TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country 96003 Installation Instructions

2.5-Inch Performance Exhaust for 2018–2025 Jeep Wrangler

Part number: 96003

trailfortress.com/2-5-inch-performance-exhaust-jeep-wrangler-rough-country-96003

Scan for fitment, price and install help



JEEP 2018-UP JL / JLU Performance Exhaust

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Muffler x1

TOOLS NEEDED:
Pry Tool
15mm Wrench or Socket

HARDWARE INCLUDED:
Clamp x1



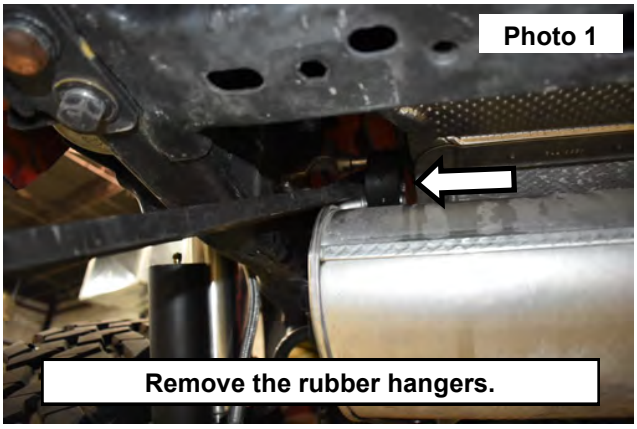
Torque Specs:

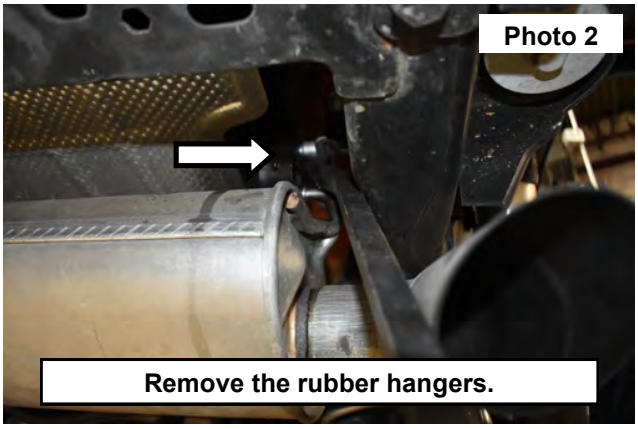
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

trailfortress.com/2-5-inch-performance-exhaust-jeep-wrangler-rough-country-96003

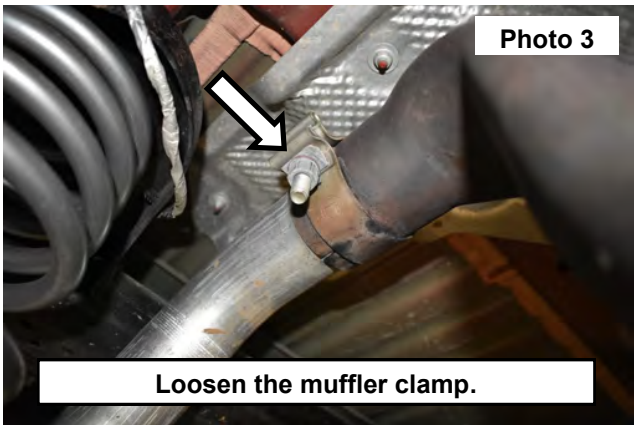
INSTALLATION INSTRUCTONS

1. Using a pry tool remove the rubber hangers from the frame mount on the driver and passenger side of the frame. **See Photo 1 and 2.**





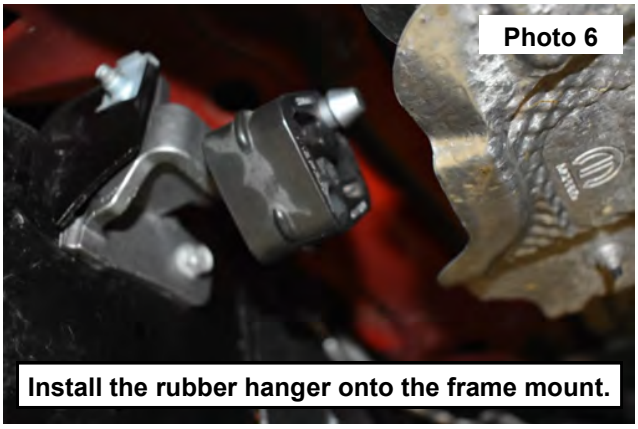
2. Using a 15mm socket loosen the inlet tube muffler clamp over the axle. **See Photo 3.**
3. Remove the muffler from the vehicle. **See Photo 4.**



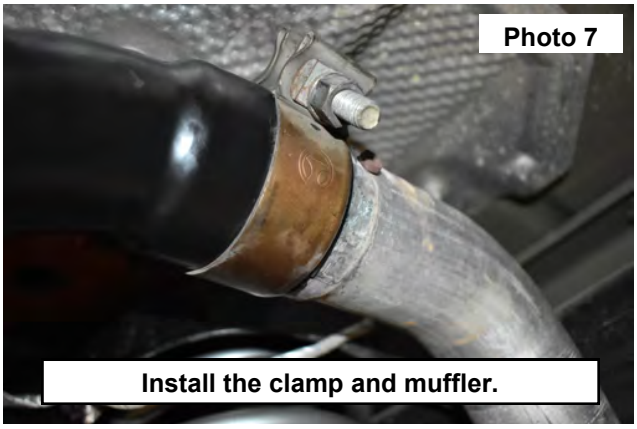


4. Remove the rubber hangers from the muffler. **See Photo 5.**
5. Install the OE rubber hangers onto the frame mounts. It may be necessary to apply lube to the rubber gromet for installation. **See Photo 6.**



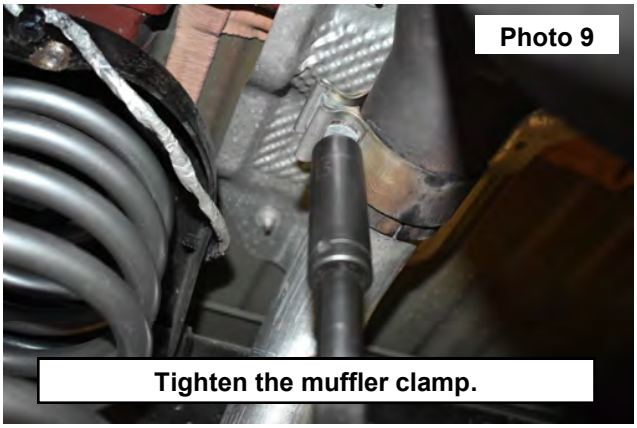


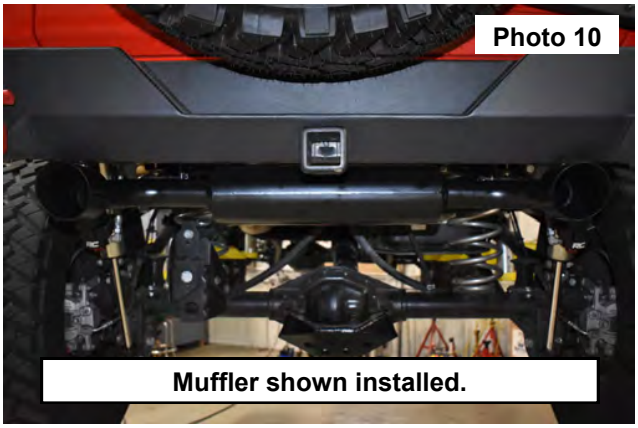
6. Install the clamp and muffler onto the inlet tube. **See Photo 7.**
7. Install the mufflers mounts into the rubber hangers on the driver and passenger frame mounts**. See Photo 8.**





8. Tighten the muffler clamp over the axle of the vehicle using a 15mm socket. **See Photo 9.**
9. Muffler shown installed. **See Photo 10.**





By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.