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Rough Country 93204 Installation Instructions

Winch Mount for Polaris RZR XP 1000 Premium, Sport and Ultimate

Part number: 93204

trailfortress.com/winch-mount-polaris-rzr-xp-1000-premium-sport-and-ultimate-rough-country-93204

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921932040

2024 Polaris RZR XP4 1000 Winch Mount

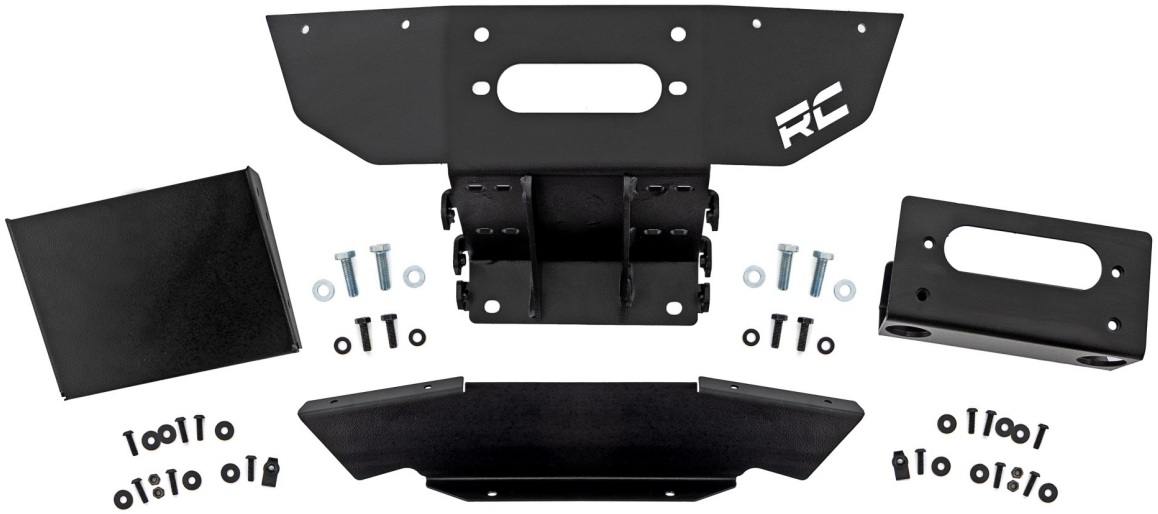
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:
1-Winch Mount Main Plate
1– Winch Top Main Plate
1– Winch Mount Upper Cover
1– Lower Cover

TOOLS NEEDED:
4mm Allen Wrench
10mm Socket/Wrench
13mm Socket/Wrench
17mm Socket with extension

HARDWARE INCLUDED:
4– 10mm-1.5 x 35mm Hex Bolt
4– 10mm Flat Washer
4– 5mm-1.0 Nylock Nut
12– 6mm Flat Washer
12– 6mm-1.0 x 20mm Button Head
2-6mm-1.0 Body Clip Nut
4– 8mm Flat Washer
4– 8mm-1.25 x 25mm Hex Bolt



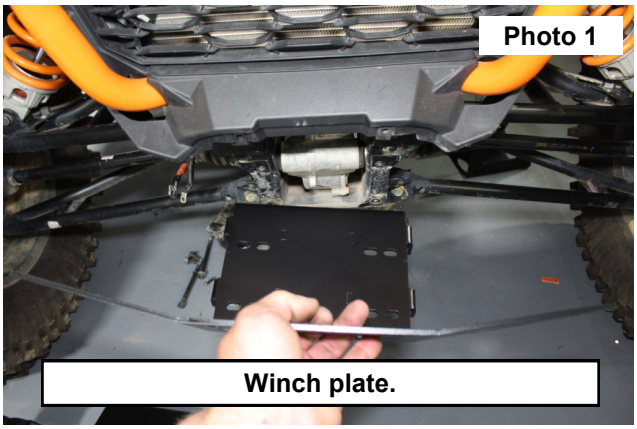
Torque Specs:

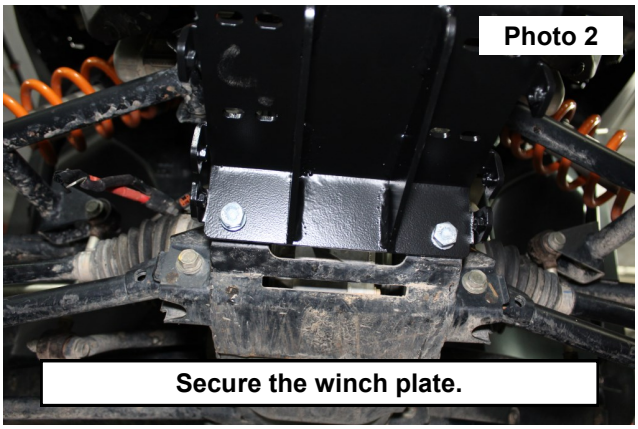
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

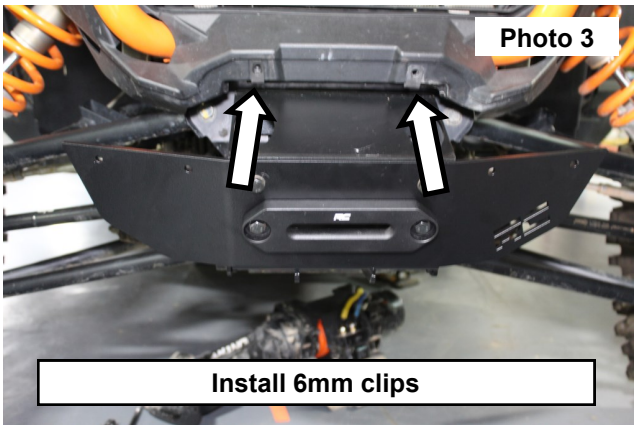
INSTALLATION INSTRUCTONS

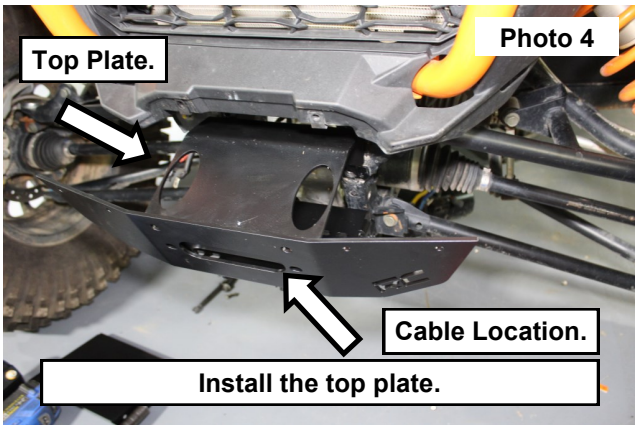
1. Loosely bolt the winch plate to front frame of the UTV using (2) the supplied 10mm-1.5 x 35mm hex bolts and (2) 10mm flat washers. Snug using a 17mm socket. **See Photos 1 and 2.**



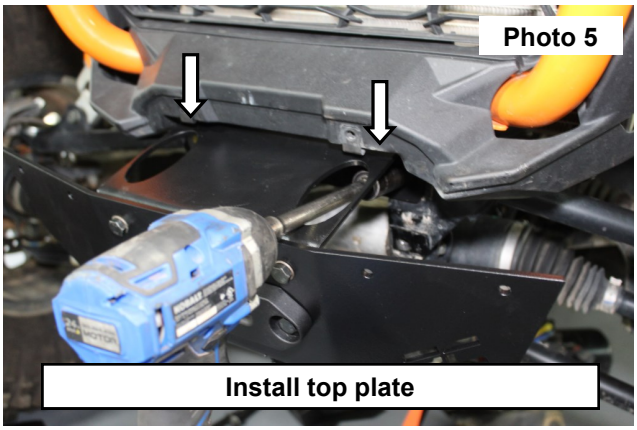


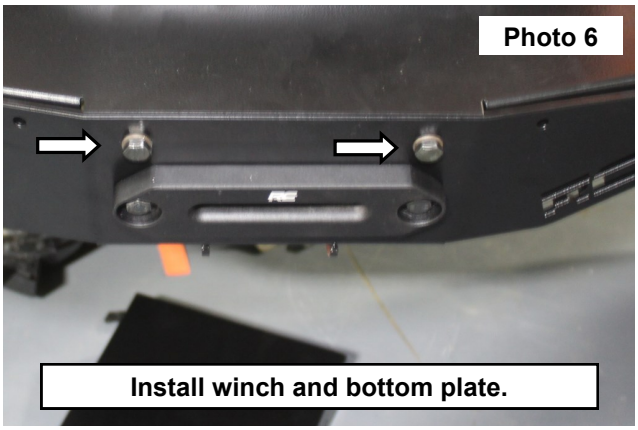
2. Place the (2) 6mm body clips onto the front upper trim panel. **See Photo 3.**
3. At this time install the winch into the winch plate. Follow the corresponding instruction sheet with the winch for hardware installation.
4. Place the top plate over the winch, while placing the winch cable through the top plate, and the winch plate. **See Photo 4.**



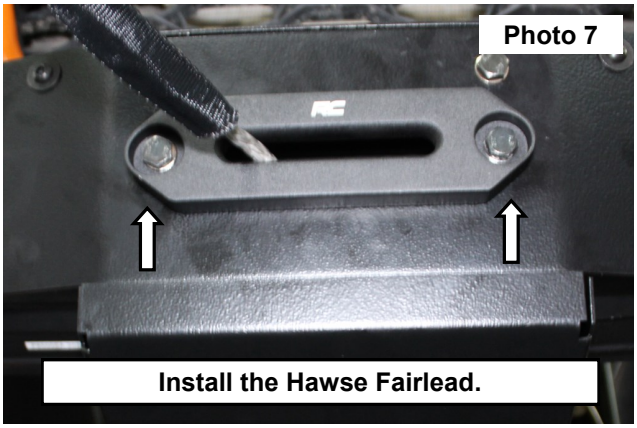


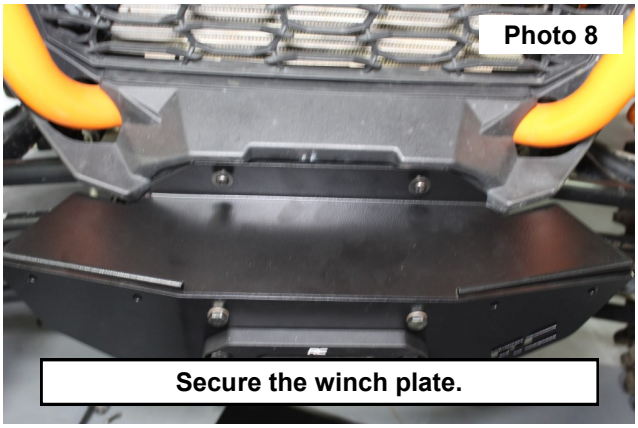
5. Secure the rear mounting location of the top plate using (2) 10mm-1.5 x 35mm Hex head bolts and (2) 10mm flat washers. **See Photo 5.**
6. Secure the front of the top plate using (2) of the supplied 8mm-1.25 x 25mm hex head bolts and (2) 8mm flat washers. **See Photo 6.**



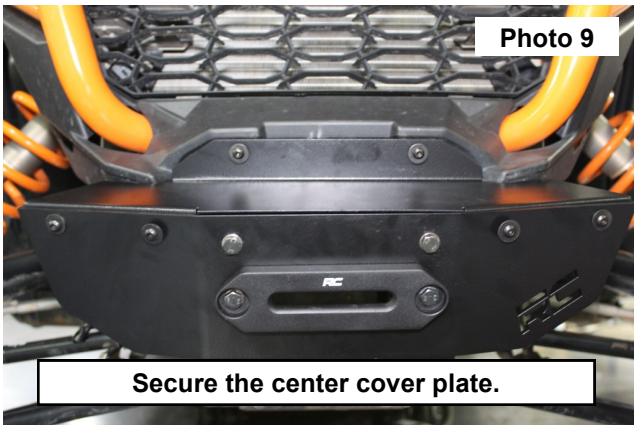


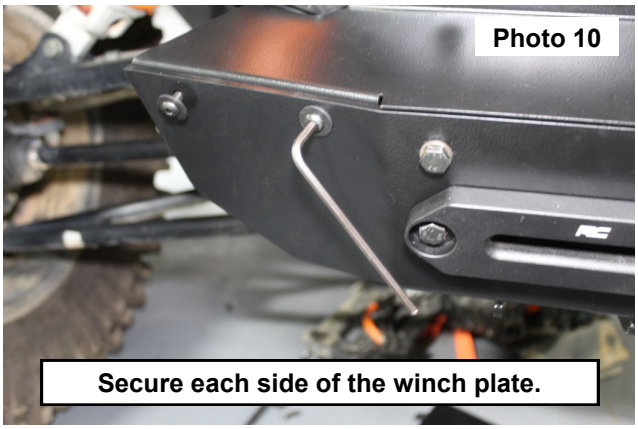
7. Place the winch cable through the Hawse Fairlead and secure onto the winch plate using (2) of the supplied 8mm-1.25 x 25mm hex head bolts and (2) 8mm flat washers. **See Photo 7.**
8. Tighten the rear top plate bolts using a 17mm socket and the front bolts using a 13mm socket.
9. Install the cover plate onto the winch plate. **See Photo 8.**



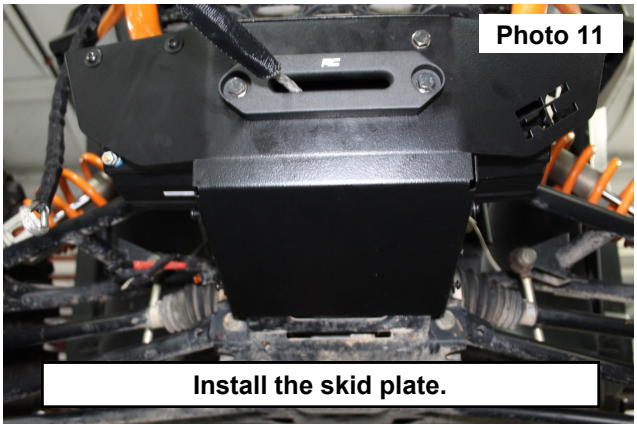


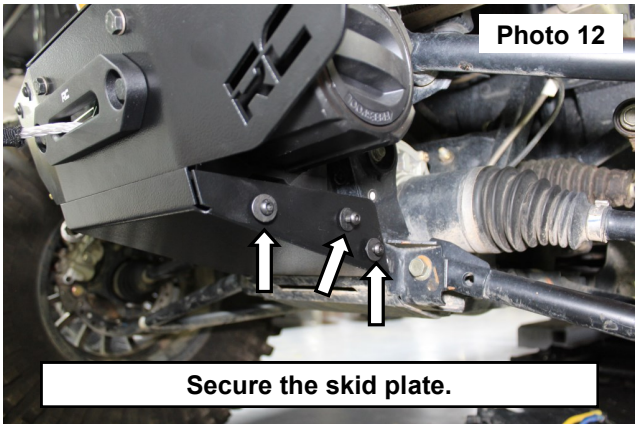
10. Secure the cover plate using (6) 6mm-1.0 x 20mm button head Allen bolts, (10) 6mm Flat Washers and (4) 6mm–1.0 Nylock Nuts. Place (2) bolts in the center top of the cover and (2) bolts and nuts in each side of the winch plate. **See Photos 9 and 10.** Tighten using a 4mm Allen wrench and a 10mm wrench.





11. Place the skid plate onto the lower winch plate mounting tabs. **See Photo 11.**
12. Secure the skid plate using (6) 6mm-1.0 x 20mm button head Allen bolts and (4) 6mm Flat Washers. Tighten using a 4mm Allen wrench. **See Photo 12.**





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