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Rough Country 97077 Installation Instructions

Rear MOLLE Panel for Defender Cargo Area

Part number: 97077

trailfortress.com/rear-molle-panel-defender-cargo-area-rough-country-97077

Scan for fitment, price and install help



Can-Am 2016-22 Defender HD 10 Rear Molle Panel

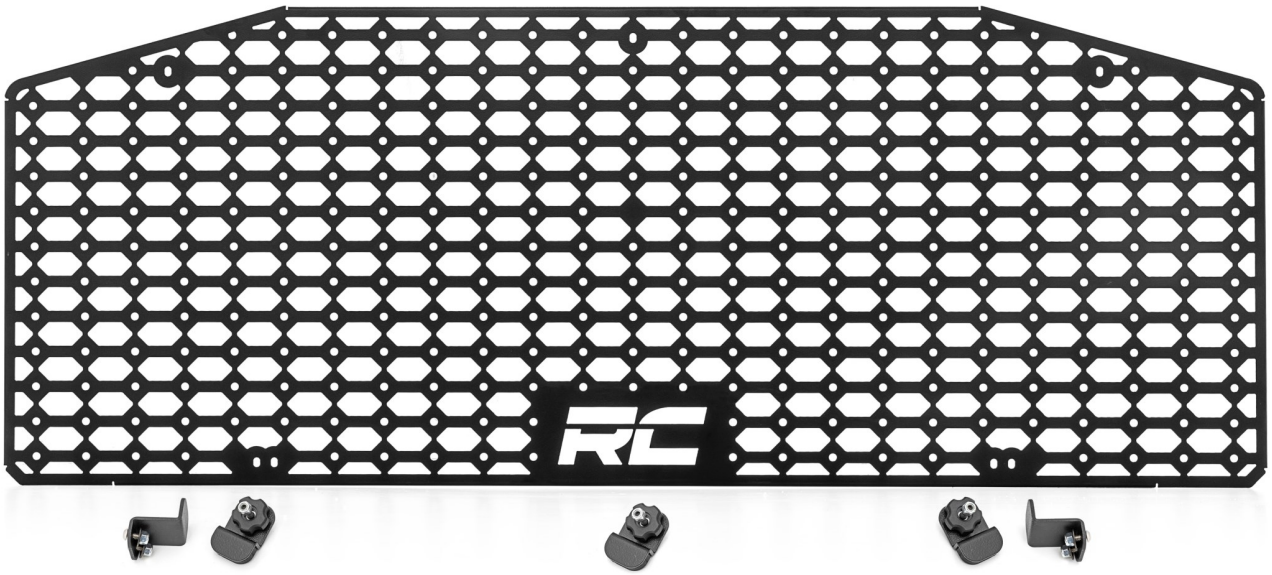
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Molly Panel x1
Upper Bracket x3
Lower Bracket x2
Rubber Pads x3
Through Hole Knob x3

TOOLS NEEDED:
4mm Allen Wrench
11mm Wrench or Socket

HARDWARE INCLUDED:
6mm x 20mm Button Head Allen x4
6mm Flat Washer x10
6mm Nylock Nut x3
1/4-20 x1.5” Bolts x3
1/4-20 Nylock Nut x3

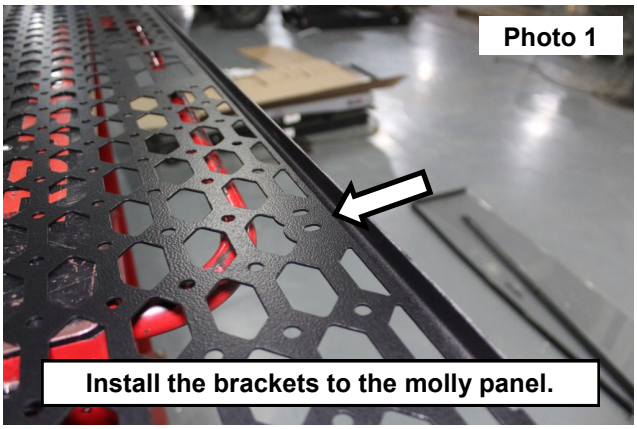


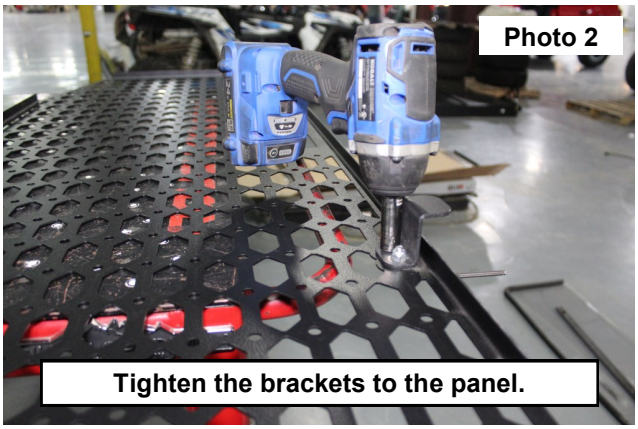
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

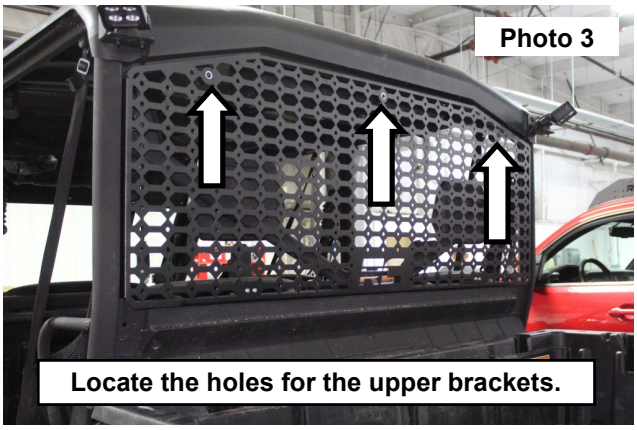
INSTALLATION INSTRUCTONS

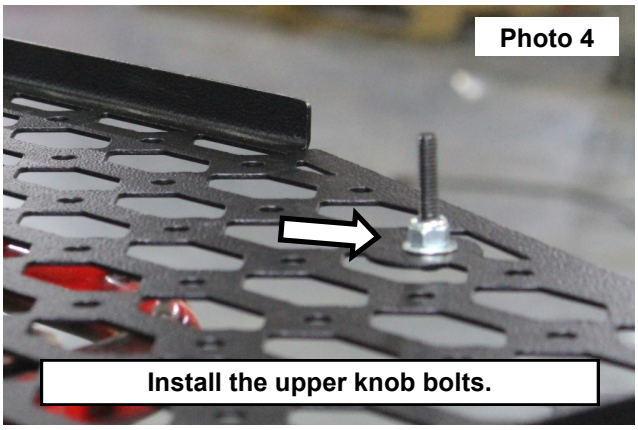
1. Install the brackets with the double hole to the bottom of the inside of the molly panel (Flange on the molly panel will be toward the inside of the UTV) using (2) of the supplied 6mm button head bolts, (2) 6mm flat washers and (2) 6mm nylock nuts. **See Photo 1.**
2. Install the opposite side of the bottom bracket and tighten the hardware using a 4mm Allen wrench and a 11mm socket. **See Photo 2.**



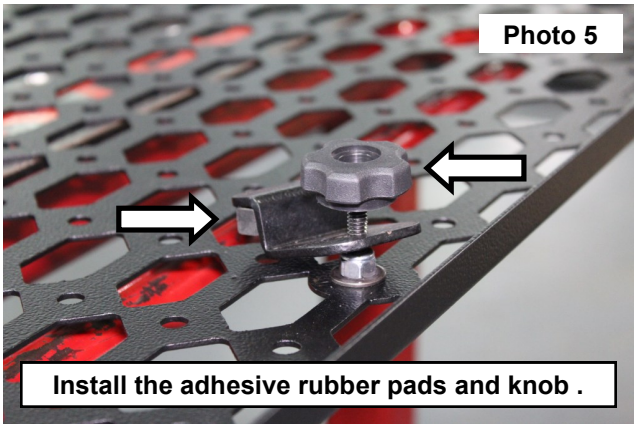


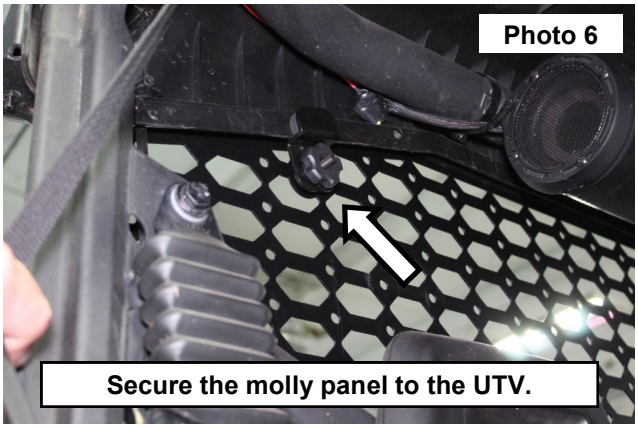
3. Place the molly panel onto the UTV. **See Photo 3.**
4. Locate the top center hole and the second hole on the out side of the moly panel on the second row.
5. Place the 1/4-20-1.50 bolts in the above hole locations toward the inside of the panel and secure using a flat washer and a 1/4-20 nylock nut. Tighten using a 7/16 wrench and socket. **See Photo 4.**





6. Remove the adhesive backing on the rubber pads and install onto the remaining (3) brackets.
7. Place the single hole brackets onto the (3) bolts and secure using the (3) through hole knobs. **See Photo 5.**
8. Place the rubber pad/ bracket onto the inside of the cab and snug the through hole knob securing the molly panel to the UTV. **See Photo 6.**





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