Rough Country 97016 Installation Instructions

Winch Plate in 3/16 Inch Steel

Part number: 97016

trailfortress.com/winch-mounting-plate-3500-5000-lb-winches-rough-country-97016

Scan for fitment, price and install help



CAN-AM 2016-20 Defender XT Winch Mount

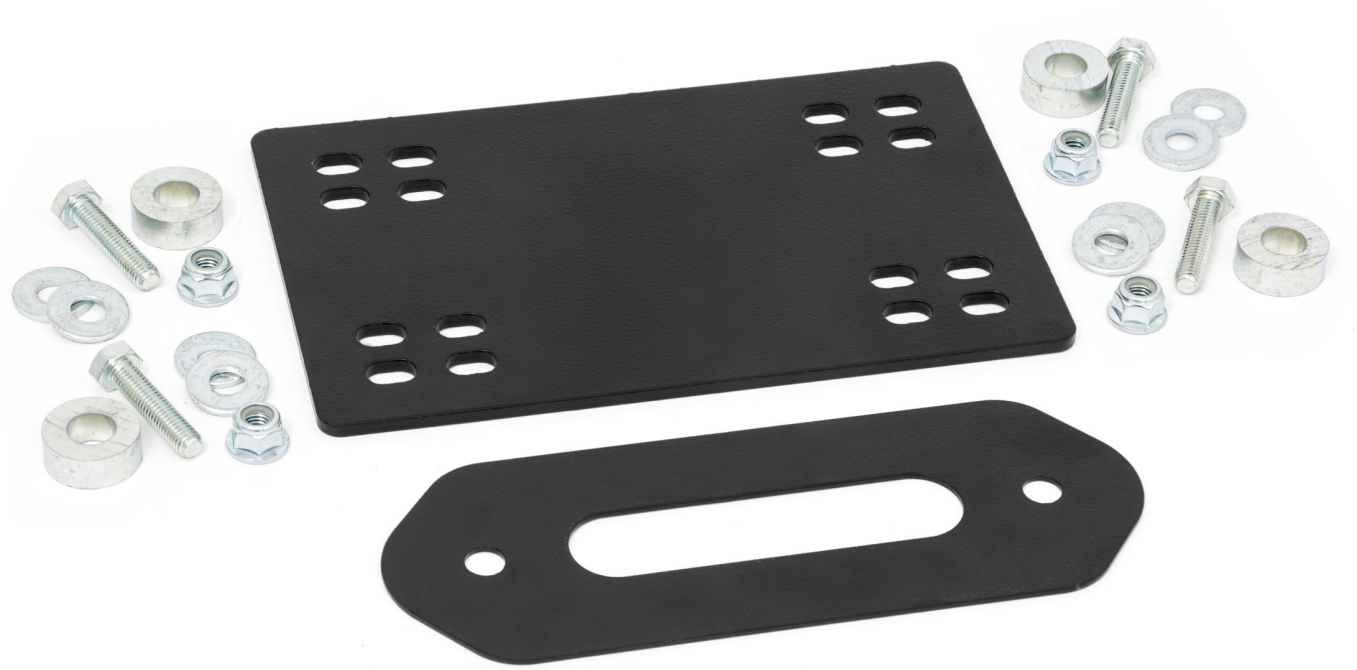
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Winch Plate x1
Winch Mount Spacers x4
Fairlead Trim x1

TOOLS NEEDED:
13mm Wrench or Socket

HARDWARE INCLUDED:
8mm-1.25 x 35mm Hex head Bolts x4
8mm-1.250 Flange Nylock Nuts x4
5/16 Flat Washers x8

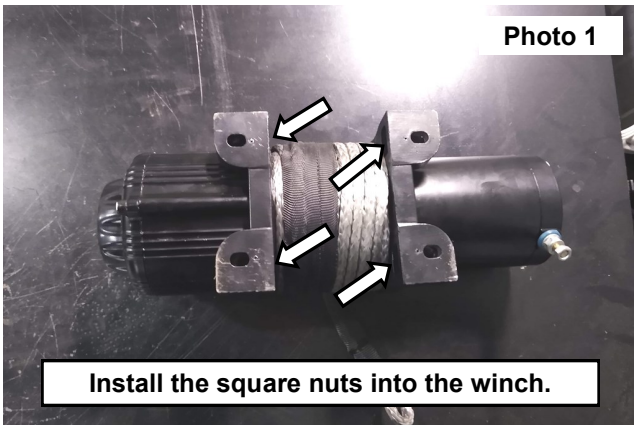


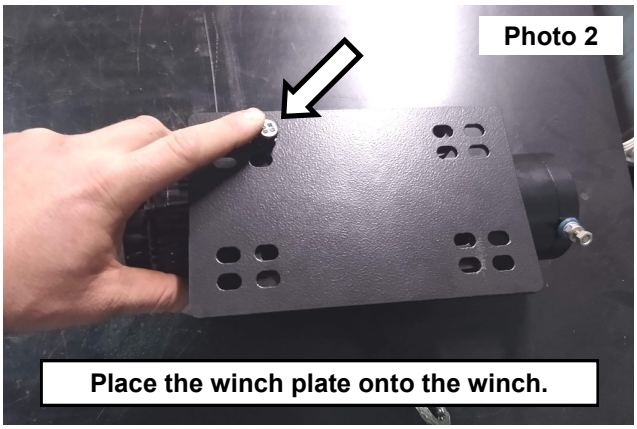
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

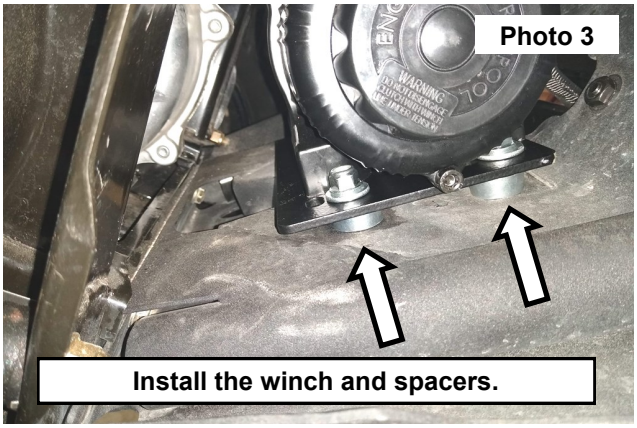
INSTALLATION INSTRUCTONS

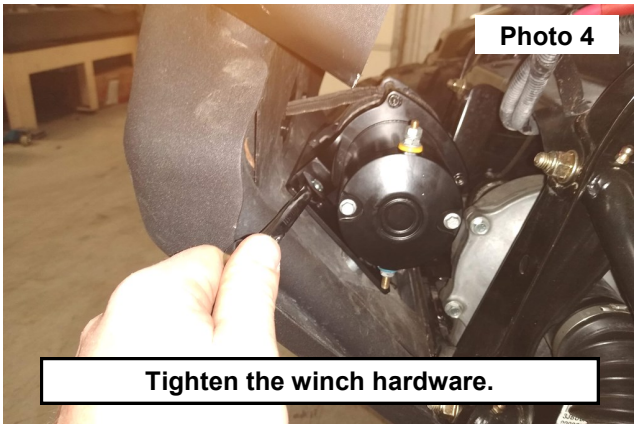
1. Insert the (4) square nuts into the mounts of the winch. **See Photo 1.**
2. Place the winch plate onto the winch secure using (4) of the supplied 8mm-1.25 x 25mm hex head bolts , (4) flat washers and (4) lock washers. Tighten using a 13mm socket. **See Photo 2.**



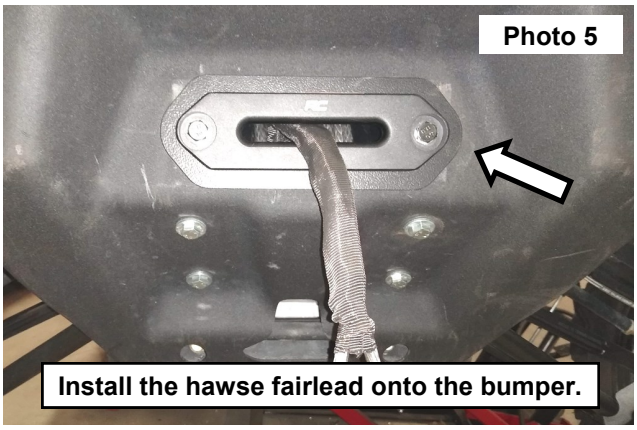


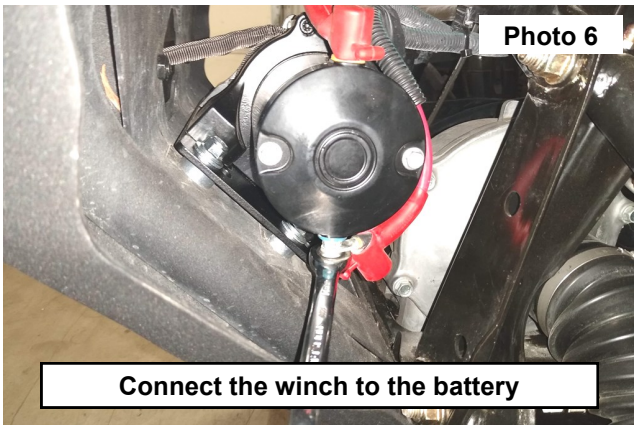
3. Install the winch into the UTV, place the (4) spacers between the mounting surface of the UTV and the winch plate. **See Photo 3.**
4. Secure the winch plate using the (4) of the supplied 8mm-1.25 x 35mm hex head bolts ,(8) 5/16” flat washers and (4) 8mm-1.25 nylock nuts. Tighten using a 13mm wrench and socket. **See Photo 4.**





5. Install the fairlead trim and the hawse fairlead onto the front of the bumper using (2) of the supplied 8mm-1.25 x 25mm hex head bolts, (4) 8mm flat washers and (2) 8mm nylock nuts. **See Photo 5.**
6. Connect the wiring harness from the winch to the battery using the corresponding instruction sheets supplied with the winch. **See Photo 6.**





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