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Rough Country RCJ1866B Installation Instructions

Nerf Steps for Jeep Wrangler Unlimited (2019-2025)

Part number: RCJ1866B

trailfortress.com/nerf-steps-jeep-wrangler-unlimited-rough-country-rcj1866b

Scan for fitment, price and install help

921RCJ1846B

ROUGH COUNTRY SUSPENSION SYSTEMS®

JEEP 2018-23 JL NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Nerf Step x1
Pass Side Nerf Step x1
Brackets x6

TOOLS NEEDED:
13mm Wrench x2
13mm Socket

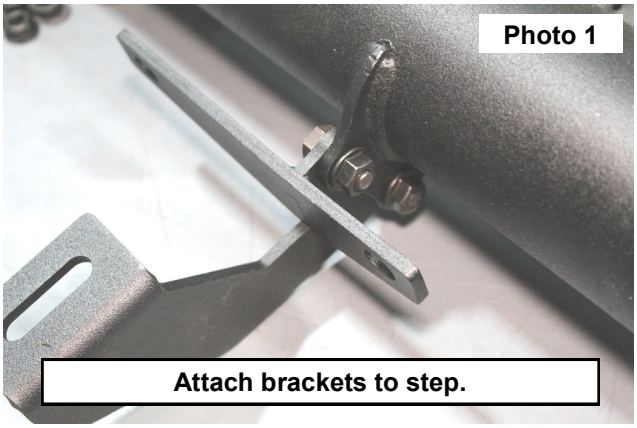
HARDWARE INCLUDED:
6 - 8mm x 35mm Bolt
12 - 8mm x 25mm Bolt
12 - 8mm x 20mm Bolt
6 - 8mm Oversized Washer
24 -8mm Flat Washer
24 - 8mm Serrated Flange Nut
6 - 5/16" Lock Washer

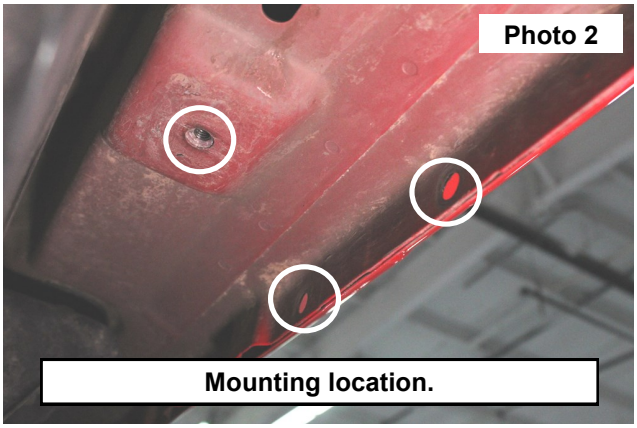
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

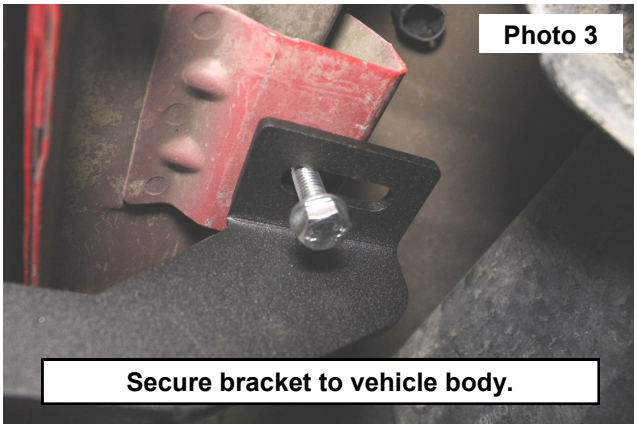
INSTALLATION INSTRUCTONS

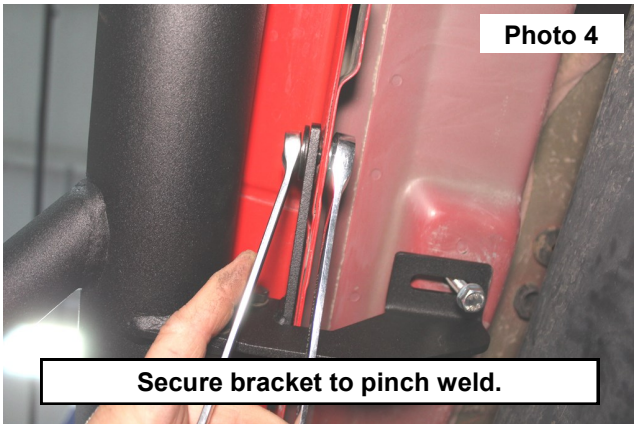
1. Attach each of the brackets to the nerf step using the supplied 8mm x 20mm bolt, 8mm flat washer, and 8mm serrated flange nut. Tighten with two 13mm wrenches. **See Photo 1.**
2. Locate the factory mounting locations. **See Photo 2.**





3. Use the supplied 8mm x 35mm, 8mm oversized washer, and 5/16” lock washer to secure the bracket to the vehicle body. Tighten with a 13mm socket. Do not fully tighten. **See Photo 3.**
4. Use supplied 8mm x 25mm bolts, 8mm flat washers, and 8mm serrated flange nuts to secure the bracket to the pinch weld. Tighten with two 13mm wrenches. **See Photo 4.**
5. Adjust step for desired fitment and tighten all hardware.
6. Repeat for other side.





POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floorboards, and wiring harness.

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