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Rough Country F-F320210A-RCGB Installation Instructions

Fender Flares with 5.5-Inch Height for Ford F-150 (2021-2025)

Part number: F-F320210A-RCGB

trailfortress.com/fender-flares-ford-f150-rough-country-f-f320210a-rcgb

Scan for fitment, price and install help

92FF32021

ROUGH COUNTRY SUSPENSION SYSTEMS®

FORD 2021-UP F-150 SF1 Fender Flares

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

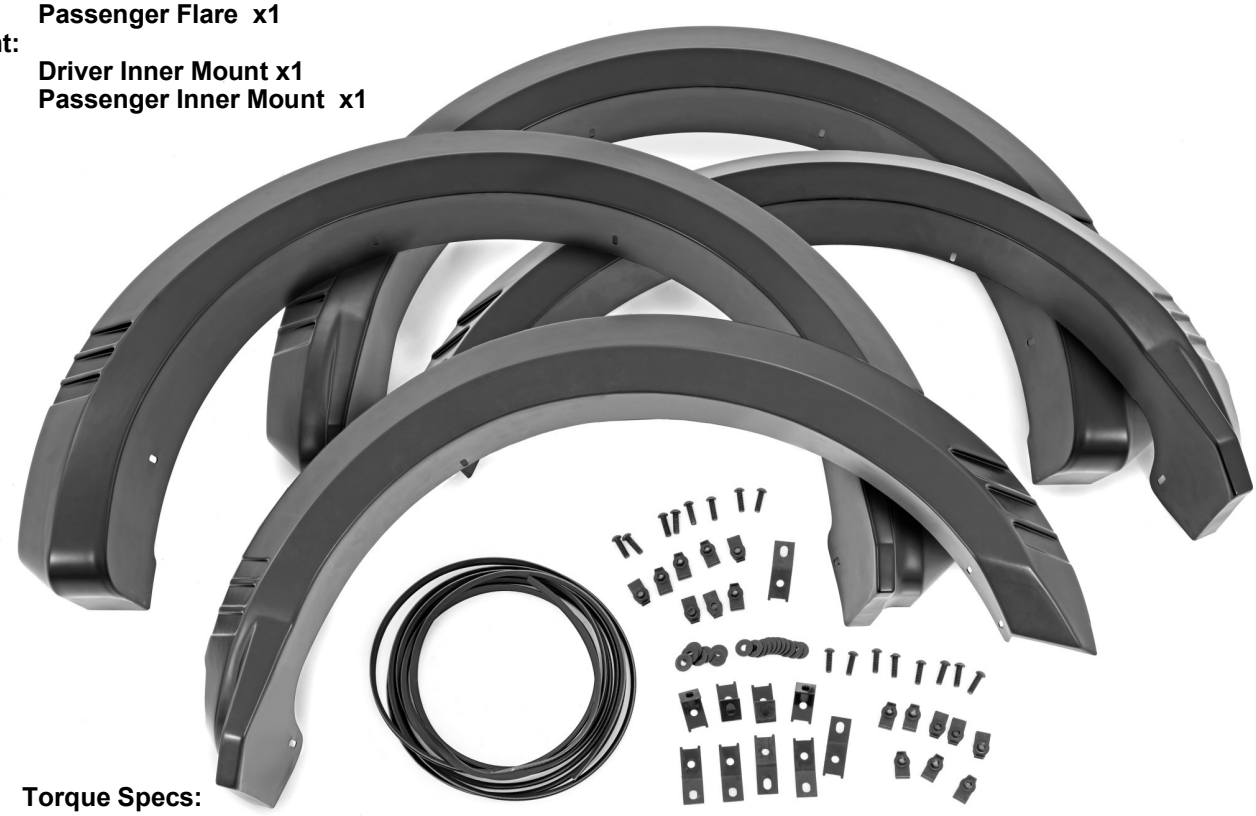
Front:
- **Driver Flare x1**
- **Passenger Flare x1**

Rear:
- **Driver Flare x1**
- **Passenger Flare x1**

Front:
- **Driver Inner Mount x1**
- **Passenger Inner Mount x1**

TOOLS NEEDED:
7mm Wrench or Socket
Clip Removal Tool

HARDWARE INCLUDED:
Screws x12
Front Retaining Clips x6
Rear U-style Clip x6
Fender Flare Trim 28Ft

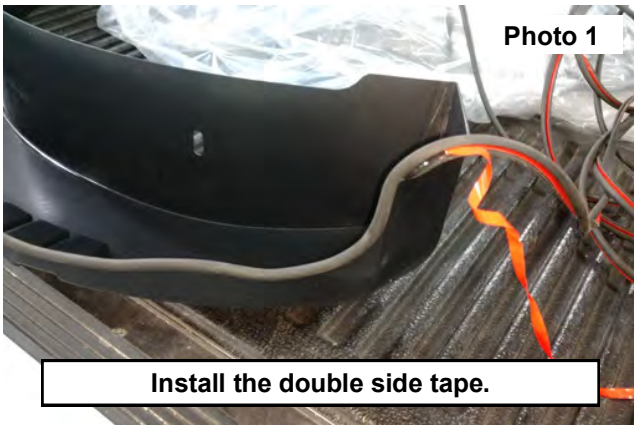


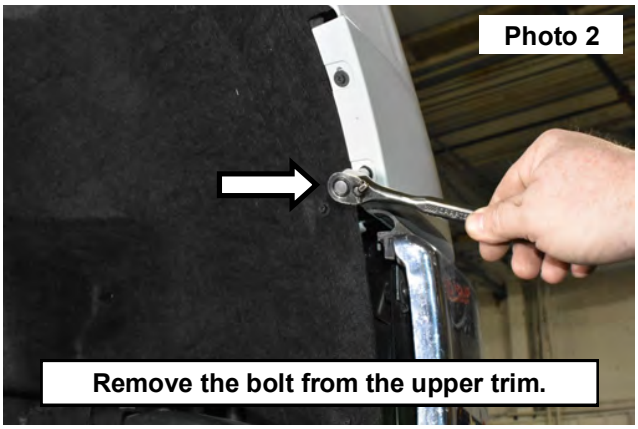
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

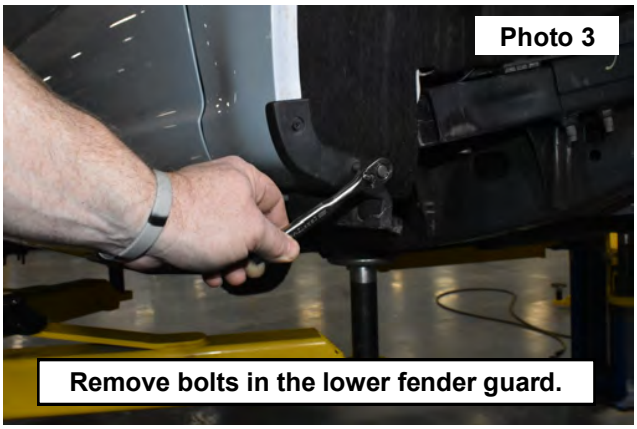
INSTALLATION INSTRUCTONS

1. Clean the fender flare mounting surface and the inner fender of the vehicle.
2. Clean the edge of the flare and install the trim along the edge of the fender flare. Then pull the covering off of the double sided tape to secure the edge trim to the flare. **See Photo 1.**
3. Remove the (1) lower bolt in the fender trim using a 7mm wrench. Retain for later use. **See Photo 2.**





4. Remove the (2) bolts in the lower fender guard using a 7mm wrench. Retain for later use. **See Photo 3.**
5. Release the (2) push pins and remove the fender guard. **See Photo 4.**



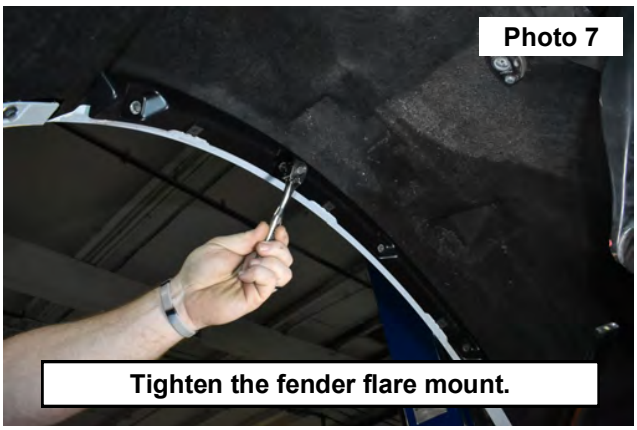


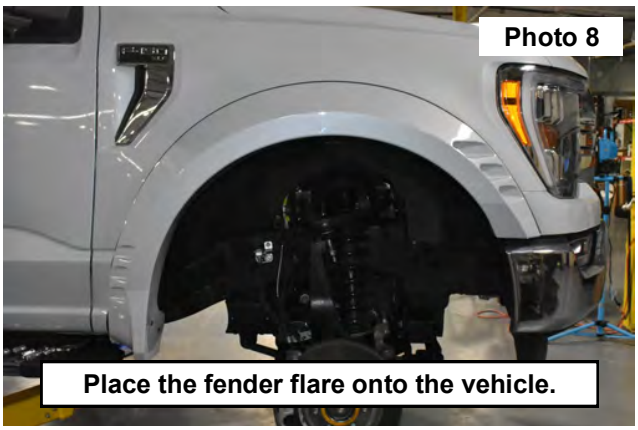
6. Remove the bolts in the inner fender using a 7mm socket. Retain hardware for reuse. **See Photo 5.**
7. Install the clips onto the flare mount with the thread side to the inner mounting side. **See Photo 6.**





8. Place the flare mount over the OE mounting holes and secure using the OE bolts. Tighten the bolts using a 7mm socket. **See Photo 7.**
9. Place the fender flare onto the vehicle. **See Photo 8.**





10. Secure the front upper flare using the retained hardware in the from the trim panel. Tighten using a 7mm wrench. **See Photo 9.**
11. Secure the rear of the flare using the retained hardware in the front trim panel. Tighten using a 7mm wrench. **See Photo 10.**





12. Install the supplied screws through the fender flare securing the flare to the flare mount. Tighten using a Phillips bit driver. **See Photo 11.**



1. Clean the fender flare mounting surface and the inner fender of the vehicle.
2. Clean the edge of the flare and install the trim along the edge of the fender flare. Then pull the covering off of the double sided tape to secure the edge trim to the flare. **See Photo 1.**
3. Remove the (3) bolts in the rock guard from the front of the fender well. Use a 7mm socket to remove the bolts. **See Photos 2.**





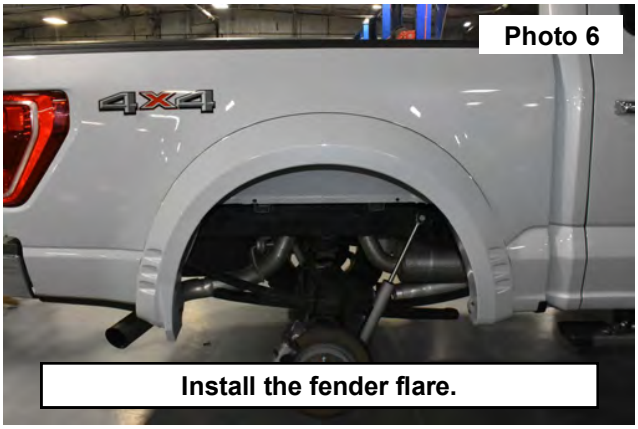
4. Release the clip and remove the plastic rock guard from the bed. **See Photo 3.**
5. Using a clip removal tool remove the (2) push pins from the rear rock guard. **(Do not remove the rock guard from the bed). See Photo 4.**





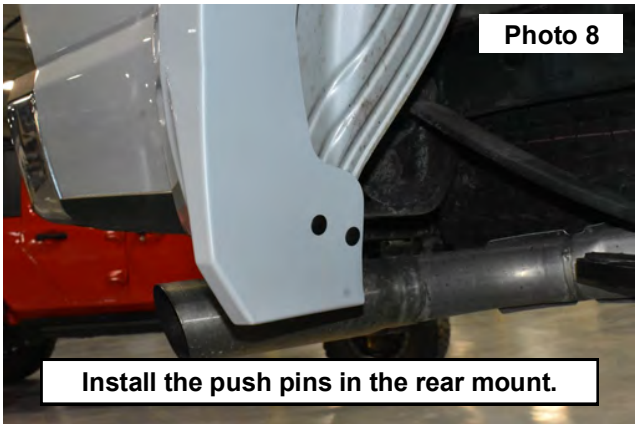
6. Install (3) of the clips onto the pinch weld of the fender well on the bed. **These will be adjusted to align with the mounting holes in the fender flare once it has been installed. See Photo 5.**
7. Place the fender flare onto the bed side. **See Photo 6.**





8. Secure the front of the fender flare using the retained bolts. Tighten using them using a 7mm socket. **See Photo 7.**
9. Using the retained push pins secure the rear of the fender flare. **See Photo 8.**





10. Align the (3) clips on the fender well to the holes in the fender flare. Clip shown with out the fender flare. **See Photo 9.**
11. Install the supplied screws in each of the clips. Tighten using a Phillips bit driver. **See Photo 10.**







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