Rough Country RCF9984CCB Installation Instructions

Drop Step Nerf Steps (Rough Country RCF9984CCB)

Part number: RCF9984CCB

trailfortress.com/rough-country-nerf-steps-rcf9984ccb

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

FORD 1999-2016 SUPERDUTY SUPERCREW CAB NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
1 - Dr. Side Step
1 - Pass. Side Step
3 - Dr. Side Bracket
3 - Pass. Side Bracket

TOOLS NEEDED:
9/16” Wrench or Socket
13mm Wrench
5mm Allen Wrench

HARDWARE INCLUDED:
RCF9984CCBBAG1
- 12 - 3/8” Clip Nut
- 12 - 3/8” x 1” Bolt
- 12 - 3/8” Flat Washer
- 12 - 3/8” Lock Washer

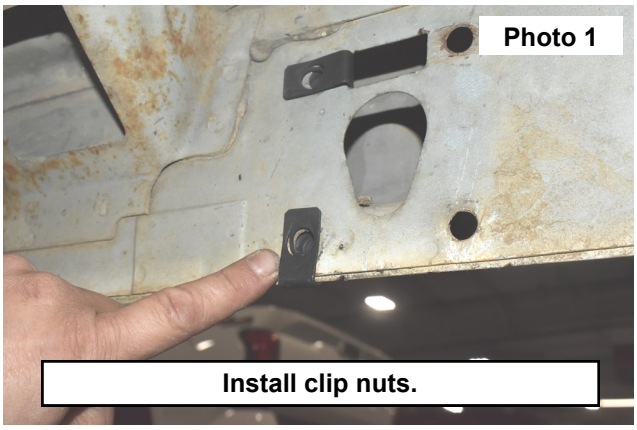
RCT2480CCBAG1
- 12 - 8mm x 20mm Bolt
- 12 - 8mm Flat Washer
- 12 - 8mm Serrated Flange Nut

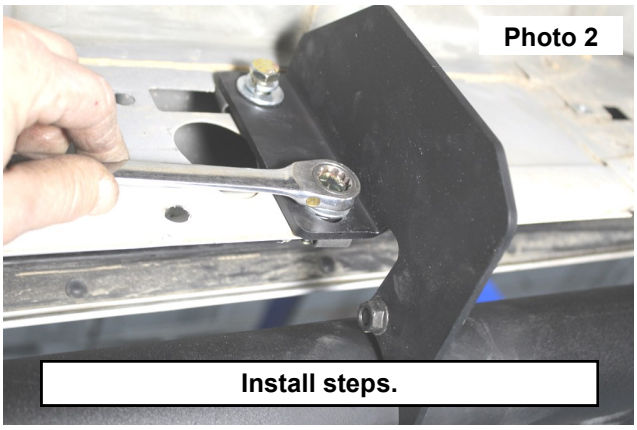
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

1. Locate the factory mounting holes in the rocker panel of the vehicle. Install the supplied 3/8” clip nuts. **See Photo 1.**
2. Attach the brackets to the step tubes using the 8mm hardware from RCT2480CCBAG1. Tighten using a 13mm wrench and 5mm Allen wrench.
3. With assistance, lift the step up to the previously installed clip nuts. Secure the steps to the rocker panel using the supplied 3/8” bolts, washers, and lock washers. Tighten with a 9/16” wrench. **See Photo 2.**
4. Repeat for other side.





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