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Rough Country F-C12211-GBA Installation Instructions

Paint-to-Code Pocket Flares for Silverado 1500 (2022–2025)

Part number: F-C12211-GBA

trailfortress.com/paint-to-code-pocket-flares-silverado-1500-rough-country-f-c12211-gba

Scan for fitment, price and install help

F-C11911A

ROUGH COUNTRY SUSPENSION SYSTEMS®

WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to www.P65Warnings.ca.gov.

2019-UP CHEVY SILVERADO 1500 TRADITIONAL STYLE FLARES

PRIOR TO INSTALLATION

A) Install the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, Superglue, or similar products on the hardware or the flares. *Install flares on cleaned vehicle surfaces*.

B) **Fit:** Verify the fit of the flares to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).

C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high-quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D) **Performance:** Using larger tires may increase the area required to turn the vehicle. Some tire/rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F) **Metal Protection:** All exposed fasteners and bare metal should be treated with
rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

H) **Care & Cleaning:** Fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Socket Wrench
- 10mm socket
- T15 Torx Bit
- Utility Knife

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

Rev 1 10-24-22

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INCLUDED IN HARDWARE KIT:

1.



Push-In Pocket Hardware, Brushed Metal
44 pcs

2.



Push-In Pocket Hardware, Black
44 pcs

3.



Short “U” Clip
8 pcs

4.



Long “U” Clip
6 pcs

5.



#8 Speed Clip
4 pcs

6.



#8 Truss-Head Screw
4 pcs

7.



#10 Truss-Head Screw
14 pcs

8.



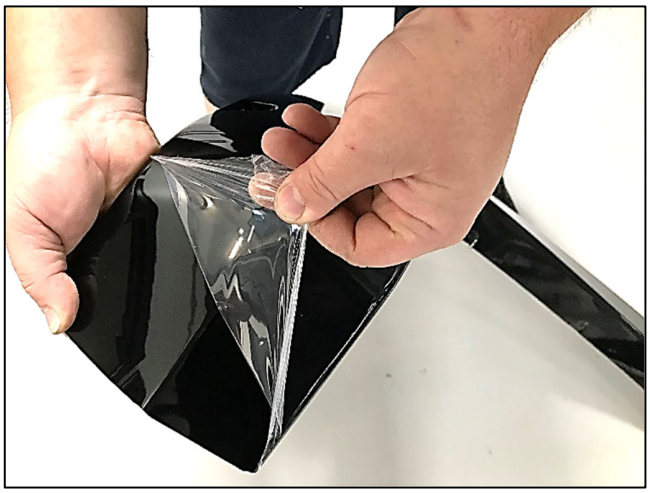
Foam Tabs
6 pcs

9.



Wiper Style Edge Trim
358 inches

IF YOU PURCHASED GLOSSY BLACK FLARES (CODE “RCGB”):



Prior to beginning installation process, peel the protective liner from each plastic piece included in the flare kit – all flares and inner pieces.

NOTE: It will be difficult to remove liner once edge trim and hardware are installed.

Once liner is removed, take care not to scratch flare surfaces. If flare needs to be cleaned, wipe gently with a clean soft cloth.

SECTION 1: FRONT FLARE EXTENSION PIECE INSTALLATION

Prior to installation determine which front fender extension piece your vehicle requires.

- Extension pieces marked with "**0200**" and "**0203**" are for the 2019-2021 Silverado 1500
- Extension pieces marked with "**0201**" and "**0204**" are for the 2022-Up Silverado 1500



Extension pieces look very similar so make sure to check markings on each part and use those made for your vehicle model. Marking on part is located in circled area.

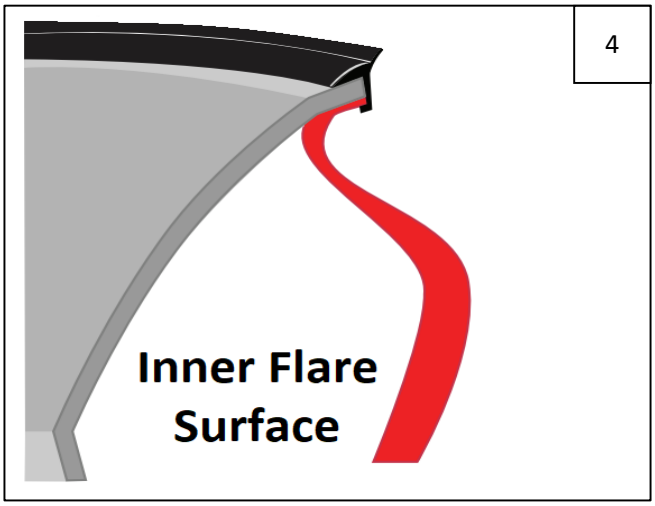


Install extension pieces to main front flares using 2 supplied #8 Speed Clips and #8 Truss Head Screws per side.



Before tightening, make sure that molded flare features are aligned. Tighten screws using #2 Phillips driver.

SECTION 2: EDGE TRIM INSTALLATION



Peel 2-3 inches of red vinyl backing away from supplied edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).

Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. Trim edge trim flush with ends of flare.

SECTION 3: PUSH-IN POCKET HARDWARE INSTALLATION



Peel liner from tape on Push-In Pocket Hardware (brushed metal or black as preferred). NOTE: There will be extra Push-In Pocket Hardware.



Insert Push-In Pocket Hardware into each flare pocket hole (on outer flare surface, 8 places each front flare, 9 places each rear). Push in to engage clip and tape adhesion.

SECTION 4: FRONT FLARE INSTALLATION



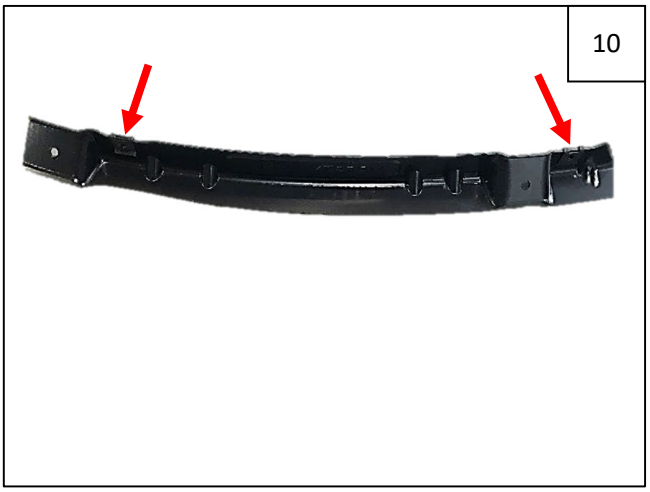
Using a T15 Torx bit, remove 3 factory fasteners indicated by arrows holding the factory mud flap on. Retain all screws.



Using a 10mm socket, remove 1 factory bolt from mud flap indicated by arrow. Remove mud flap by pulling firmly away from vehicle body (a hidden clip will disengage).



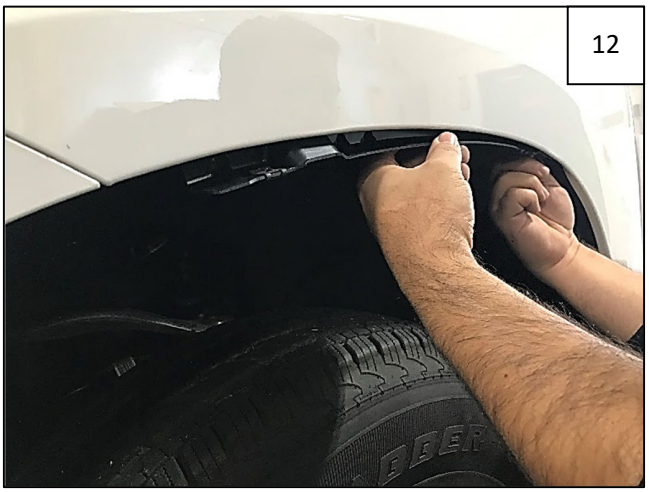
Attach 2 supplied Short “U” Clips to the supplied Top Inner Bracket as shown.



Top Inner Bracket Short “U” Clip locations.



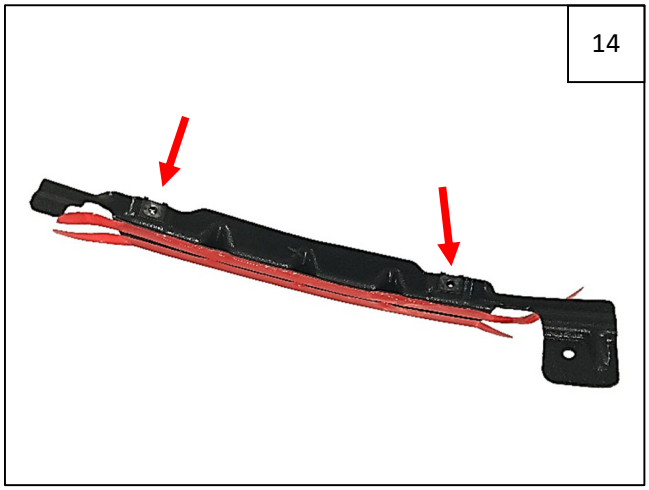
Remove 2 factory T15 Torx screws at top of wheel well as shown. Retain.



Install Top Inner Bracket using 2 T15 Torx screws retained in Step 11. Tighten both fasteners. **NOTE:** Driver Side bracket is marked with LH, Passenger Side is RH.



Attach 2 supplied Short “U” Clips to the supplied Front Inner Bracket as shown.



Front Inner Bracket Short “U” Clip locations.



Remove 1 T15 Torx bolt from front bumper as shown. Retain bolt for use in next step.



Make sure tape leaders on Inner Bracket are folded outward in both directions. Hold Front Inner Bracket on Bumper and reinstall T15 Torx screw removed in Step 15.



Lower tab of Inner Bracket must be flush against fender well as shown before pulling tape leaders.



Holding lower tab in place, pull leader from lower tape on Inner Bracket. Press part to adhere.



Pull leader from upper tape on Inner Bracket.



Use thumbs to fully press tape against vehicle, working along part.

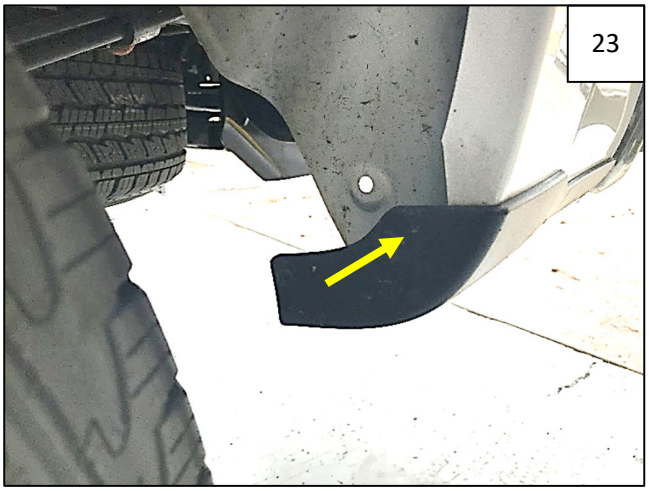


Align flare on vehicle and start 4 supplied Truss-Head Screws through holes in flare and into fender as shown.

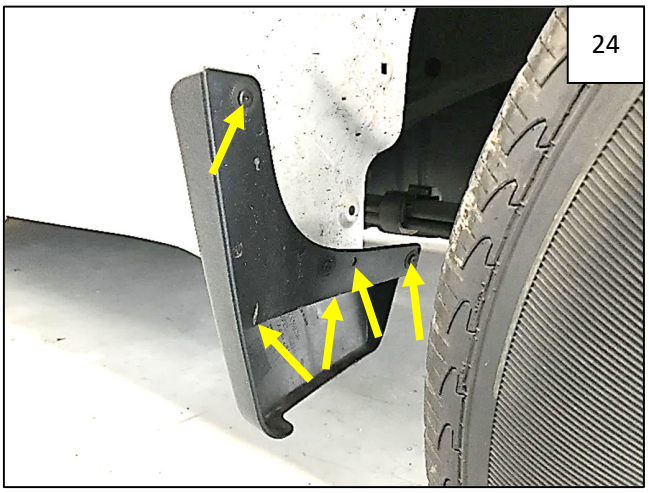


Start 2 factory T15 Torx screws at bottom rear of wheel well as shown. Apply pressure to flare towards vehicle body at each fastening point and tighten all fasteners.

SECTION 5: REAR FLARE INSTALLATION



Remove 1 factory T15 Torx screw on rear splash guard. Retain all factory screws; some will be used.



Remove 5 factory screws from the front splash guard. Splash guard is held on with a hidden clip – to remove, pull splash guard firmly from vehicle.



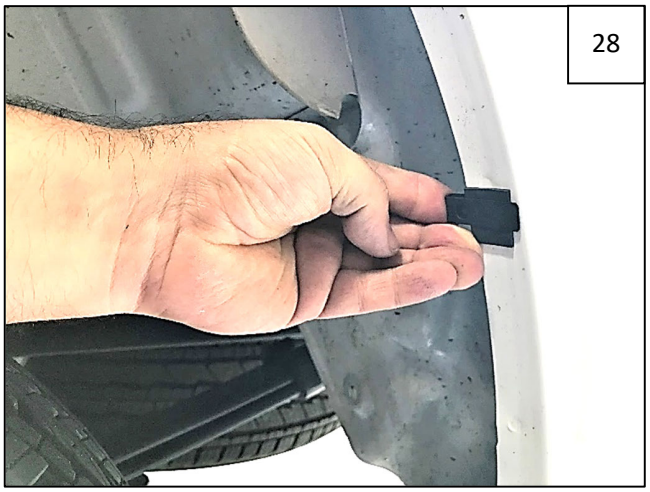
Align the flare on the fender and mark 3 holes using a grease pencil.



Hole locations.



Peel liner from a supplied Foam Tab and center tab over each mark made in Step 25; fold each tab over lip of wheel well.



Slide a supplied Long “U” Clip over each Foam Tab, making edge of clip flush with outer edge of wheel well lip as shown.



Hold flare on fender. Start 3 factory screws removed in Steps 23 and 24 as shown.



Start 3 supplied Truss-Head Screws through upper holes in flare and into clips installed in Step 28. Apply pressure to flare towards vehicle body at each fastening point and tighten all fasteners.