TRAIL FORTRESS

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Rough Country 97100 Installation Instructions

Full Side Doors with Sliding Glass for Can-Am Defender

Part number: 97100

trailfortress.com/full-side-doors-can-am-defender-rough-country-97100

Scan for fitment, price and install help



Can AM 2018-19 Defender Side Doors 2 Seater

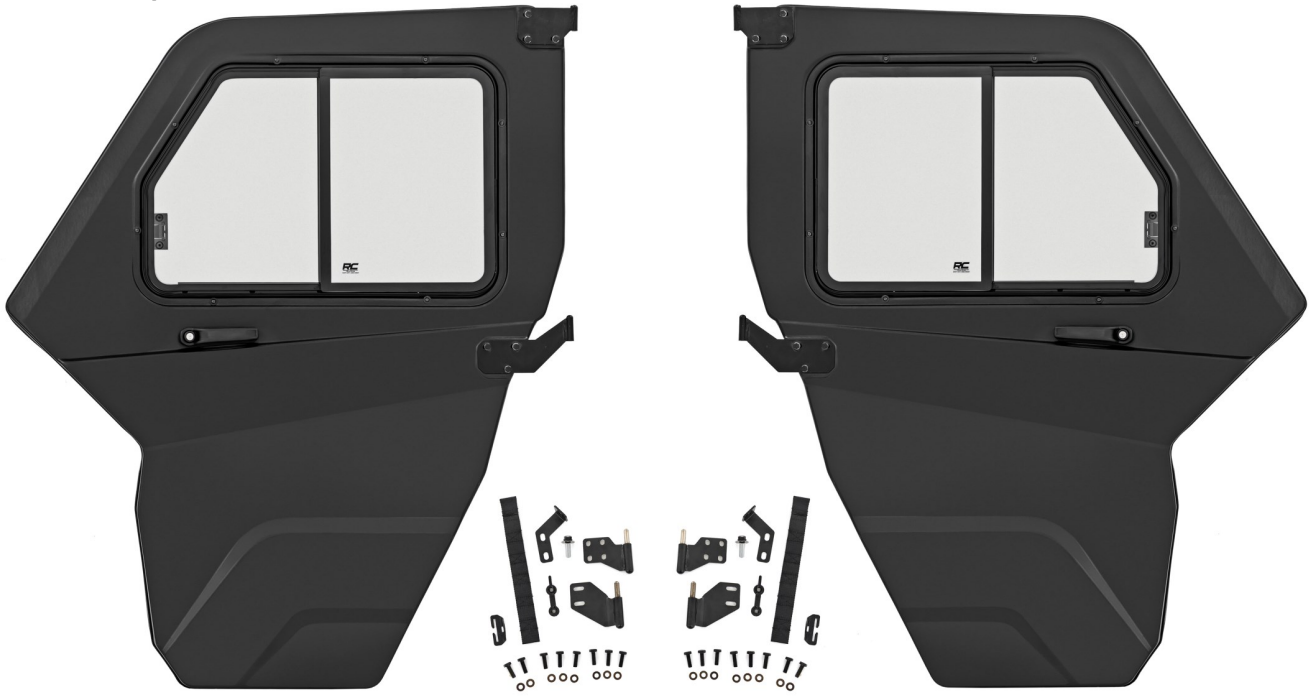
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Door Assembly x1
Pass Side Bumper Assembly x1
Driver Upper Door Hinge x1
Driver Lower Door Hinge x1
Passenger Upper Door Hinge x1
Passenger Lower Door Hinge x1
Door Straps x2
Door Strap Brackets x4

TOOLS NEEDED:
T30 Torx Bit
10mm Wrench or Socket
13mm Wrench or Socket

HARDWARE INCLUDED:
8mm x 25mm Bolts x16
8mm Flat Washer x16
8mm Flange Locking Nuts x2

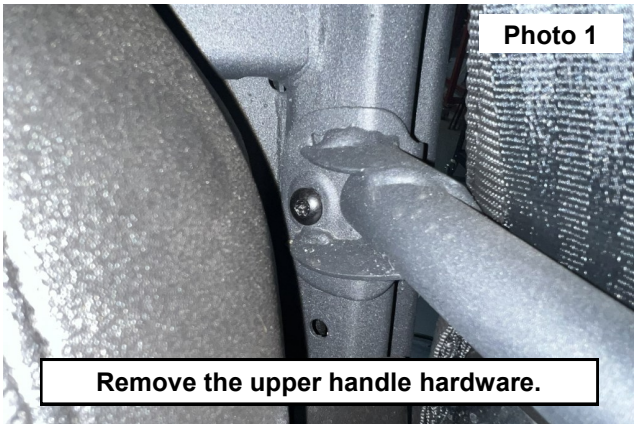


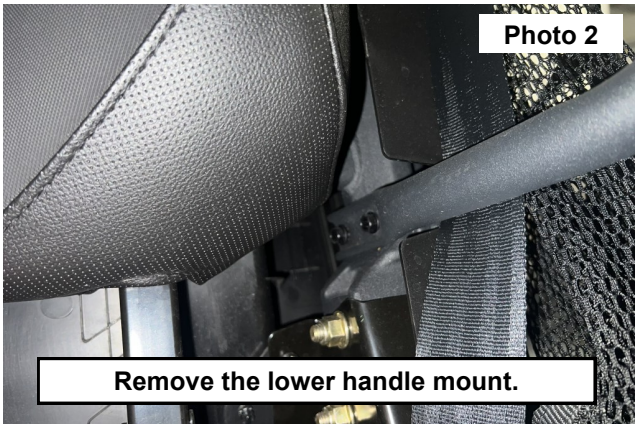
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

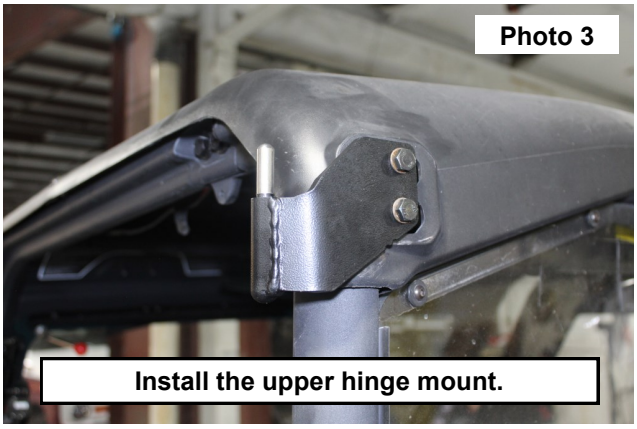
INSTALLATION INSTRUCTONS

1. Remove the handle on the driver and passengers side using a T30 and a 10mm socket. Retain lower hardware. **See Photos 1 and 2.**





2. Install the upper hinge mount using (2) of the supplied 8mm bolts and (2) 8mm washers. Snug the bolts for installation of the door. **See Photo 3.**
3. Install the lower hinge mount using (2) of the supplied 8mm bolts and (2) 8mm washers. Snug the bolts for installation of the door. **See Photo 4.**



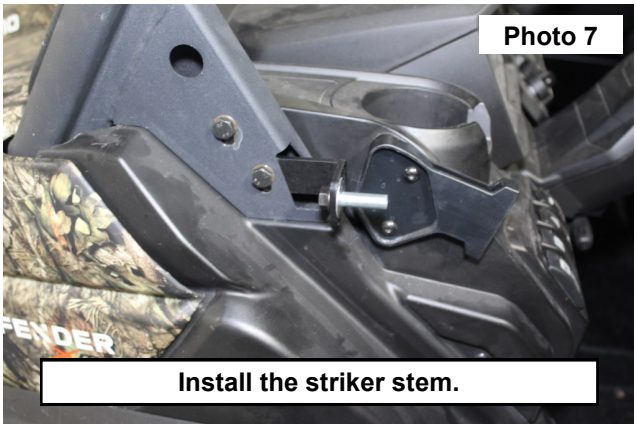


4. Place the door onto the installed hinges. Open and close the door making sure it opens freely with no binding of the hinge's. It may be necessary to loosen the hinges on the door to adjust the final fitment. Tighten all hinge hardware using a 13mm socket and wrench. **See Photo 5.**
5. Place the drivers side striker mount into the upper frame mount. Secure using the supplied double flag nut and (2) 8mm bolts and (2) 8mm flat washers. **See Photo 6.**





6. Install the striker stem into the mount and secure using (1) 8mm bolt and (1) 8mm flat washer. **See Photo 7.**
7. Lightly snug the striker mount and stem hardware using a 13mm socket. Close the door for test, and adjust the striker mount and stem until the seal is firmly compress onto the UTV. **See Photo 8.**





8. Install the door limit strap to the lower door bar mount. Use the retained lower door bar bolt to secure the lower strap to the UTV. Tighten using a 10mm socket. **See Photo 9.**





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