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Rough Country RCJ1846B Installation Instructions

Nerf Steps for 2019–2025 Jeep Wrangler 4WD (2-Door)

Part number: RCJ1846B

trailfortress.com/rough-country-nerf-steps-rcj1846b

Scan for fitment, price and install help

921RCJ1846B

JEEP 2018-25 JL NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
1 - Driver Side Nerf Step
1 - Pass Side Nerf Step
4 - Step Bracket

TOOLS NEEDED:
13mm Wrench and Socket

HARDWARE INCLUDED:
RCT2480CCBAG1
- 12 - 8mm x 20mm Bolt
- 12 - 8mm Flat Washer
- 12 - 8mm Serrated Flange Nut

RCJ1846ABAG1
- 8 - 8mm Flange Locknut
- 8 - 8mm x 25mm Bolt
- 12 - 8mm Oversized Washer
- 4 - 8mm x 30mm Bolt

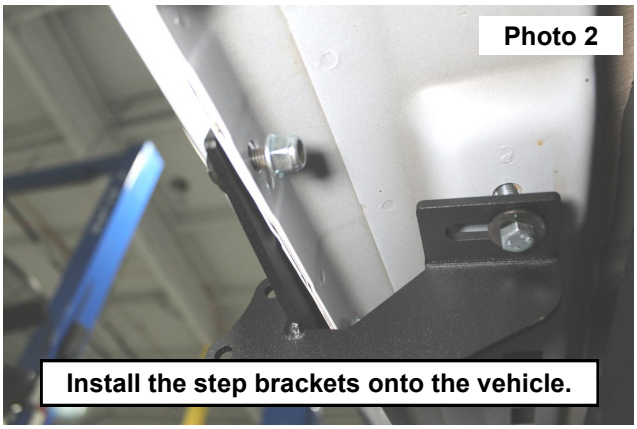
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

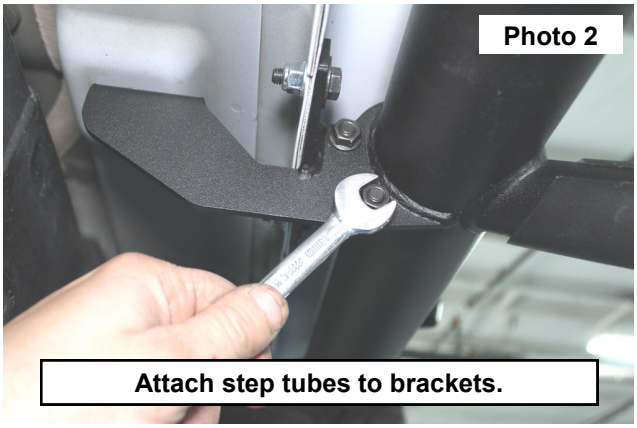
INSTALLATION INSTRUCTONS

1. Install the step brackets on the vehicle using the (3) factory bolts or (3) of the supplied 8mm x 30mm Hex Head Bolts and (3) 8mm Flat oversized washers in to the body mounts. Snug hardware using a 13mm socket. **See Photo 1.**
2. Install the (2) of the supplied 8mm x 25mm Hex Head Bolts and (4) 8mm Flat washers and (2) 8mm-1.25 nuts in to the (3) pinch weld mounts. ***Use included shims for front or rear mounts to fill gap if needed. Do NOT use the shims in the middle mount.*** **See Photo 2.**





3. Tighten all hardware installed into the step mounts and the pinch weld mounts using a 13mm socket and wrench.
4. With assistance, lift the step tube to the brackets. Attach the step to the brackets using the supplied 8mm hardware. Tighten with a 13mm wrench and socket. **See Photo 3.**
5. Adjust the step to the desired position and tighten all hardware.



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