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Rough Country 98102410 Installation Instructions

Full Windshield for Polaris XPEDITION ADV and XP (2024-2025)

Part number: 98102410

trailfortress.com/full-windshield-polaris-xpedition-adv-and-xp-rough-country-98102410

Scan for fitment, price and install help



POLARIS XPEDITION FRONT FULL WINDSHIELD

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Windshield x1
Rubber Seal x1
Upper Bracket x2
Lower Bracket x3

HARDWARE INCLUDED:
6mm x 20mm Button Head Bolt x2
6mm Flat Washer x2
6mm Lock Nut x2
1/4” x 3/4” Self Tapping Screw x2

TOOLS REQUIRED:
T27 Torx
3/8” Socket
4mm Allen Wrench
10mm Wrench

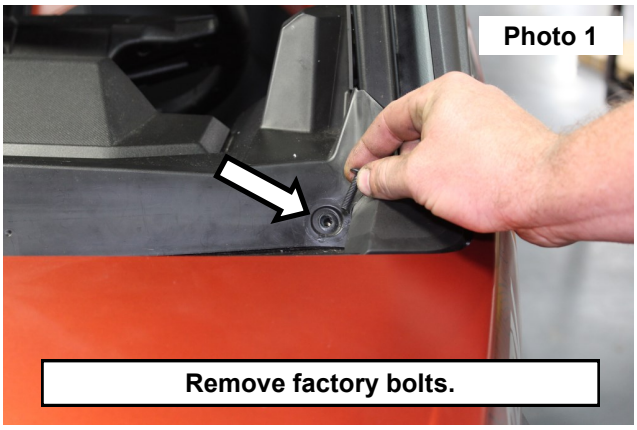


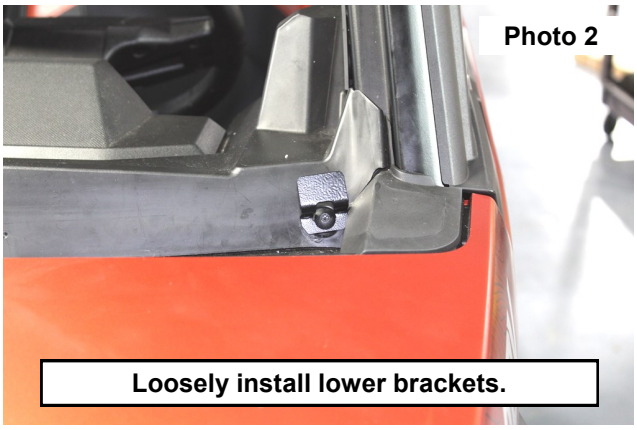
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

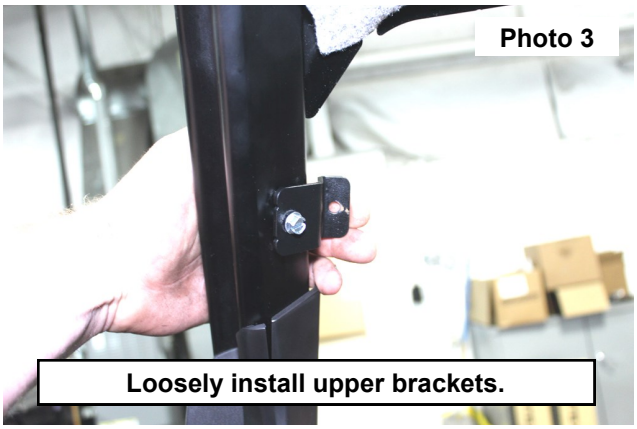
INSTALLATION INSTRUCTONS

1. Install the supplied rubber seal around the windshield. Be sure the flat part of the seal is to the outside (logo side).
2. Remove the middle factory bolt and two outer factory bolts with a T27 torx. Retain hardware for reuse. **See Photo 1.**
3. Loosely install the lower brackets with the previously removed factory hardware with a T27 torx. **See Photo 2.**



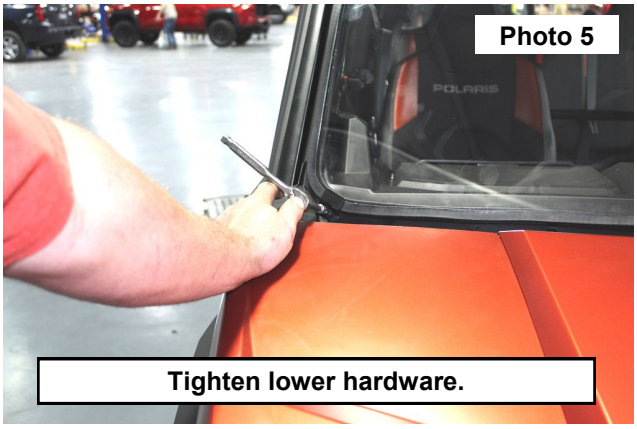


4. Locate the dimple on the pillar of the roll cage. Use a 3/8” nut driver and supplied self tapping screw to install the two upper brackets. Do not fully seat at this time. **See Photo 3.**
5. With assistance, lift the windshield onto the vehicle. Attach the windshield to the upper brackets using the supplied 6mm bolts, washers, and lock nuts. Tighten with a 4mm Allen wrench and 10mm wrench. **See Photo 4.**





6. Position the lower brackets so they are supporting the windshield. Tighten factory hardware with a T27 torx. **See Photo 5.**
7. Tighten the upper bracket hardware with a 3/8” socket.



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