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# Rough Country 96020 Installation Instructions

Dual Axle-Back Exhaust for 2021–2025 Ford Bronco

Part number: 96020

trailfortress.com/dual-axle-back-exhaust-ford-bronco-rough-country-96020

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# Ford Bronco 21-UP Axle Back Exhaust

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

**KIT CONTENTS:**
**Muffler x1**
**Muffler Hanger Bracket x1**
**Passenger Side Exhaust Tube x1**
**Driver Side Exhaust Tube x1**
**Muffler Tips x2**

**TOOLS NEEDED:**
**Pry Tool**
**13mm Socket**
**15mm Wrench or Socket**

**HARDWARE INCLUDED:**
**Clamp x3**
**10mm Bolts x2**



**Torque Specs:**

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|---|---|---|---|---|---|
| 5/16” | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8” | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16” | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2” | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16” | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8” | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4” | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |




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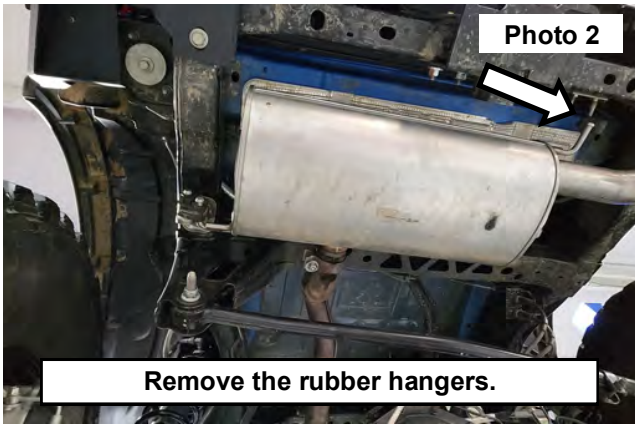
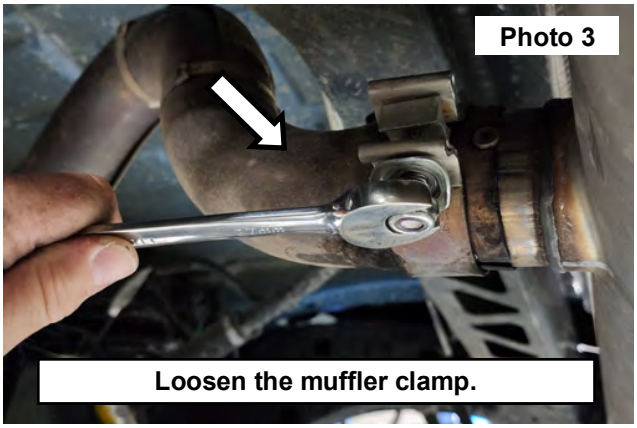
## INSTALLATION INSTRUCTONS

1. Using a pry tool remove the rubber hangers from the frame mount on the driver and passenger side of the frame. **See Photo 1 and 2.** Retain the stock hangers for reuse.




2. Support the stock muffler and remove the muffler using a 15mm socket to loosen the inlet tube muffler clamp. **See Photo 3.**
3. Remove the muffler from the vehicle. **See Photo 4.**

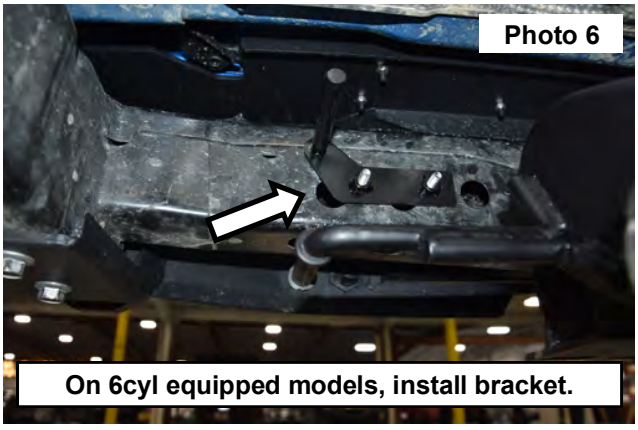




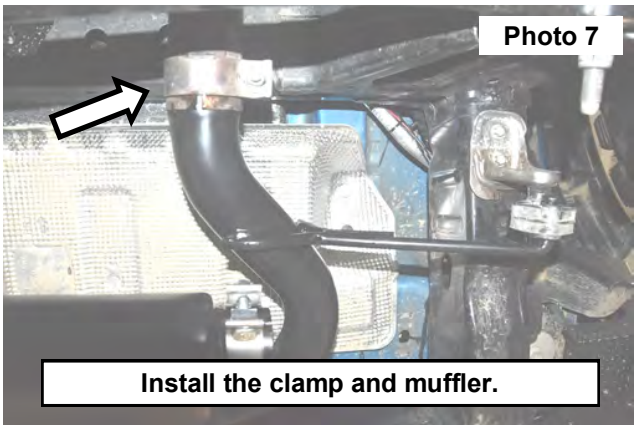


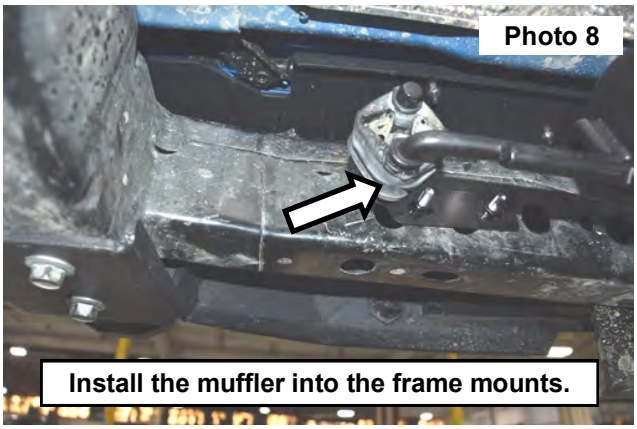
4. Remove the stock rubber hangers from the muffler if they are still attached. **See Photo 5.**
5. On 4cyl models the stock passenger side muffler hanger bracket can be reused. For 6cyl models the supplied bracket will need to be installed with the supplied hardware. Install the supplied passenger side frame bracket as shown with the supplied hardware with a 13mm wrench. **See Photo 6.**



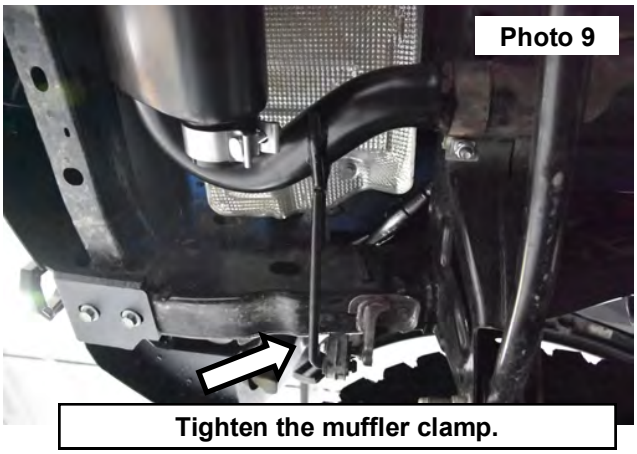



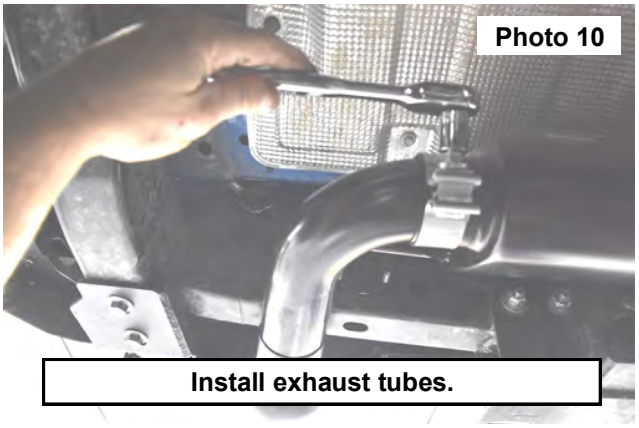
6. Install the clamp and muffler onto the inlet tube. **See Photo 7.**
7. Install the mufflers mounts into the mounts on the driver and passenger side with the stock rubber muffler hangers. **See Photo 8 & 9.**

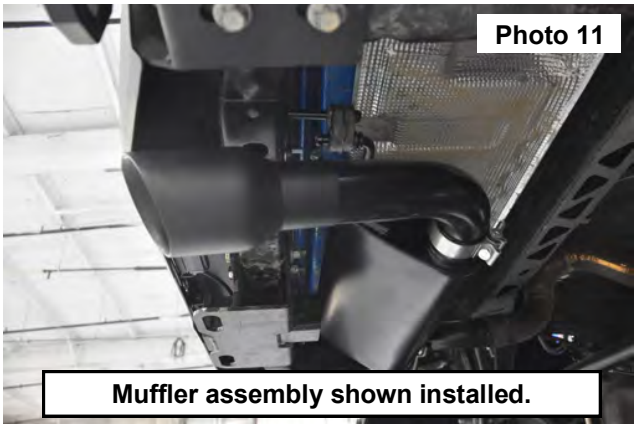



8. Tighten the muffler clamp on the stock exhaust tube to muffler using a 15mm socket.
9. Install the driver and passenger side exhaust tubes using the supplied clamps. Position as needed to clear the bumper and any other components and tighten using a 15mm socket. **See Photo 10 & 11.** The exhaust exit tubes can be tack welded to the muffler outlets if needed to ensure they do not move.



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