TRAIL FORTRESS

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Rough Country 97102 Installation Instructions

UTV Roof for Can-Am Defender MAX (4-Door)

Part number: 97102

trailfortress.com/utv-roof-can-am-defender-max-4-door-rough-country-97102

Scan for fitment, price and install help

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

Can-Am Defender 4 Door Roof

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

1-Front Roof
1-Rear Roof
1-Weatherstrip Tape
1– Double Sided Tape
1-Roof Brace
1-97085-HWBAG
1– 97102-HWBAG
1-9702-HWBAG2
1– Alcohol wipe

TOOLS NEEDED:

4mm Allen wrench
10mm Wrench or socket
13mm Wrench or socket
Optional:
Nutsert tool
Part# 10583

HARDWARE INCLUDED:

97085-HWBAG:
8- 6mm-1.0 Nylock nut
16-6mm Flat washer
8- 6mm-1.0 x 20mm BHCS
4- 8mm-1.25 x 20mm Hex
2– Roof mount plate
97102-HWBAG:
4-6mm-1.0 Nylock nut
8-6mm Flat washer
4-6mm-1.0 x 20mm BHCS
97102-HWBAG2:
2- 2” Loop clamp
2- 8mm-1.25 x 25mm BHCS
2- 8mm-1.25 Nylock nut
2– 6mm nutserts



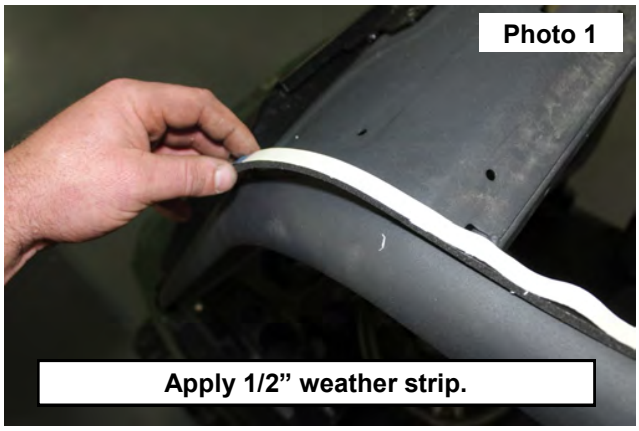
Torque Specs:

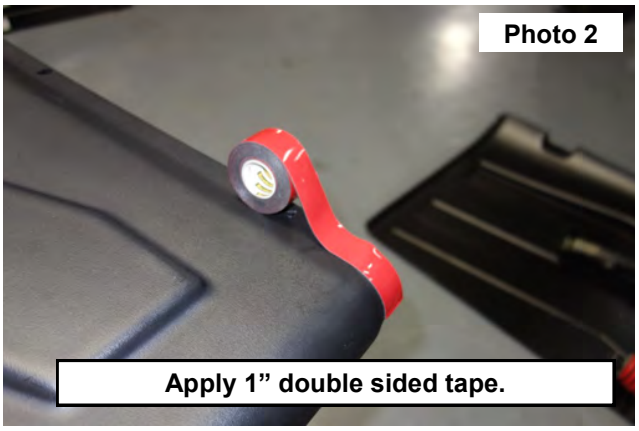
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

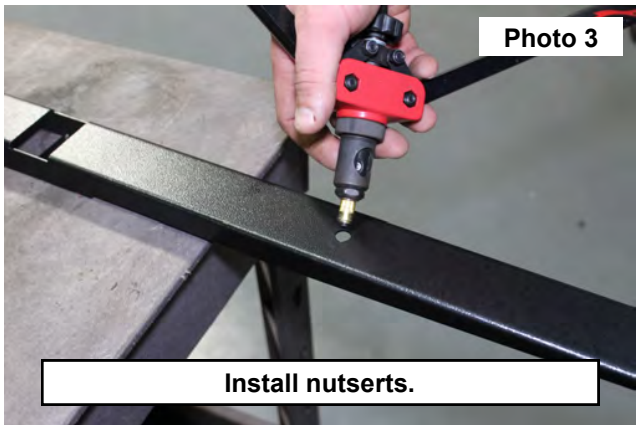
INSTALLATION INSTRUCTONS

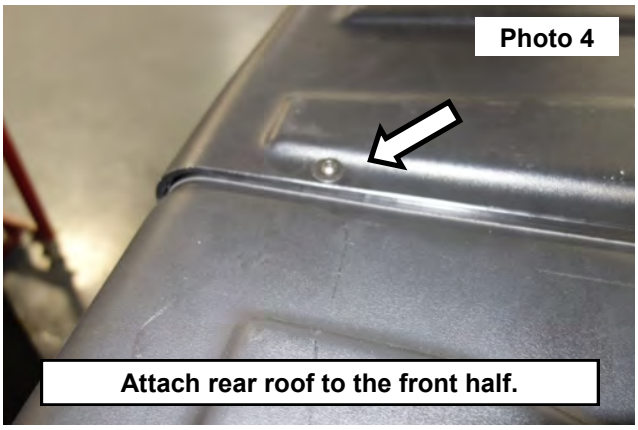
1. With the alcohol wipe, clean joint seams on roof and roll cage.
2. Install 1/2” double sided weather strip tape along the top of roll cage. Remove 1 side of tape at a time. **See Photo 1**.
3. Install 1” double sided tape along seam of roof. **See Photo 2.**



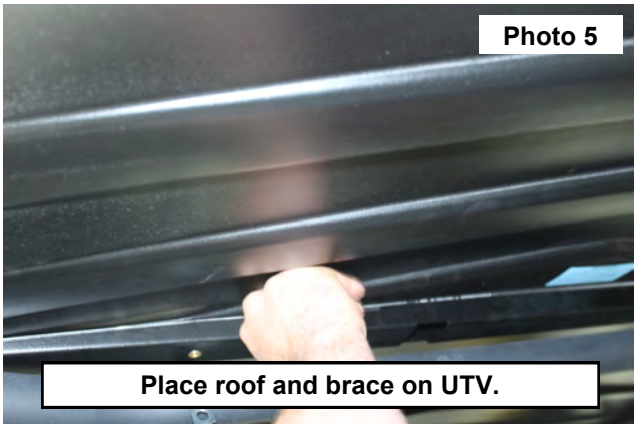


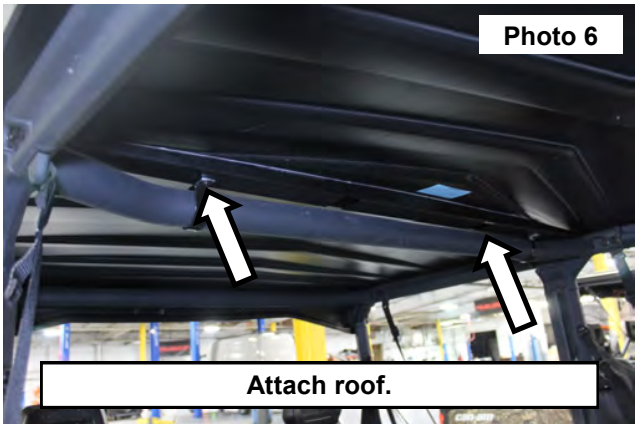
4. Install (2) of the supplied 6mm nutserts in the mounting holes. Use nutsert tool (#10583) or follow the steps shown in “Installing Nutsert with and without tool” on our YouTube page. **See Photo 3.**
5. Remove the double sided tape cover and install rear roof onto the front half, insert (4) of the supplied 6mm bolts and (4) 6mm flat washers into the top of the roof. **See Photo 4.**



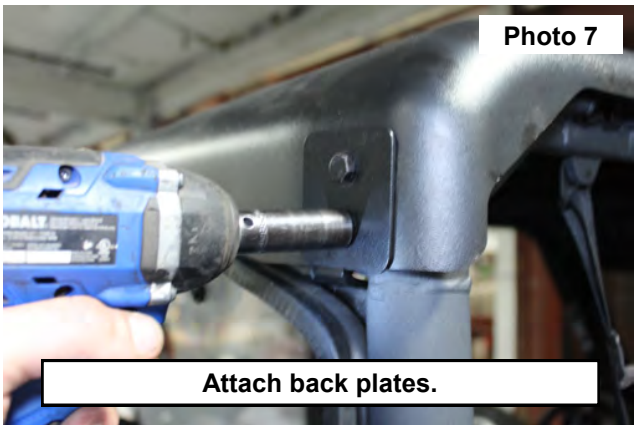


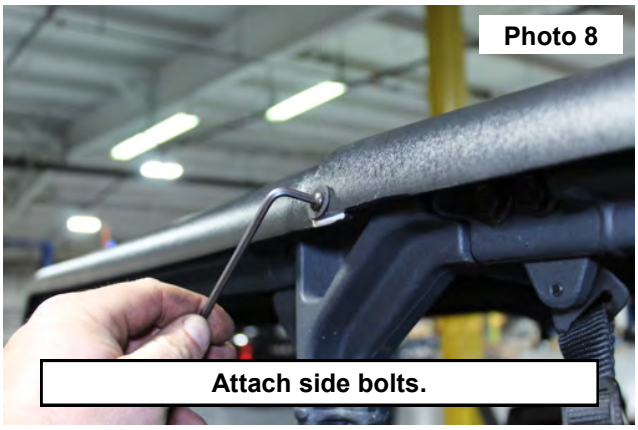
6. Place the roof onto the UTV. Then insert the brace be-tween the roof and the cage of the UTV and insert the roof bolts into the brace. Secure the brace to the roof using (4) of the supplied Nylock nuts and (4) flat washers. **See Photo 5.** Tighten roof brace hardware using a 4mm Allen wrench and a 10mm socket.
7. Secure the roof brace to the center cage bar using (2) of the supplied P brackets and (2) 6mm Allen bolts, (2) 6mm flat washers, into the installed nutserts. **See Photo 6.** Tighten using a 4mm Allen wrench.



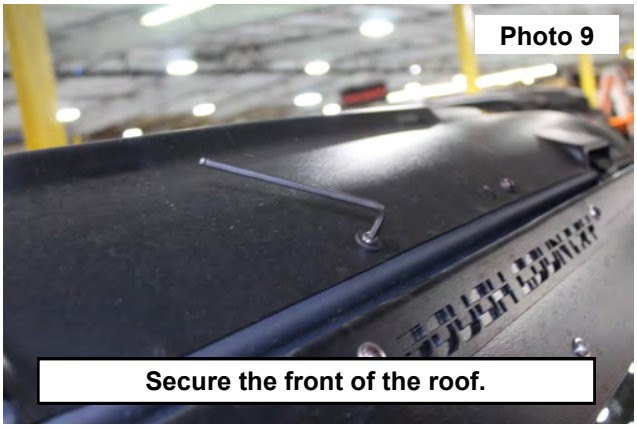


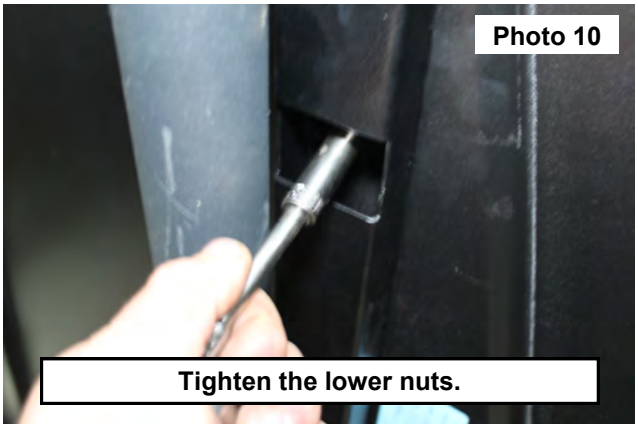
8. Place the rear cover plates onto the rear of the roof. Secure using (2) 8mm hex head bolts. Tighten using an 8mm socket. **See Photo 7.**
9. Install the Driver and Passenger roof side bolts. Tighten using 4mm Allen wrench. **See Photo 8.**





10. Secure the front of the roof using (2) 6mm Allen bolts and (2) 6mm flat washers. Tighten the roof hardware using a 4mm Allen wrench. **See Photo 9 &10.**





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