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Rough Country RCF1596CCB Installation Instructions

Drop Step Nerf Steps with Full-Length Main Bar, Part RCF1596CCB

Part number: RCF1596CCB

trailfortress.com/rough-country-nerf-steps-rcf1596ccb

Scan for fitment, price and install help

921RCF1596CCA

ROUGH COUNTRY SUSPENSION SYSTEMS®

FORD 2015-23 F150 / 2022 LIGHTNING / 2017-23 SUPERDUTY

Thank you for choosing Rough Country for all your suspension needs.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

Please read instructions before beginning installation. Check the kit hardware against the parts list on the last page. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

Kit Contents:

1– Dr Step
1– Pass Step
4 - End Cap
8 - Tube Protector
1– RCF1596CCABAG1
- 18 - 8mm Lock Nut
- 18 - Flat Washer

Tools Needed:

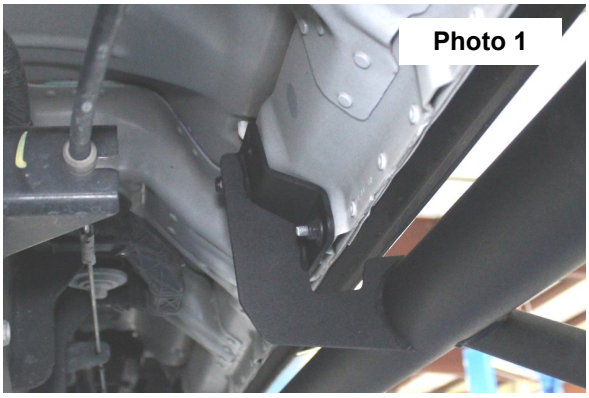
Ratchet
13mm Socket
Torque Wrench

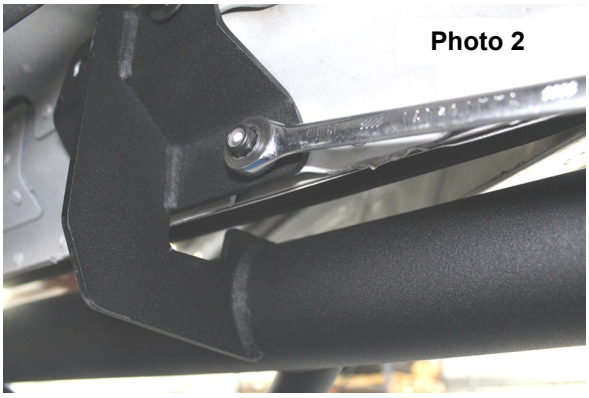


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

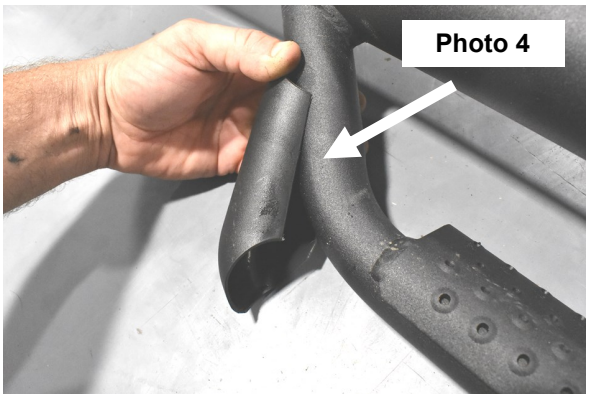
1. Locate the driver and passenger side steps.
2. Place the step brackets on the studs in the rocker panel of the truck. **See Photo 1.**
3. Use the supplied 8mm flat washers and lock nuts to attach the step.
4. Tighten the nut using a 13mm socket. Torque to 15ft-lbs. **See Photo 2.**





5. Repeat process on the opposite side of the truck.
6. Place endcaps in the tubes. **See Photo 3.**
7. Place two tube protectors on the each of the steps. **See Photo 4.**





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