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Rough Country 98122220 Installation Instructions

Full Windshield for Honda Pioneer 520 (2021-2023)

Part number: 98122220

trailfortress.com/full-windshield-honda-pioneer-520-rough-country-98122220

Scan for fitment, price and install help



Honda 2022 Pioneer 520 Full Front Windshield

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

Windshield x1
Seal x1
Bottom Seal x1
Straps x4



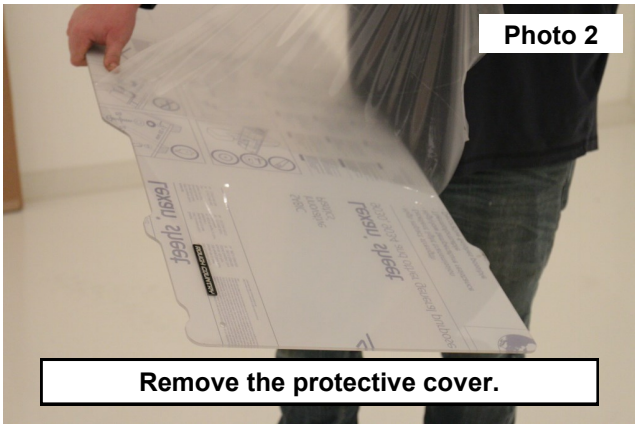
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

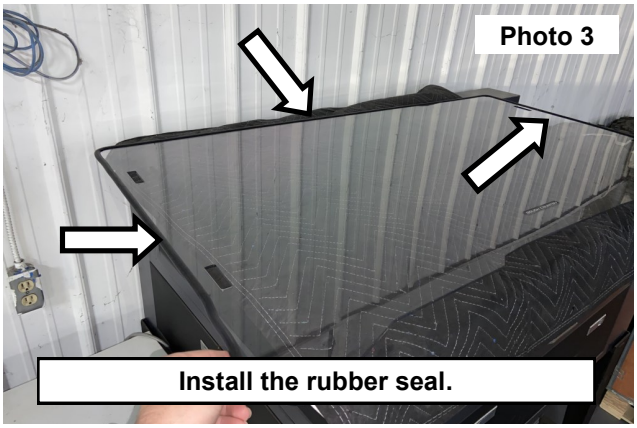
INSTALLATION INSTRUCTONS

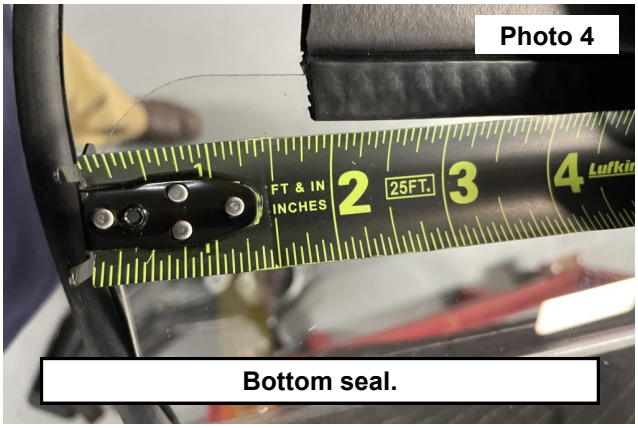
1. Clean the surface of the UTV that the windshield will be applied to. **See Photo 1.**
2. Remove the protective cover from the windshield. **See Photo 2.**





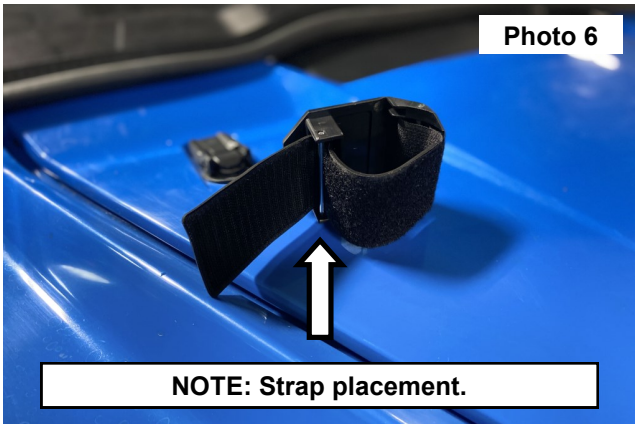
3. Place the rubber seal around the top and sides of the windshield, trim any excess. **See Photo 3.**
4. Install the bottom seal along the bottom edge of the windshield, about 2” from the sides. **You may need to use a rubber mallet to bump the seal to properly seat it against the windshield**. **See Photo 4.**



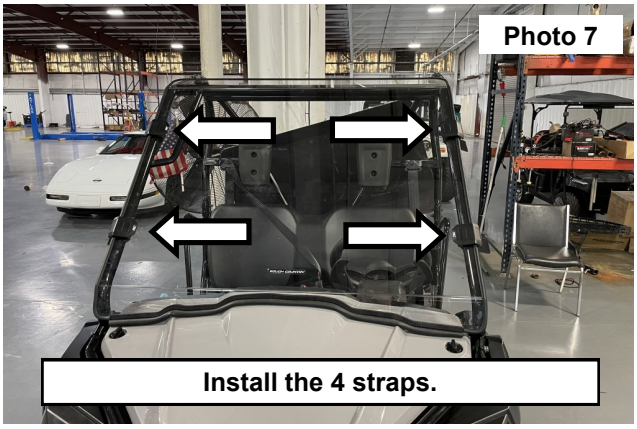


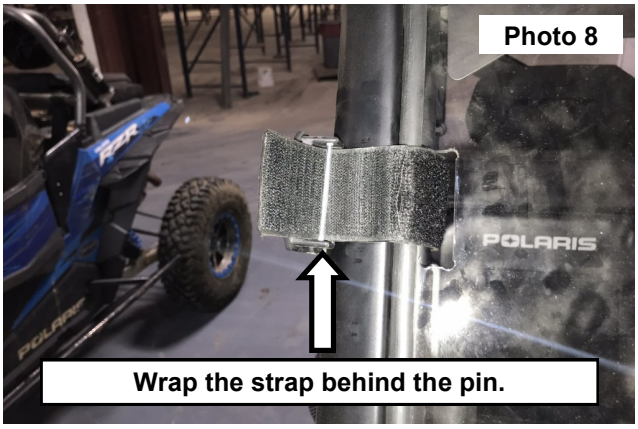
5. Place the windshield onto the front of the UTV. **See Photo 5.**
6. **NOTE:** How the strap is wrapped behind the pin. **See Photo 6.**



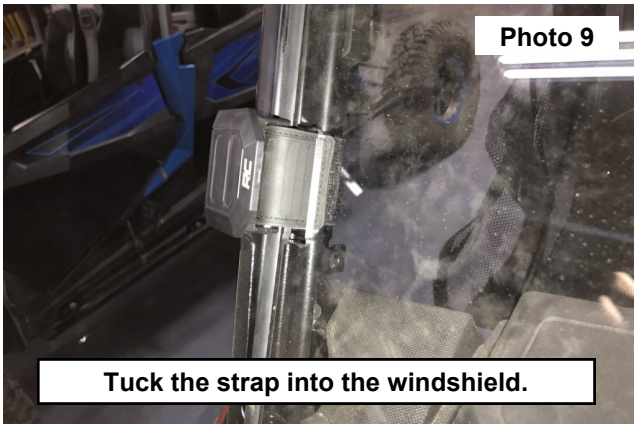


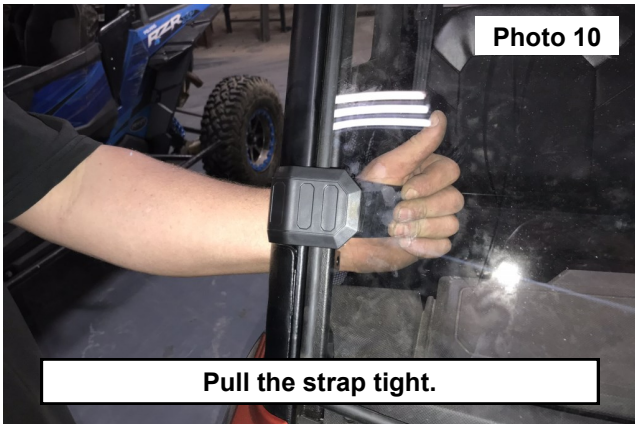
7. Install the 4 straps into the opening in each corner of the windshield. **See Photo 7.**
8. Wrap the strap behind the pin in the outer portion of the strap. **See Photo 8.**





9. Tuck the strap into the windshield. **See Photo 9.**
10. Pull the outer windshield mount tight laying the strap into the opening in the windshield. **See Photo 10.**





11. Secure by finishing the wrap around the strap. **See Photo 11.**
12. Repeat steps 8-11 to secure the remaining straps. **See Photo 12.**







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