Rough Country RCF1981CCB Installation Instructions

RCF1981CCB

Part number: RCF1981CCB

trailfortress.com/rough-country-nerf-steps-rcf1981ccb

Scan for fitment, price and install help

921RCF1981CCB

ROUGH COUNTRY SUSPENSION SYSTEMS®

FORD 2019-25 RANGER NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
1 - Driver Side Nerf Step
1 - Pass Side Nerf Step
1 - Dr. Front Bracket
1 - Pass. Front Bracket
2 - Dr. Mid/Rear Bracket
2 - Pass. Mid/Rear Bracket

TOOLS NEEDED:
16mm Wrench or Socket
13mm Wrench or Socket

HARDWARE INCLUDED:
RCF1981CCABAG1
- 12 - 10mm x 25mm Bolt
- 12 - 10mm Flat Washer
- 12 - 10mm Lock Washer

RCT2480CCBAG1
- 12 - 8mm x 20mm Bolt
- 12 - 8mm Serrated Flange Nut
- 12 - 8mm Flat Washer

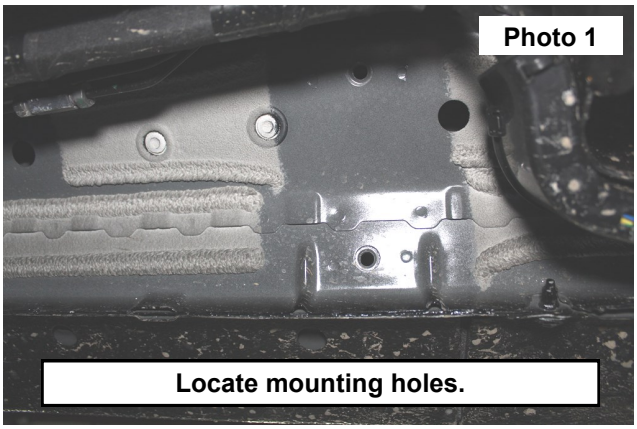


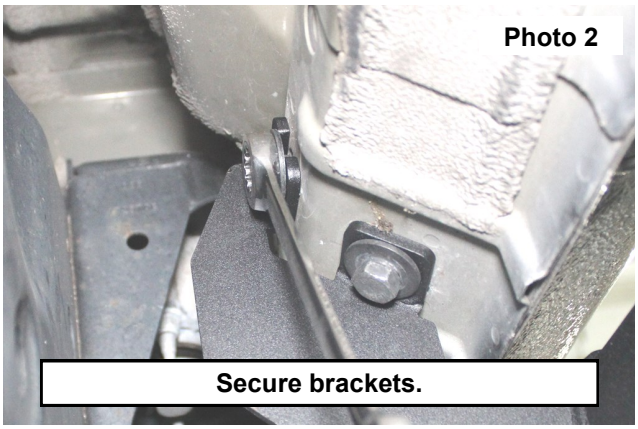
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

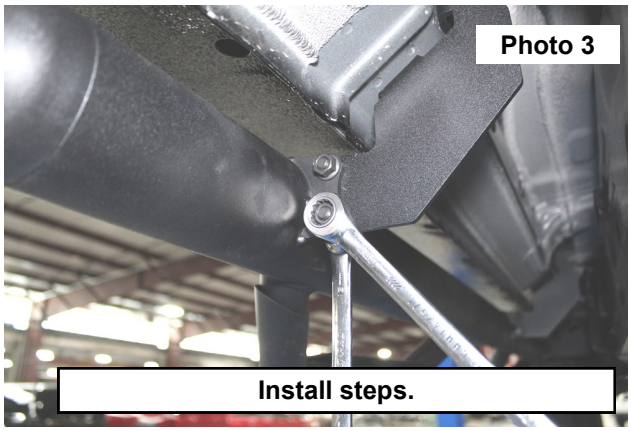
INSTALLATION INSTRUCTONS

1. Locate the mounting holes in the rocker panel of the vehicle. **See Photo 1.**
2. Use (2) supplied 10mm bolt, washer, and lock washer to secure each of the brackets to the vehicle. Tighten with a 16mm wrench. **See Photo 2.**
3. Repeat for other side.





4. With assistance, lift the step to the brackets. Attach the step to the brackets using the supplied 8mm hardware. Tighten with a 13mm wrench and socket. **See Photo 3.**
5. Repeat for other side.





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