Rough Country 96015 Installation Instructions

96015

Part number: 96015

trailfortress.com/rough-country-performance-cat-back-exhaust-96015

Scan for fitment, price and install help

96015

ROUGH COUNTRY
SUSPENSION SYSTEMS®

JEEP 2020-2 Gladiator Cat Back Performance Exhaust System

Fits w/ 3.6 Engine Exhaust

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Inlet Tube w/ Flange x1
Inlet Tube w/ Mount x1
Muffler x1
Clamps x5
Split Exit Tube x1
Driver Side Exit Tube x1
Passengers Side Exit Tube x1
Exhaust Tip x2
Rear Frame Mount x1

TOOLS NEEDED:
10mm Socket
15mm Socket

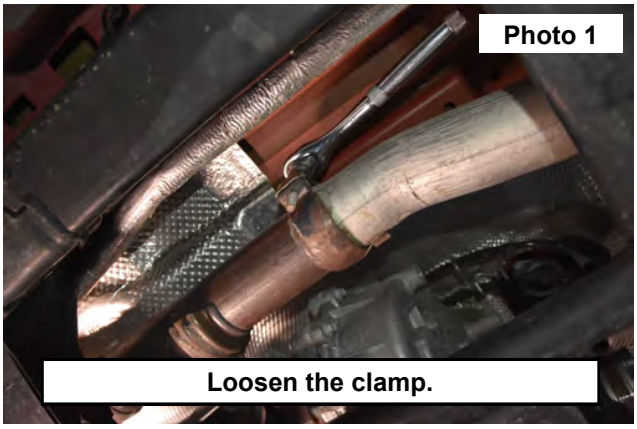


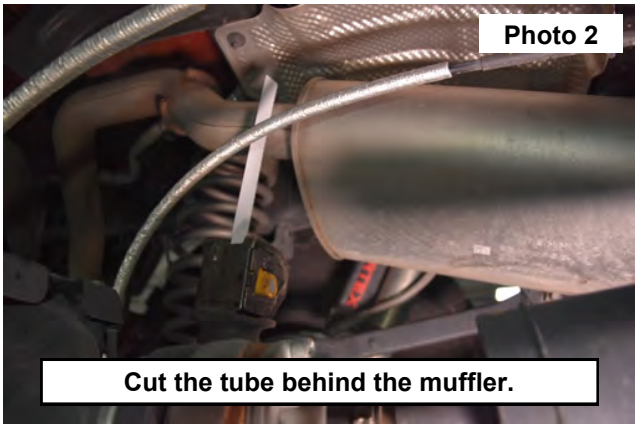
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

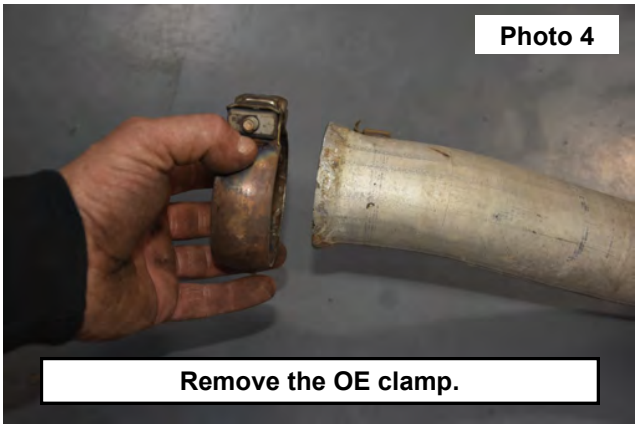
1. Loosen the clamp at the middle of the vehicle. **See Photo 1.**
2. Cut the tube behind the muffler using a reciprocating saw. **See Photo 2.**



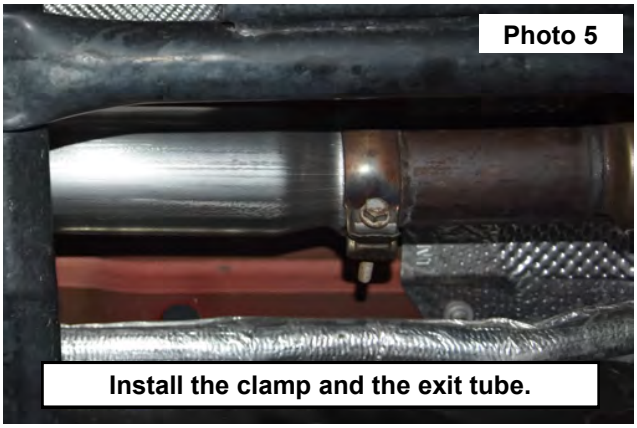


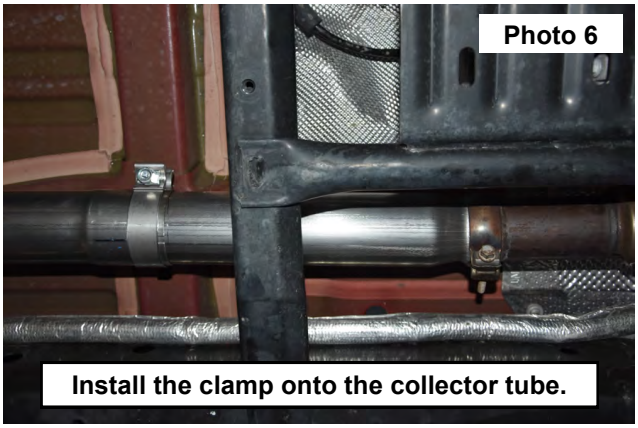
3. Remove the muffler and the rear exhaust tube from the rubber hangers and then remove from the vehicle. **See Photo 3.**
4. Remove the OE clamp from the front exhaust tube. **See Photo 4.**



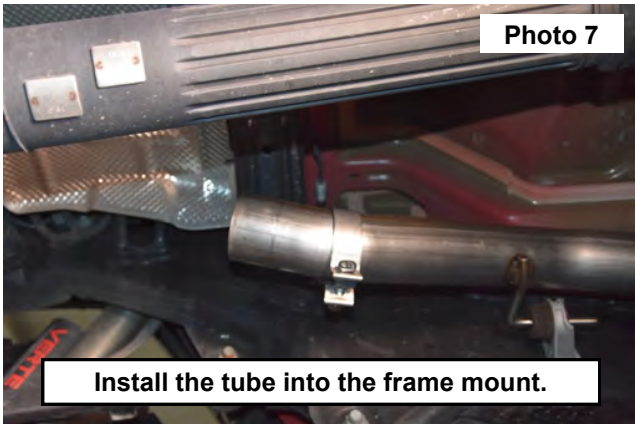


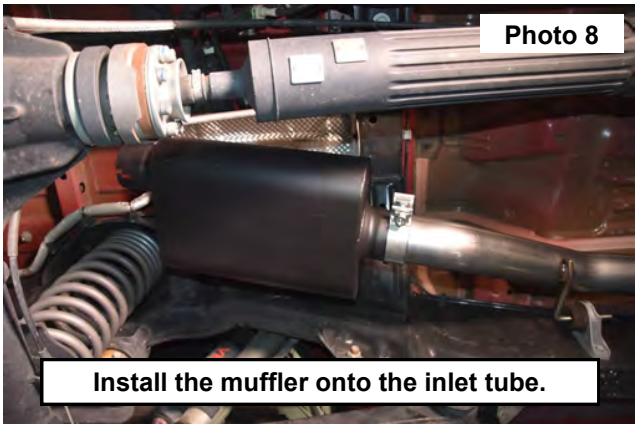
5. Place the OE clamp onto the ball end of the inlet tube and install, snug the bolt of the clamp to hold the tube in position. **See Photo 5.**
6. Place a clamp onto the inlet tube with the hanger to the bottom of the tube, then install the collector onto the tube and the hanger into the frame mount. Snug the clamp to hold in place using a 15mm socket. **See Photos 6 and 7.**



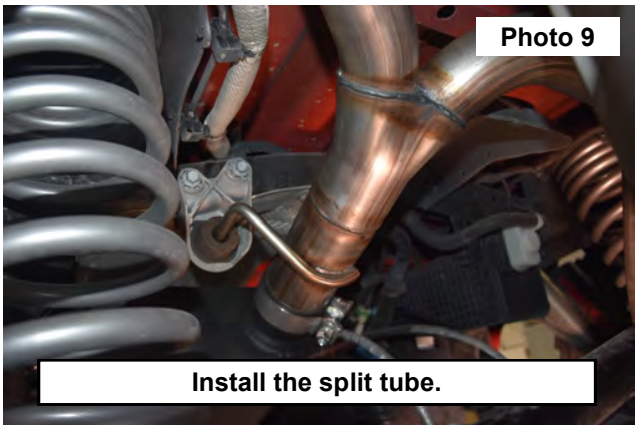


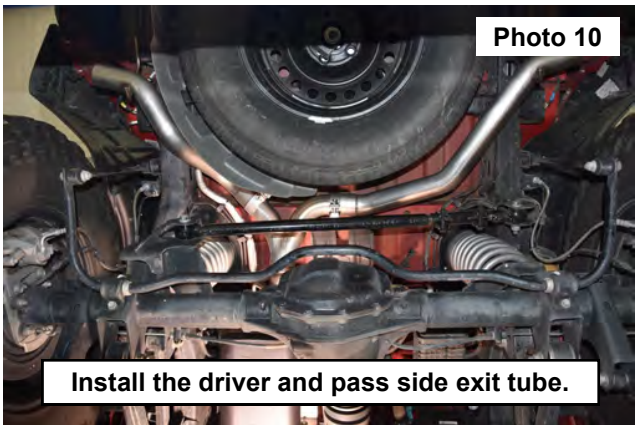
7. Support and install the clamp and muffler onto the inlet tube. Adjust the muffler into the desired position and snug the clamp using a 15mm socket. **See Photo 8.**



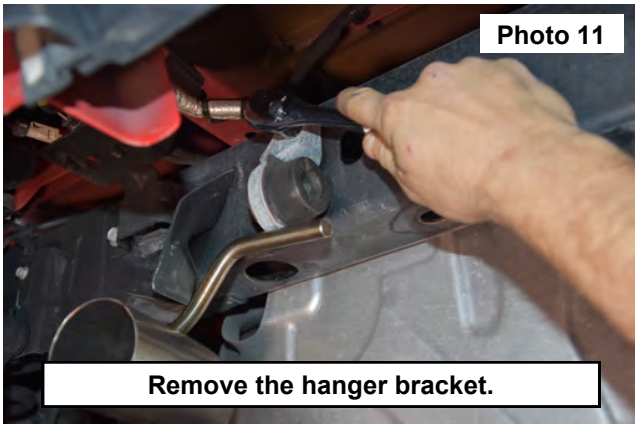


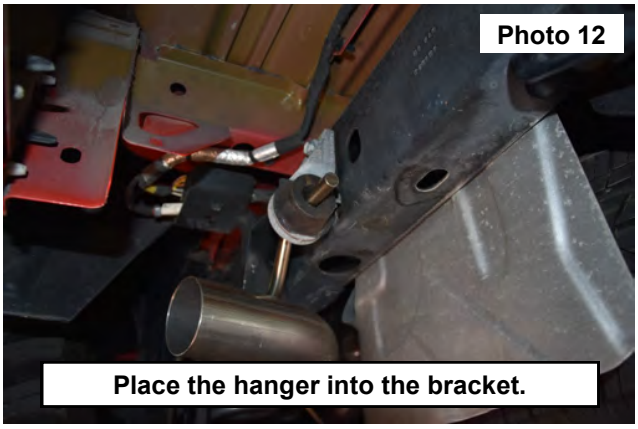
8. Install a clamp and the split exit tube into the muffler. Snug the clamp into position and snug the clamp using a 15mm socket. **See Photo 9.**
9. Install clamps onto the exit tubes on each side of the split tube. Then install the right and left exit tubes. **See Photo 10.**



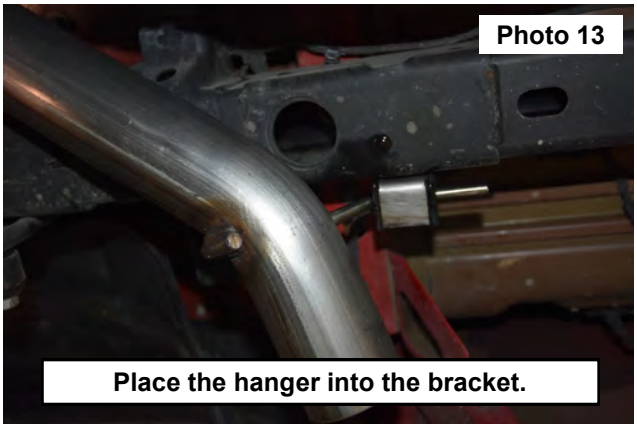


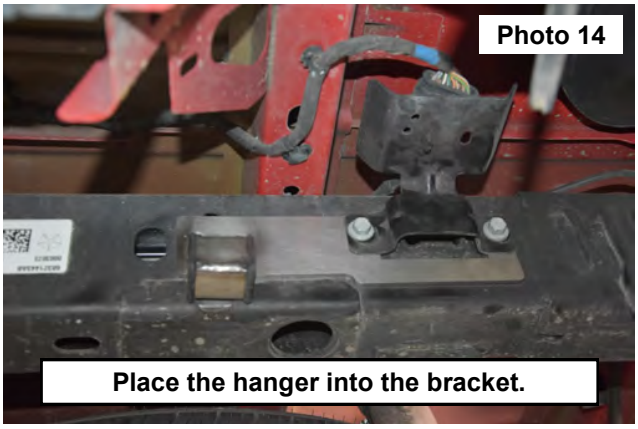
10. Remove the driver side hanger mount from the frame. Then place it onto the exit tube mount and re-install onto the frame using the OE hardware and a 15mm socket. See Photos 11 and 12.



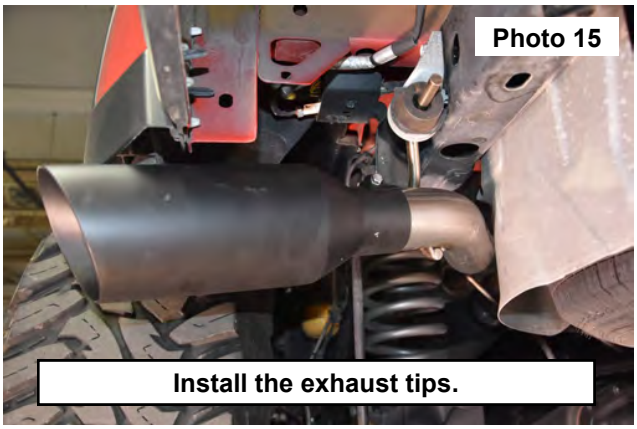


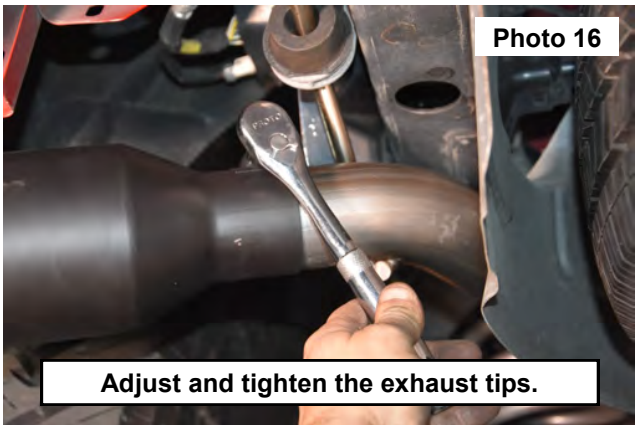
11. Place the hanger into the passengers side tube mount. **See Photo 13.**
12. Locate the wiring harness plug mount on the rear passengers side of the frame. Remove the (2) bolts from the mount, then place the new exhaust hanger in-between the frame and the plug mount. Secure the mount and hanger using the retained bolts, use a 13mm socket. **See Photos 14.**



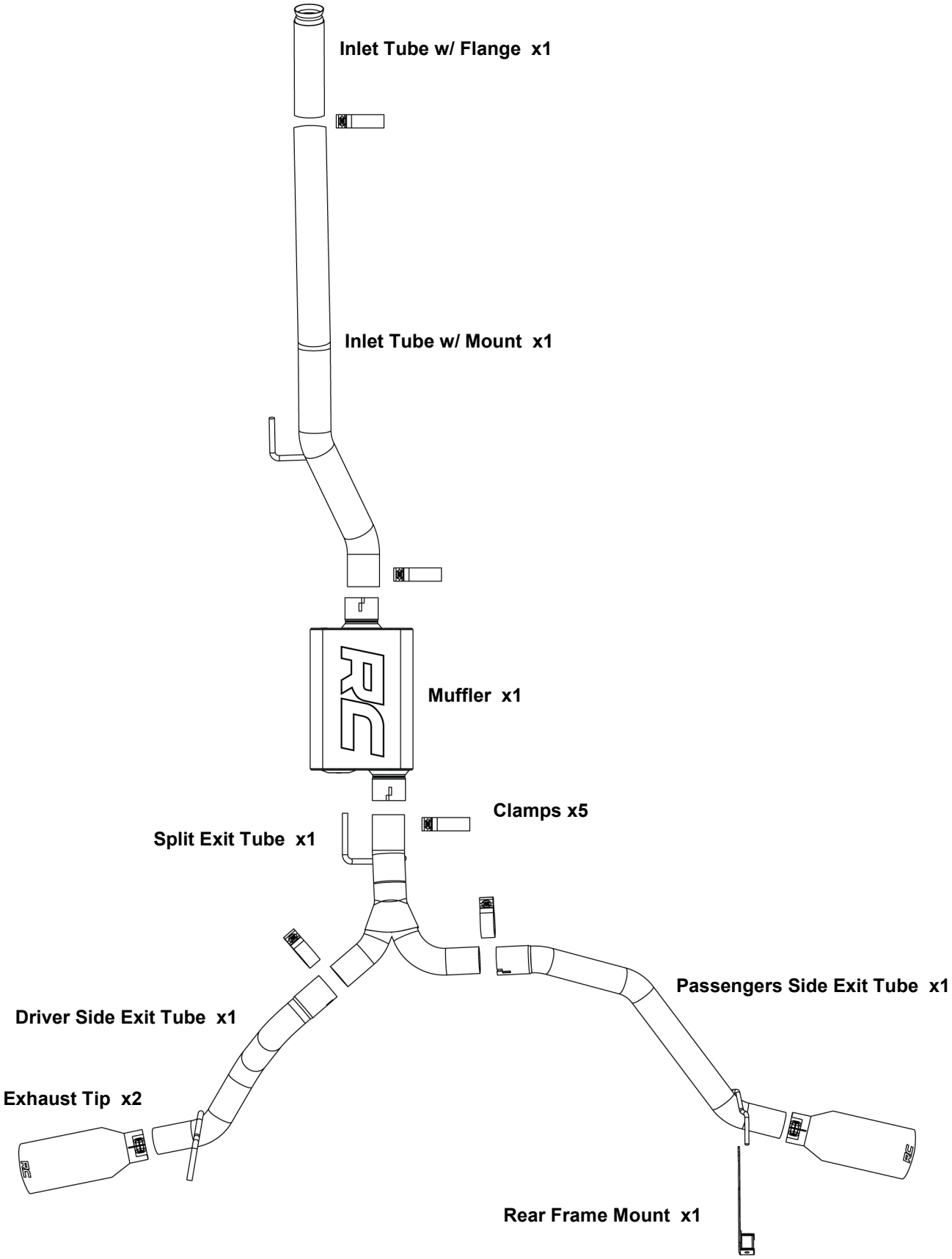


13. Install the exhaust tips onto the exit tube on each side of the vehicle. **See Photo 15.**
14. Adjust the exhaust tip to the desired position and tighten using a 10mm socket. **See Photo 16.**
15. Tighten all clamps throughout the installed exhaust using a 15mm socket.





By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.


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