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Rough Country 99033 Installation Instructions

Fender Flares for Jeep Wrangler 4WD (1997-2006)

Part number: 99033

trailfortress.com/fender-flares-jeep-wrangler-4wd-rough-country-99033

Scan for fitment, price and install help

929903300

ROUGH COUNTRY
SUSPENSION SYSTEMS®

JEEP 1997-06 TJ Fender Flares

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

Front:
Driver x1
Driver Side Lower Flare x1
Passenger x1
Passenger Side Lower Flare x1

Rear:
Driver Flare x1
Passenger Flare x1

TOOLS NEEDED:
8mm Socket
10mm Socket



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

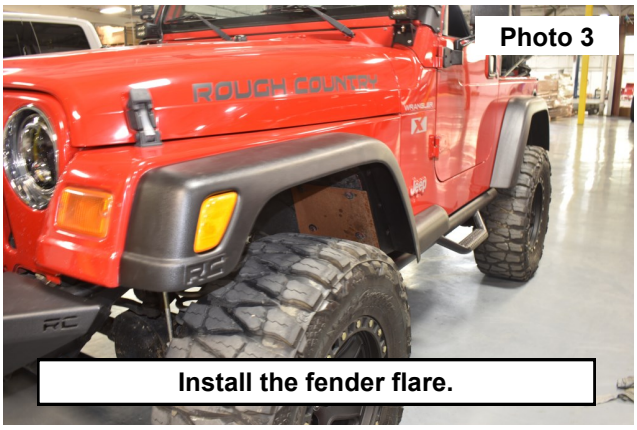
INSTALLATION INSTRUCTONS

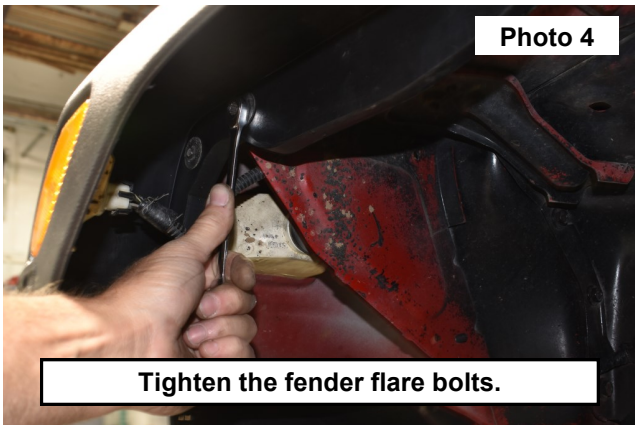
1. Disconnect the parking light and remove the existing front fender flares from the vehicle. Retain the stock hardware for reuse. **See Photo 1.**
2. Remove the nut retaining the parking light using a 10mm socket from the OE fender flare and install into the new RC flare using a stock nut. Snug nut to hold light in flare. Do not over tighten as damage to light will occur. **See Photo 2.**



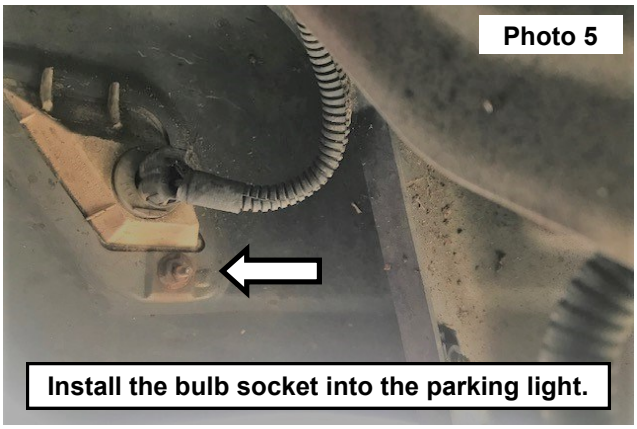


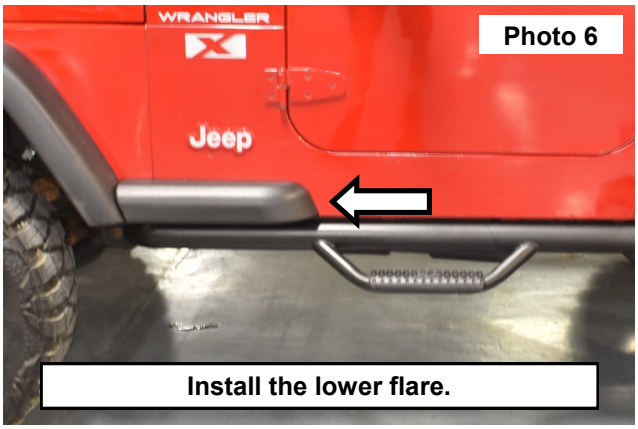
3. Clean and remove any debris from the flare mounting area.
4. Install the fender flare onto the vehicle using the stock hardware. Tighten using a 8mm socket. **See Photos 3 and 4.**





5. Install the bulb socket into the parking light housing. **See Photo 5.**
6. Install the lower fender flare onto the vehicle and secure using the (3) OE bolts. Tighten using an 8mm socket. **See Photo 6.**



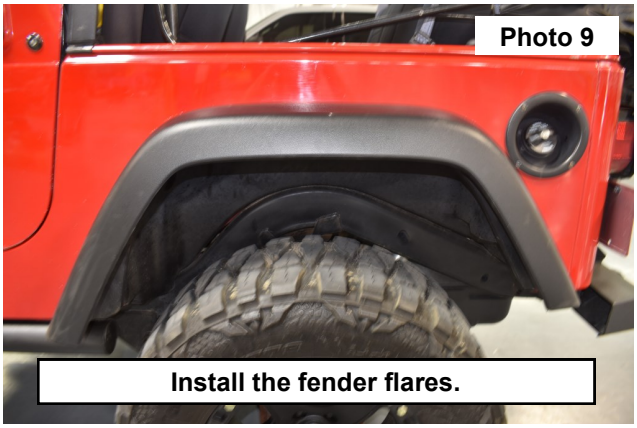


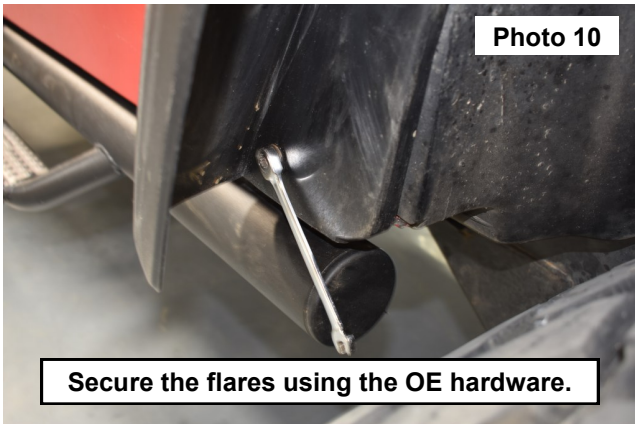
7. Remove the stock rear fender flares from the vehicle and retain the factory hardware for reuse. **See Photo 7.**
8. The inner fender can be pulled down to access the stock retaining nuts from the back side of the fender while removing the stock screws. **See Photo 8.**





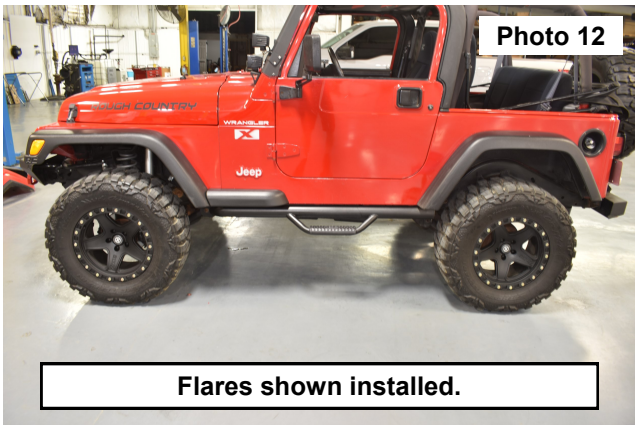
9. Clean and remove any debris from the mounting area.
10. Position the fender flares onto the vehicle. **See Photo 9.**
11. Secure the flares using the retained OE hardware. **See Photos 10 and 11.**





12. Flares shown installed. **See Photo 12.**





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