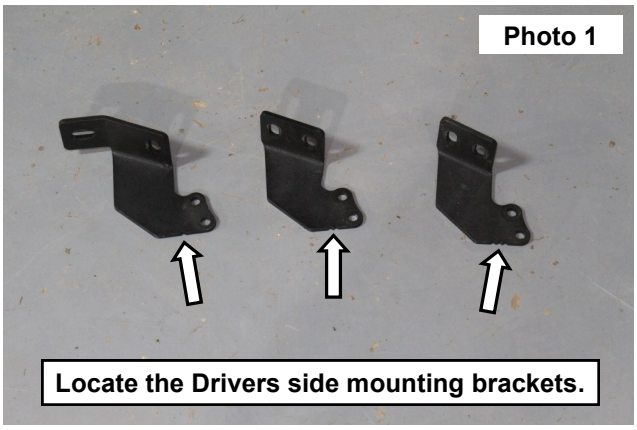


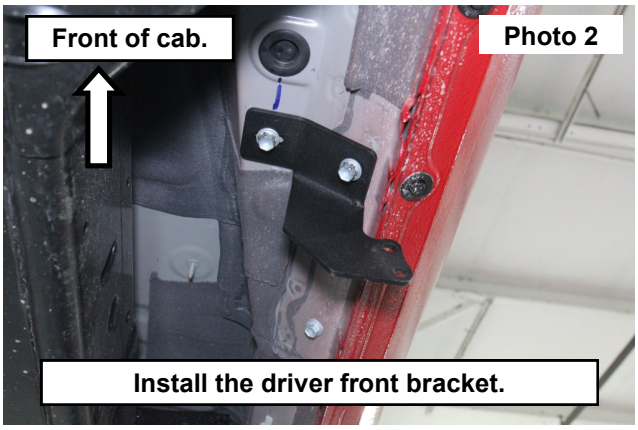
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

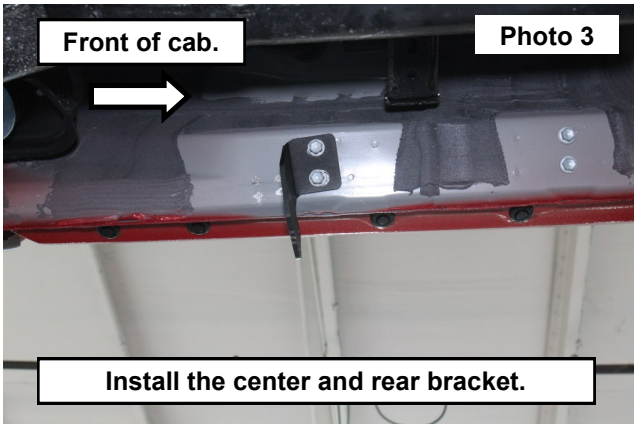
INSTALLATION INSTRUCTIONS

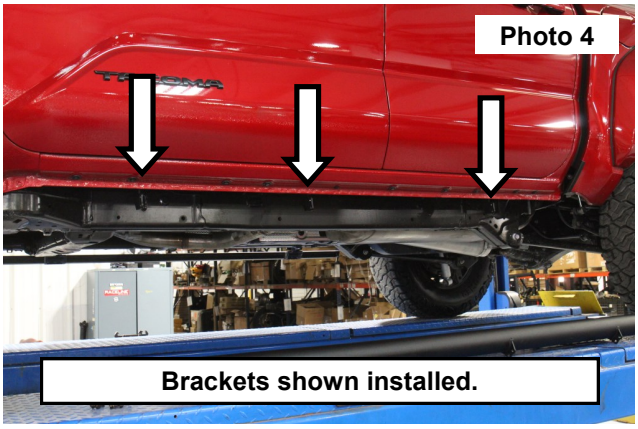
1. Remove all OE bolts from the mounting surface under the cab of the vehicle using a 12mm socket.
2. Locate the (3) mounting brackets. Notches at the bottom of the bracket indicate front, center and rear. **See Photo 1.**
3. Place the driver front mounting bracket to the bottom side of the cab. Note the bend will be toward the rear of the vehicle. Secure the front mounting bracket using (2) of the retained OE bolts. Do not tighten at this time. **See Photo 2.**



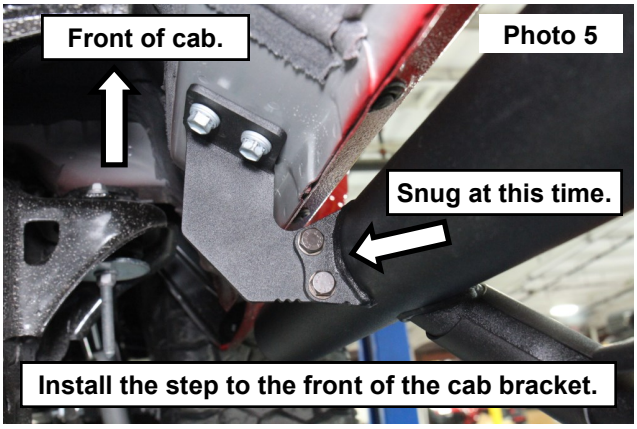


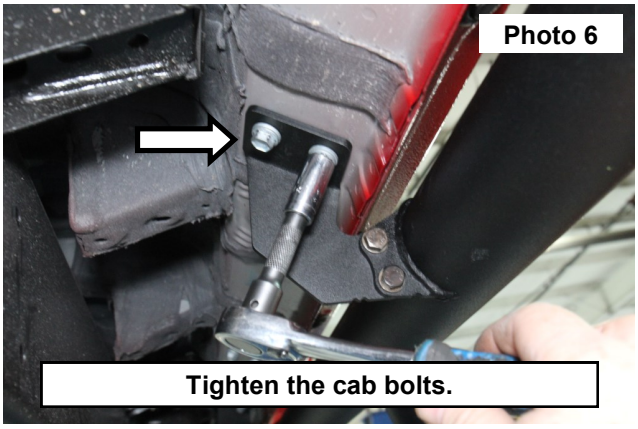
4. Install the center and rear mounting bracket to the bottom side of the cab. Note the bend will be toward the rear of the vehicle. Secure the center and rear mounting brackets using (2) of the retained OE bolts. Do not tighten at this time. **See Photo 3.**
5. Brackets shown installed onto the cab. Note: Brackets should be snug to the cab of the vehicle. Each bracket should be allowed to move for mounting the step. **See Photo 4.**



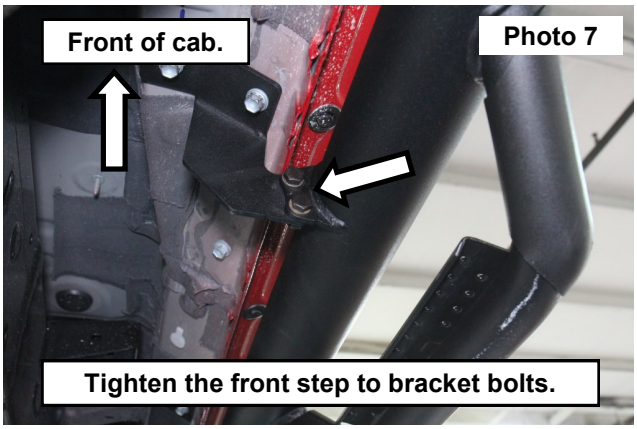


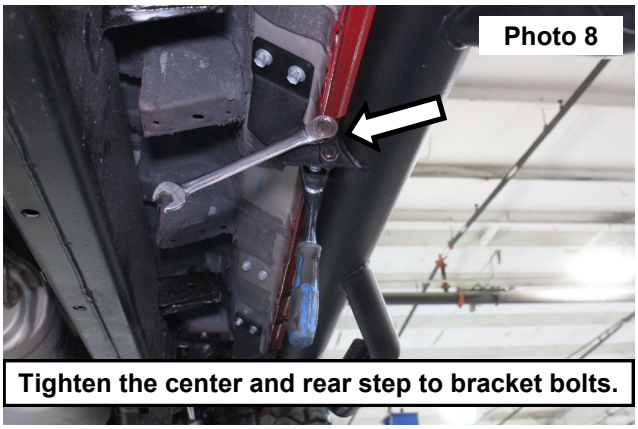
6. Install the tab on the step to the front side of the cab mounting brackets using (2) 8mm x 20mm hex head bolts, (2) 8mm flat washers and (2) 8mm flange lock nuts. Snug the bolts using a 13mm wrench and socket. **See Photo 5.**
7. Tighten all (3) of the cab brackets using a 12mm socket. **See Photo 6.**



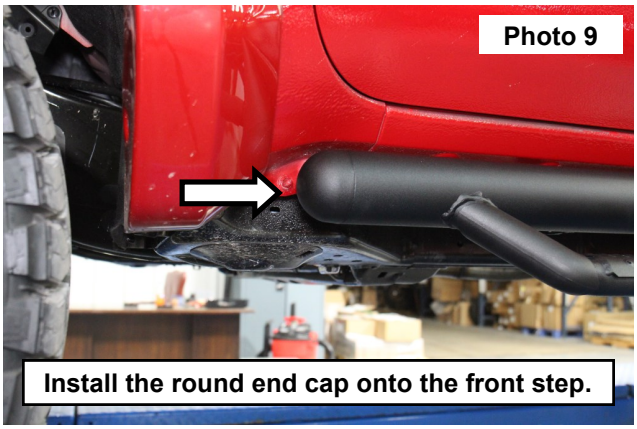


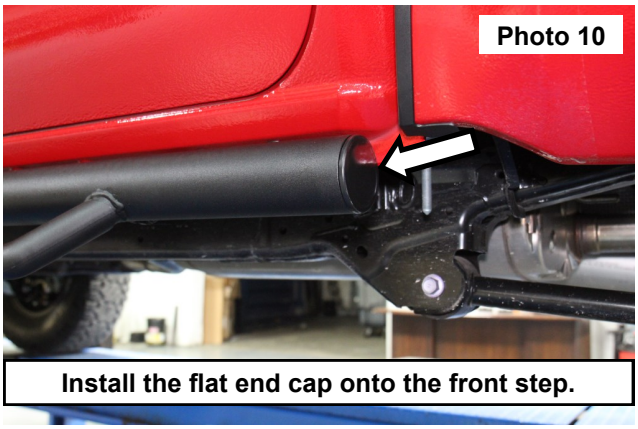
8. Tighten each of the step mount bolts for the front, center and rear using a 13mm socket and wrench. **See Photos 7 and 8.**



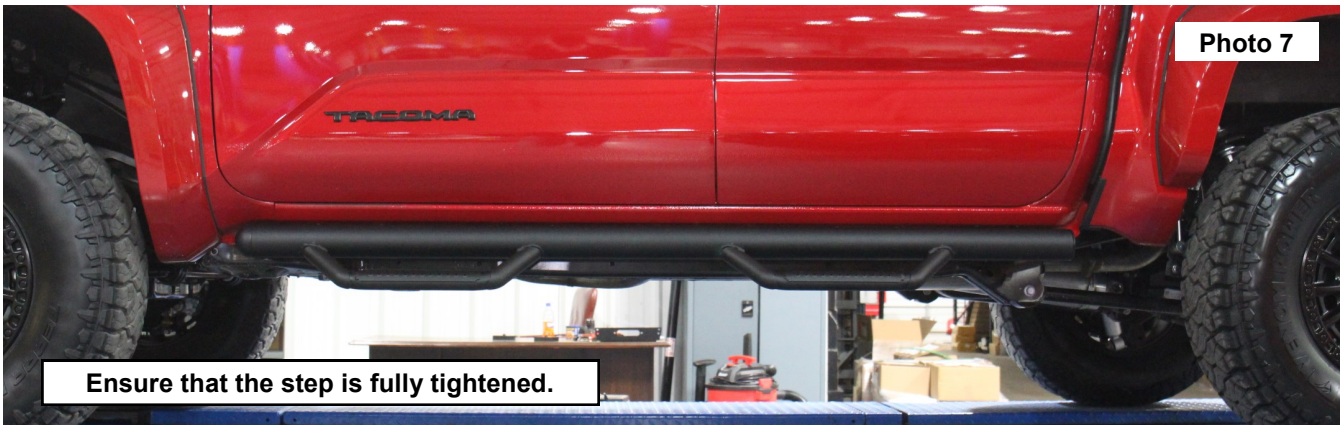


9. Install the round end cap onto the front of the drivers side step. **See Photo 9.**
10. Install the flat end cap onto the rear of the drivers side step. **See Photo 10.**





11. Ensure that the step is fully tightened, flat and center of the cab before use of the step. **See Photo 11.**



12. **Repeat steps 1-11 on the opposite side of the vehicle.**

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