TRAIL FORTRESS

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Rough Country 93303 Installation Instructions

2-Inch Black Series LED Pod Kit for Polaris XPEDITION (2024–2025), Part 93303

Part number: 93303

trailfortress.com/rough-country-led-light-kit-93303

Scan for fitment, price and install help



Polaris Xpedition ADV-5 –1000 Low Mount Cube Mount

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

1-DR Cube Mount Bracket
1-Pass Cube Mount Bracket
4-Pillar Mount Bracket

TOOLS NEEDED:

Paint Marker
Utility knife
Ratchet Extension
4mm allen wrench
6mm allen wrench
T-30
T-40

HARDWARE INCLUDED:

4-6mm-1.0 x 40mm Allen Head
4-6mm-1.0 Nylock Nut
4-8mm-1.25 x 20mm Button Head

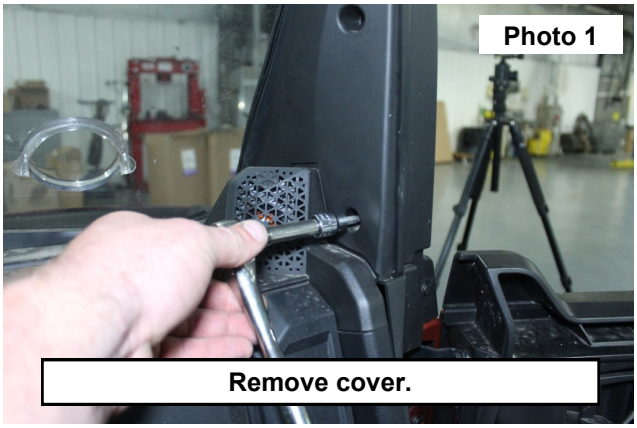


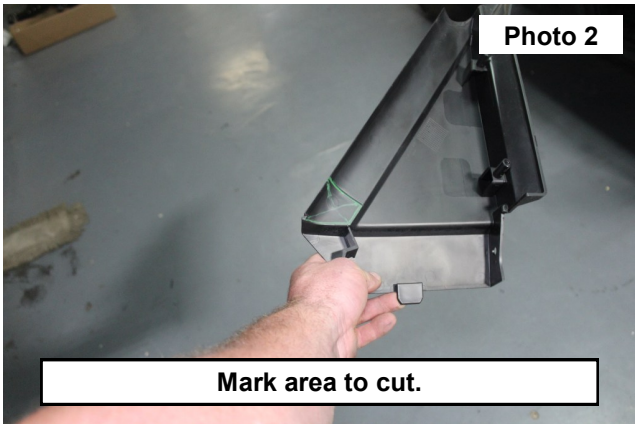
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

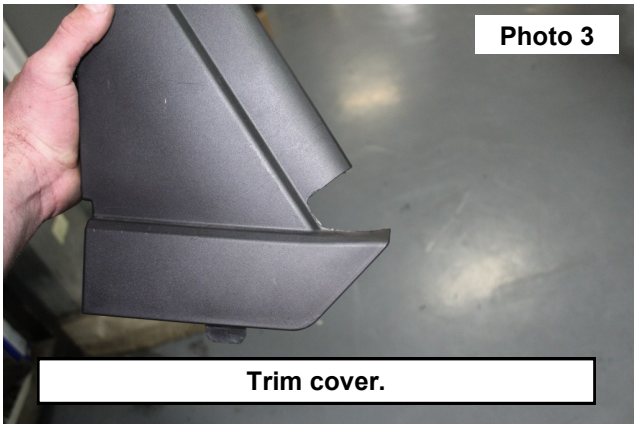
INSTALLATION INSTRUCTONS

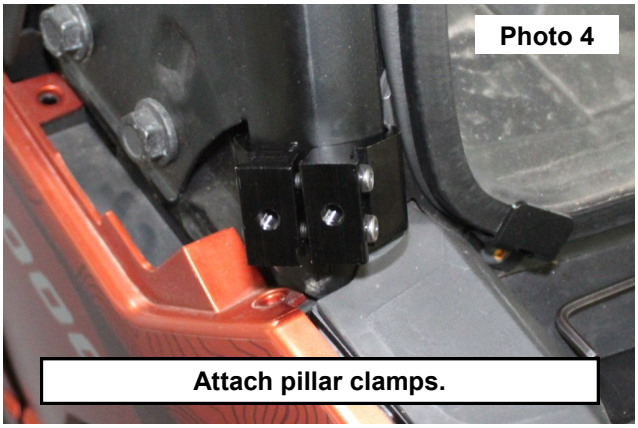
1. Remove pillar cover using a T-30 and T-40. **See Photo 1.**
2. Using a paint marker, mark the area on the inner and outer cover to be cut. **See Photo 2.**



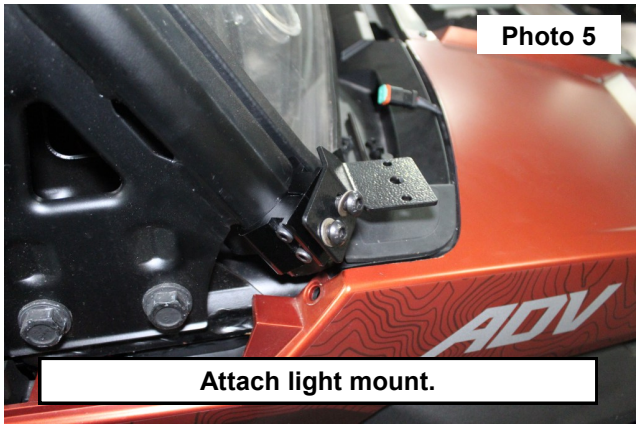


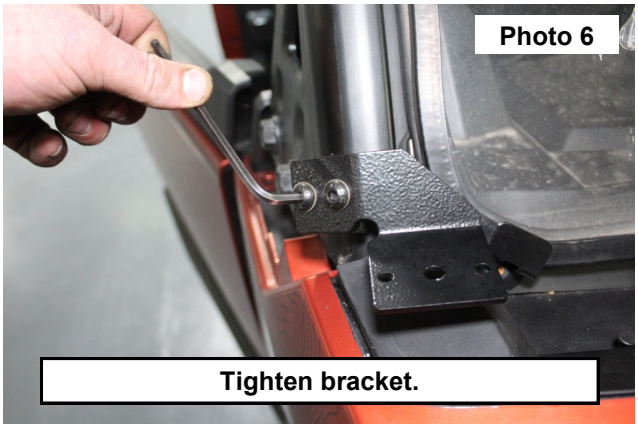
3. With a utility knife, cut out area where pillar clamp will go. **See Photo 3.**
4. Attach (2) of the pillar clamps using the 40mm bolts and a 4mm allen wrench. **See Photo 4.**





5. With (2) of the 20mm, attach the PASS light mount bracket to the pillar clamp. **See Photo 5.**
6. Using a 6mm allen wrench, tighten the light mount bracket. **See Photo 6.**
7. Attach lights according to manufacture's instruction.
8. Repeat steps 1-7 for other side.





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