Rough Country RCT2024 Installation Instructions

Nerf Steps with Stone Guards for 2024-2025 Toyota Land Cruiser AWD

Part number: RCT2024

trailfortress.com/rough-country-nerf-steps-rct2024

Scan for fitment, price and install help

921RCT2024

ROUGH COUNTRY SUSPENSION SYSTEMS®

TOYOTA 2010-23 4RUNNER NERF STEP

Thank you for choosing Rough Country for all your suspension needs.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

Please read instructions before beginning installation. Check the kit hardware against the parts list on the last page. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

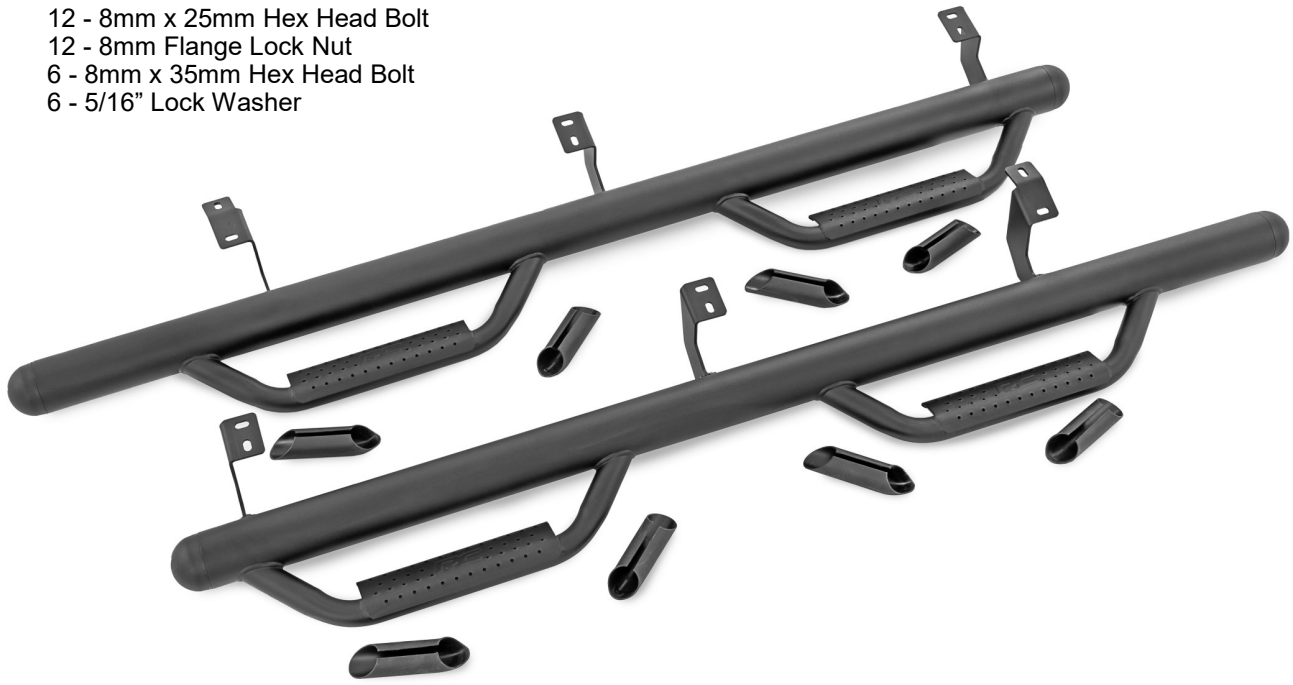
Kit Contents:

1 - Driver Step
1 - Passenger Step
1 - Front Driver Bracket
2 - Middle/Rear Driver Bracket
1 - Front Passenger Bracket
2 - Middle/Rear Passenger Bracket
RCT2480CCBAG1
- 12 - 8mm x 20mm Hex Head Bolt
- 12 - 8mm Flat Washer
- 12 - 8mm Serrated Flange Nut

90760BAG1 (IF FACTORY HARDWARE IS MISSING)
- 6 - 8mm Oversized Flat Washer
- 12 - 8mm x 25mm Hex Head Bolt
- 12 - 8mm Flange Lock Nut
- 6 - 8mm x 35mm Hex Head Bolt
- 6 - 5/16” Lock Washer

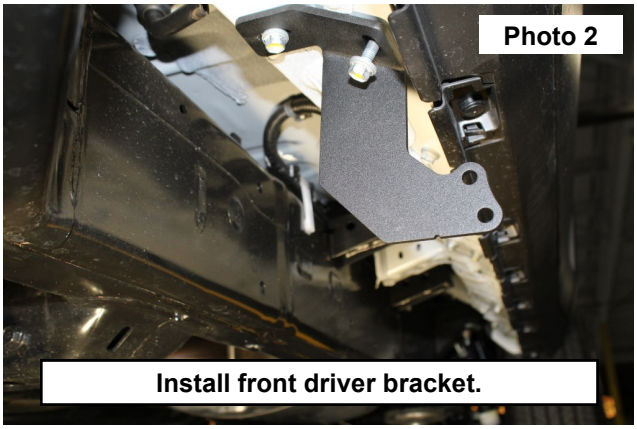
Tools Needed:

Ratchet
12mm Socket
13mm Socket
Torque Wrench

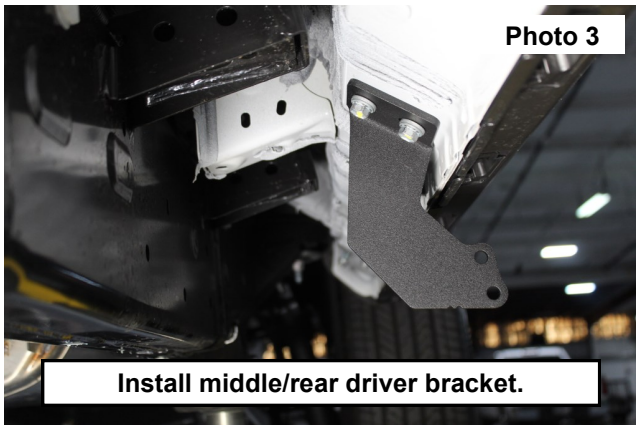


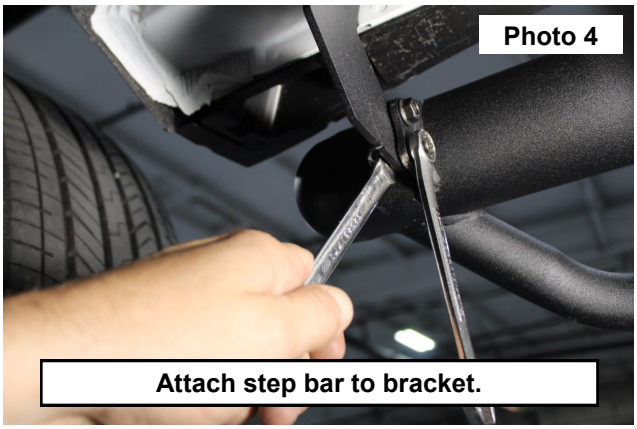
1. Locate the factory mounting holes. Remove the factory bolts using a 12mm socket. Retain hardware for reuse. **NOTE:** Front driver mounting location shown. **See Photo 1.**
2. Install the front driver bracket using the factory bolts with a 12mm socket. **NOTE:** Driver bracket has one notch. **See Photo 2.**





3. Repeat for the middle and rear mounting brackets. **NOTE:** Middle/rear brackets have two notches. **See Photo 3.**
4. With assistance, lift the step tube to the mounting brackets and secure the tube to the brackets using the supplied 8mm hardware from RCT2480CCBAG1. **See Photo 4.**





5. Repeat for passenger side.

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