Rough Country F-G10717 Installation Instructions

2.5-Inch Pocket Fender Flares for GMC Sierra 1500 (2007-2013)

Part number: F-G10717

trailfortress.com/2-5-inch-pocket-fender-flares-gmc-sierra-1500-rough-country-f-g10717

Scan for fitment, price and install help

F-G10717

ROUGH COUNTRY SUSPENSION SYSTEMS®

WARNING: *This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to* ***www.P65Warnings.ca.gov.***

2007-13 GMC SIERRA 1500 2WD/4WD 5'5" BED LENGTH TRADITIONAL STYLE FLARES

PRIOR TO INSTALLATION

A) Install the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, Superglue, or similar products on the hardware or the flares. *Install flares on cleaned vehicle surfaces*.

B) **Fit:** Verify the fit of the flares to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).

C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high-quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D) **Performance:** Using larger tires may increase the area required to turn the vehicle. Some tire/rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F) **Metal Protection:** All exposed fasteners and bare metal should be treated with
rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

H) **Care & Cleaning:** Fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Socket Wrench
- 7mm Socket
- #2 Philips Screwdriver
- Awl
- Pry Tool
- Utility Knife

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

Rev 1 08-01-23

trailfortress.com/2-5-inch-pocket-fender-flares-gmc-sierra-1500-rough-country-f-g10717

INCLUDED IN HARDWARE KIT:

1.



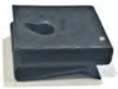
Push-In Pocket Hardware, Brushed Metal
44 pcs

2.



Push-In Pocket Hardware, Black
44 pcs

3.



“S” Clip
12 pcs

4.



Mounting Tab
12 pcs

5.



Truss Head Screw
12 pcs

6.



Wiper Style Edge Trim
360 inches

IF YOU PURCHASED GLOSSY BLACK FLARES (CODE “RCGB”):

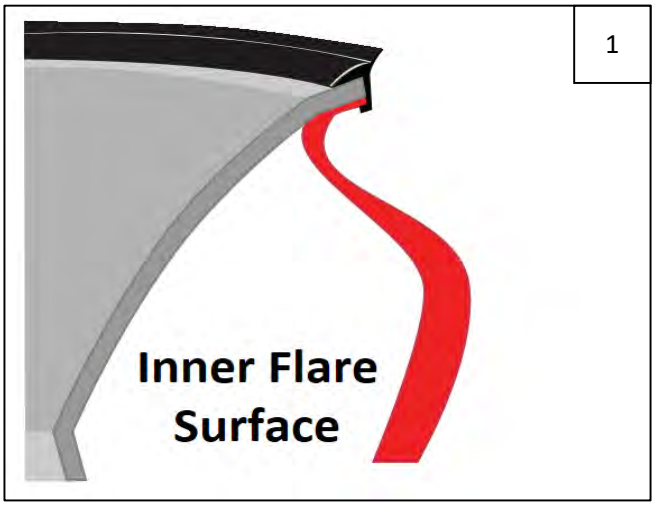


Prior to beginning installation process, peel the protective liner from each plastic piece included in the flare kit – all flares and inner pieces.

NOTE: It will be difficult to remove liner once edge trim and hardware are installed.

Once liner is removed, take care not to scratch flare surfaces. If flare needs to be cleaned, wipe gently with a clean soft cloth.

SECTION 1: EDGE TRIM INSTALLATION



Peel 2-3 inches of red vinyl backing away from supplied edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).

Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. Trim edge trim flush with ends of flare.

SECTION 2: PUSH-IN POCKET HARDWARE INSTALLATION

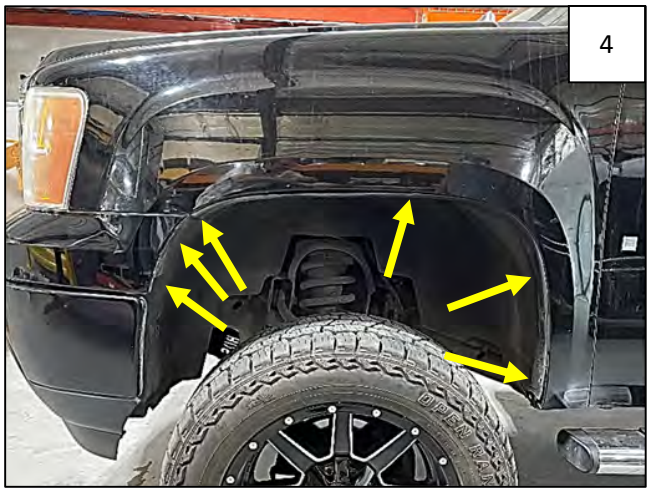


Peel liner from tape on Push-In Pocket Hardware (brushed metal or black as preferred). NOTE: There will be extra Push-In Pocket Hardware.



Insert Push-In Pocket Hardware into each flare pocket hole (on outer flare surface, 9 places each front flare, 10 places each rear). Push in to engage clip and tape adhesion.

SECTION 3: FRONT FLARE INSTALLATION



Using a 7mm socket, remove 6 factory fasteners at locations indicated by arrows. Retain all fasteners for reinstallation.



Position flare on fender and reinstall the 6 factory fasteners removed in Step 4.



Apply pressure to outward face of the flare towards the center of the vehicle and tighten all screws.

SECTION 4: REAR FLARE INSTALLATION



Hold flare firmly on fender. Using a grease pencil, mark 6 hole locations indicated in Step 8.



Hole locations.



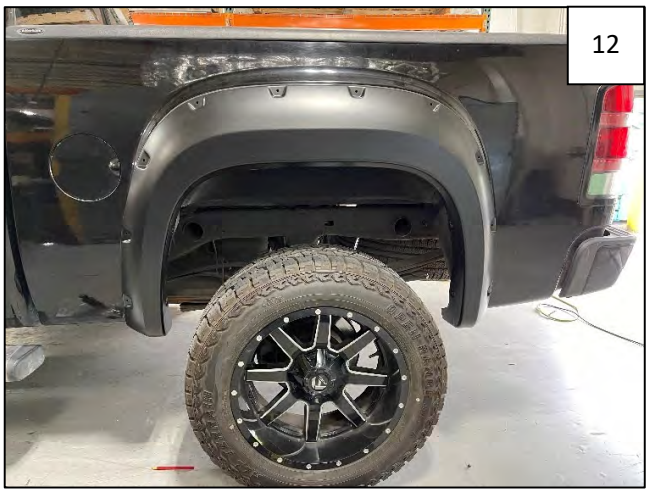
Center a supplied Mounting Tab over each mark made in Steps 7-8, aligning with inward edge of fender lip.



Slide a supplied “S” Clip over each Mounting Tab. Clips may need to be adjusted to align with holes in flare. Use an awl as needed to help with alignment.



Start a Truss Head Screw through flare and into each “S” Clip installed in Step 10.



Apply pressure to outward face of the flare towards the center of the vehicle and tighten all screws.