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# Rough Country RCJ1980TB Installation Instructions

Nerf Steps with Stone Guards for 2020–2025 Jeep Gladiator 4WD

Part number: RCJ1980TB

trailfortress.com/rough-country-nerf-steps-rcj1980tb

Scan for fitment, price and install help




# JEEP 2019-23 JT Nerf Step

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

**KIT CONTENTS:**
1 - Dr. Side Step
1 - Pass Side Step
4 - Front/Rear Bracket
2 - Middle Bracket

**TOOLS NEEDED:**
13mm Wrench and Socket

**HARDWARE INCLUDED:**
90760BAG1
- 6 - 8mm Oversized Washer
- 12 - 8mm x 25mm Hex Head Bolt
- 12 - 8mm Flange Lock Nut
- 6 - 8mm x 35mm Hex Head Bolt
- 12 - 8mm Flat Washer
- 6 - 5/16” Lock Washer

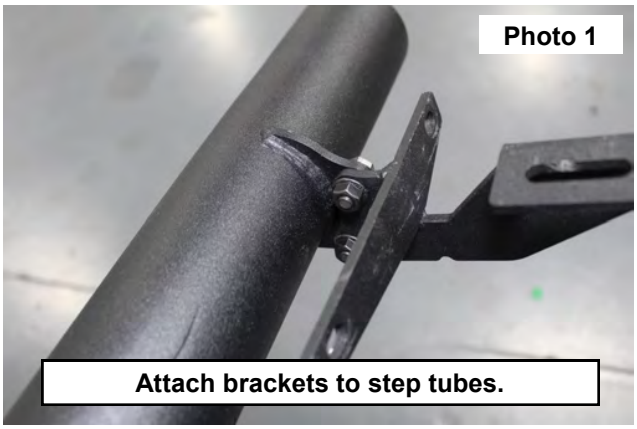
RCT2480CCBAG1
- 12 - 8mm x 20mm Hex Head Bolt
- 12 - 8mm Flat Washer
- 12 - 8mm Serrated Flange Nut

**Torque Specs:**

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|---|---|---|---|---|---|
| 5/16” | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8” | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16” | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2” | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16” | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8” | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4” | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |

## INSTALLATION INSTRUCTONS

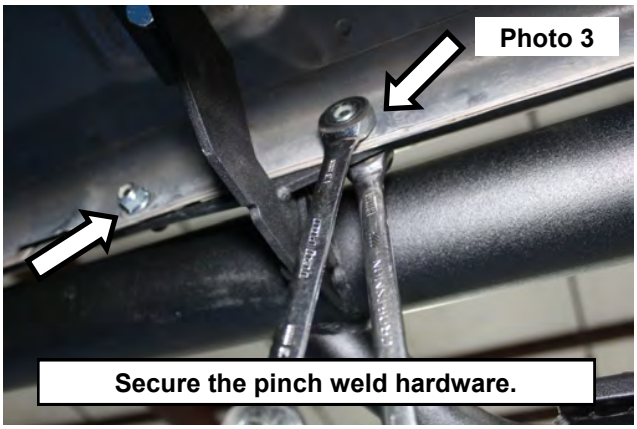
1. Attach the brackets to the step tube using the 8mm hardware from RCT2480CCBAG1. Tighten with two 13mm wrenches. **See Photo 1.**
2. Install the step on the vehicle using the (3) factory bolts or (3) of the supplied 8mm-1.25 x 35mm Hex Head Bolts and (3) 8mm Flat oversized washers in to the body mounts. Snug hardware using a 13mm socket. **See Photo 2.**







3. Install the (2) of the supplied 8mm x 25mm Hex Head Bolts and (4) 8mm Flat washers and (2) 8mm flange lock nuts in to the (3) pinch weld mounts. **See Photo 3.**
4. Repeat for other side of vehicle.




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