TRAIL FORTRESS

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Rough Country 93197 Installation Instructions

Overbed Cargo Rack for Polaris Xpedition XP and XP 5

Part number: 93197

trailfortress.com/overbed-cargo-rack-polaris-xpedition-xp-and-xp-5-rough-country-93197

Scan for fitment, price and install help

921931970

ROUGH COUNTRY
SUSPENSION SYSTEMS®

Polaris Xpedition 4 Door Spare Tire Rack

Thank you for choosing Rough Country for all your vehicle needs.

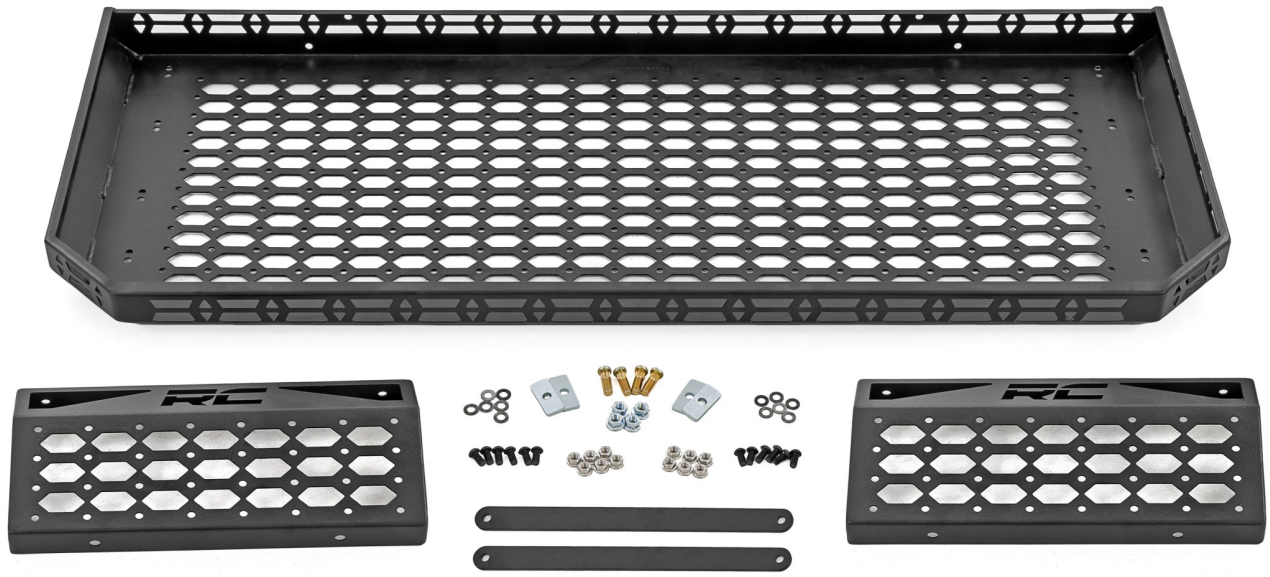
Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:
1– Xpedition Bed Rack Basket
2– Xpedition Bed Rack Sides
2– Xpedition Bed Rack Brace

TOOLS NEEDED:
5mm Allen Wrench
13mm Wrench or Socket
16mm Wrench or Socket
Dead Blow Hammer

HARDWARE INCLUDED:

1– Hardware bag

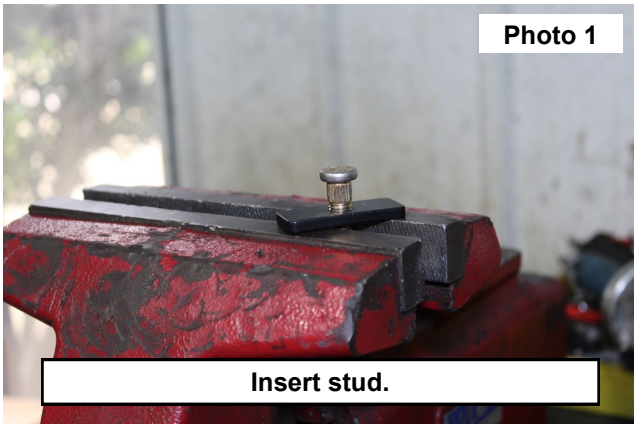


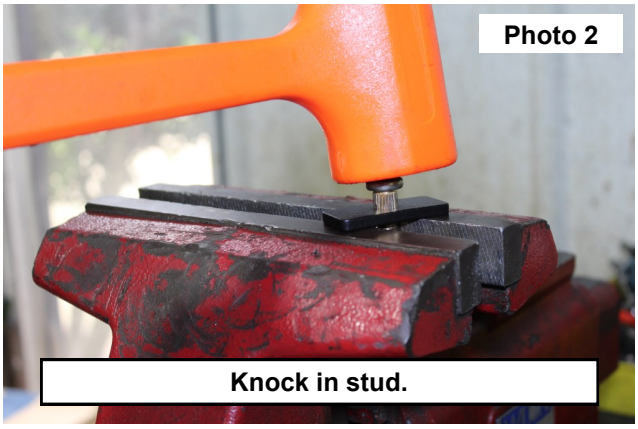
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

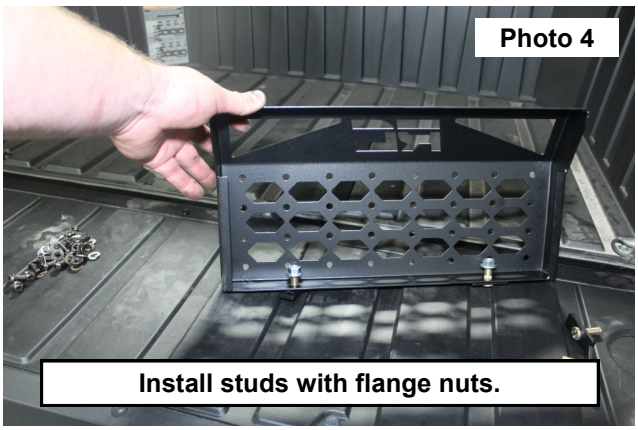
1. Insert 10mm stud into bolt plate. **See Photo 1**.
2. Using dead blow hammer, knock stud into plate. **See Photo 2**.





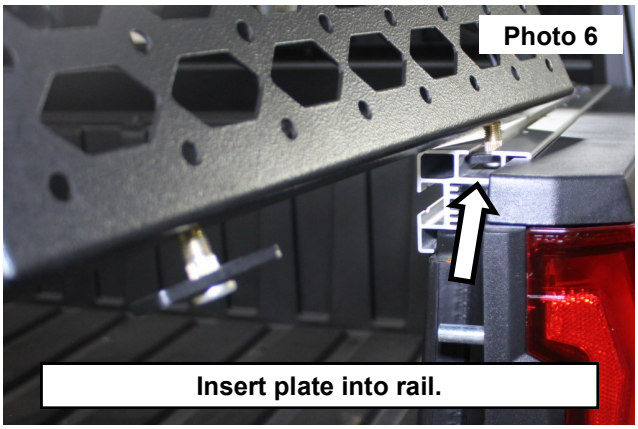
3. Make sure bottom flange of 10mm stud is flush to bolt plate. **See Photo 3.**
4. On bed rack side, install (2) studs in mount locations and place 10mm flange nuts on studs. **See Photo 4.**



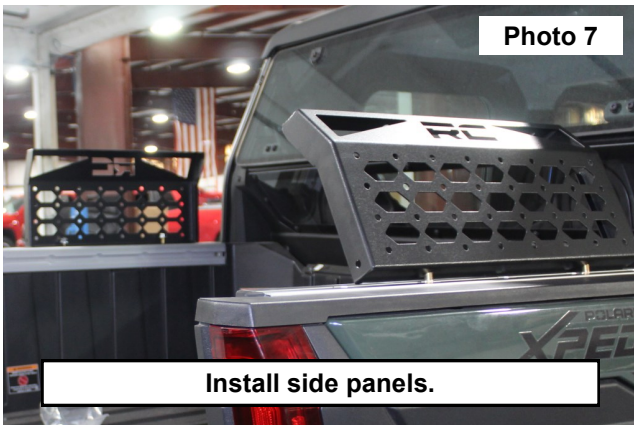


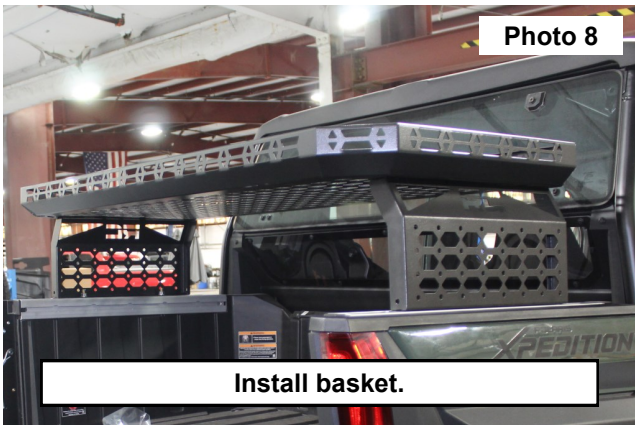
5. Remove end cap from side rail. **See Photo 5.**
6. Install bed rack side into rail and finger tighten nuts. **See Photo 6.**
7. Repeat this process on other side of UTV.



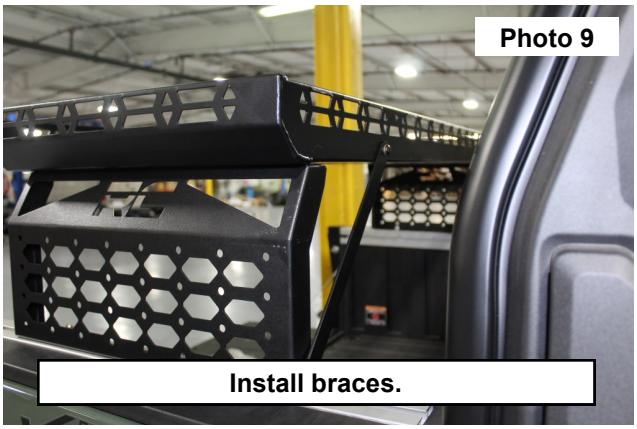


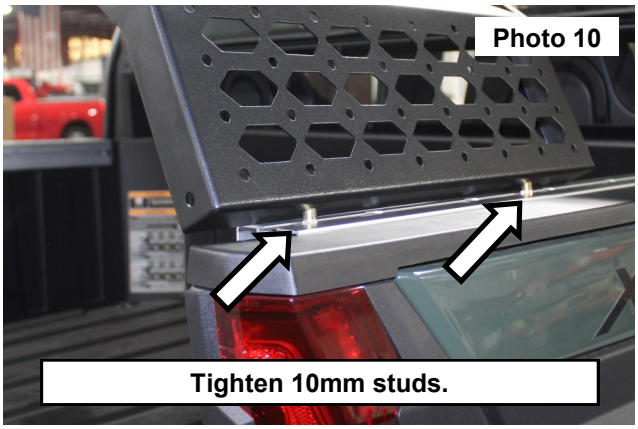
8. Repeat this process on other side of UTV. **See Photo 7.**
9. Install Rack Basket onto sides using 8mm button head. **See Photo 8.**





10. Using 8mm button head, install braces on each side of and tighten. **See Photo 9.**
11. Once braces and basket are tightened, set desired distance from rear window and tighten 10mm studs. **See Photo 10.**





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