Rough Country 99095 Installation Instructions

99095

Part number: 99095

trailfortress.com/rough-country-bed-tailgate-seal-kit-99095

Scan for fitment, price and install help

929909500

ROUGH COUNTRY

Tailgate Seal

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:	**Tools Needed:**	**Hardware Included:**
Gasket	Soap and Water Drying cloth	Alcohol Pad

IMPORTANT The following instructions apply for most truck beds. Due to varying bed designs, your installation may differ.

NOTE: For best adhesion, air and surface temperature should be above 60° F.





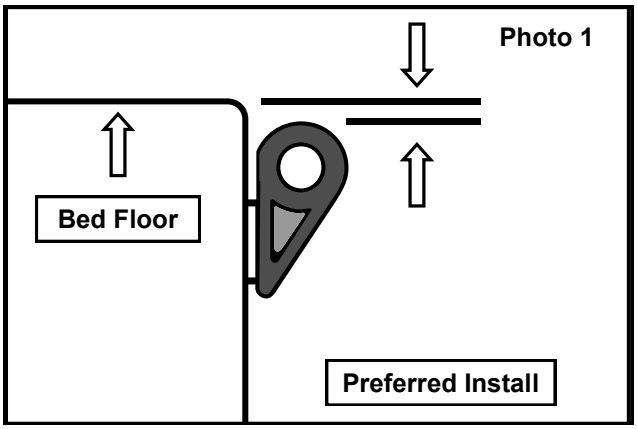
Torque Specs:

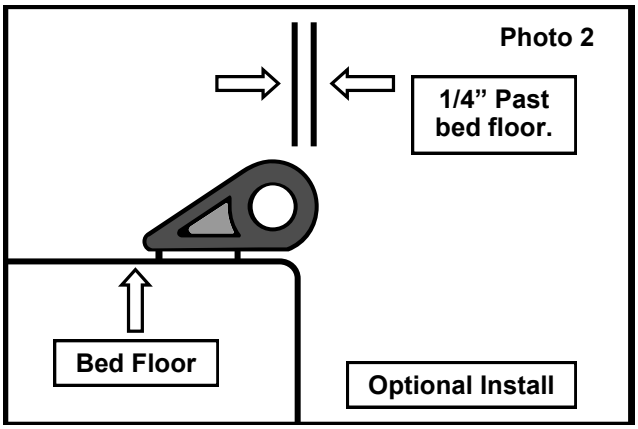
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

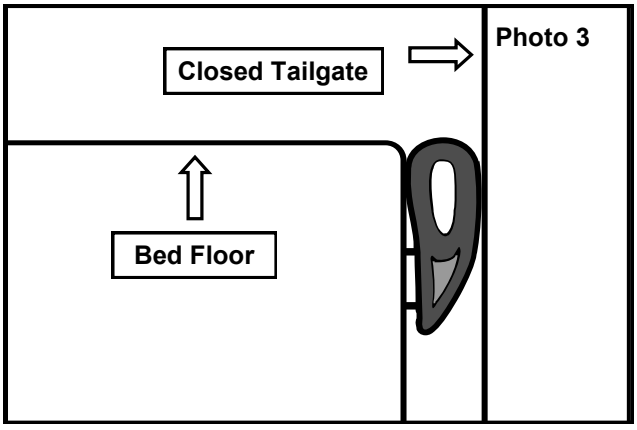
1. Clean the bed floor using soap and water then dry.
2. Cut a test piece 1” long and preform one of the following.

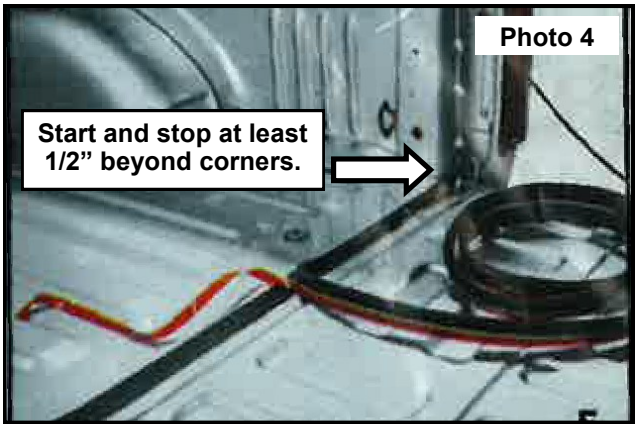
   Preferred Install: Apply test piece approximately 1/4” below the bed floor. **See Photo 1.**
   Optional Install: Apply test piece approximately 1/4” below the bed floor. **See Photo 2.**



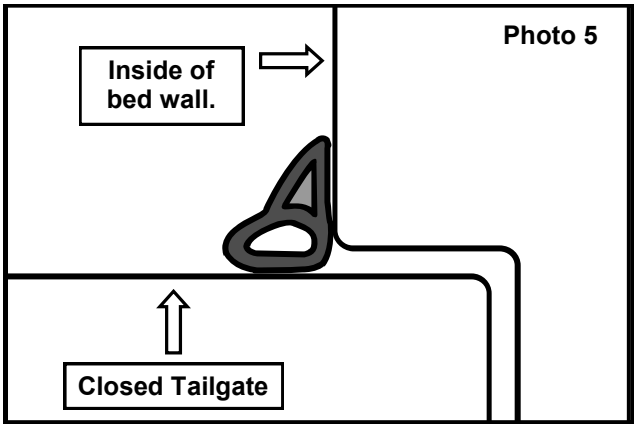


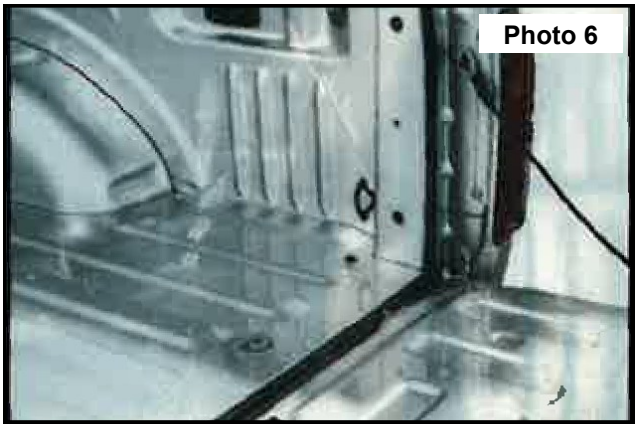
3. Close the tailgate and check for adequate seal. Make adjustments if needed. **See Photo 3**.
4. Remove the test piece and save for later.
5. Wipe the selected location with included alcohol pad and save for later.
6. **NOTE:** Avoid touching clean surfaces and adhesive during installation.
7. Apply gasket to selected location in straight line form side to side. If possible, start and stop at least 1/2” beyond corners. **See Photo 4.**





8. Use the saved 1” test piece to assess the best location inside the bed wall. Close the tailgate and check for adequate seal. Make adjustments if needed. **See Photo 5**.
9. Wipe the selected location with included alcohol pad.
10. Apply the gasket to the selected location from the bed floor up to the top of the tailgate on the driver and passengers side. **See Photo 6.**
11. **NOTE:** Use the excess gasket to fill in gaps around the tailgate corners if needed.
12. Apply continuous pressure along the entire gasket to ensure best adhesion.





13. **TIP:** Lubricate the gasket with soapy water and close tailgate. Leave the tailgate closed for 48 hours. This allows the gasket to conform to the tailgates shape for a better seal.