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Rough Country 93196 Installation Instructions

Rear Side Window Panels for Polaris XPEDITION ADV 5

Part number: 93196

trailfortress.com/rear-side-window-panels-polaris-xpedition-adv-5-rough-country-93196

Scan for fitment, price and install help



POLARIS XPEDITION ADV REAR WINDOWS

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
2 - Rear Window
15' - Rubber Seal

TOOLS NEEDED:
10mm Socket
4mm Allen Wrench
Box Cutter

HARDWARE INCLUDED:
8 - 6mm x 30mm Button Head Bolt
16 - 6mm Washer
8 - Nylon Washer
8 - 6mm Lock Nut
8 - 6mm x 40mm Button Head Bolt (Window / MOLLE combo)



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

1. Cut the rubber seal in half with a box cutter. Install the supplied rubber seal around both of the rear windows.
2. Install the rear window to the vehicle mounting locations using the supplied 6mm button head bolt, 6mm flat washer, two nylon washers, and 6mm lock nut. Tighten with a 4mm Allen wrench and 10mm socket. **See Photo 1 and Photo 2.**
3. Repeat for remaining three factory mounting locations and then repeat for other side of vehicle.



Photo 1

Attach rear window to factory mounting.

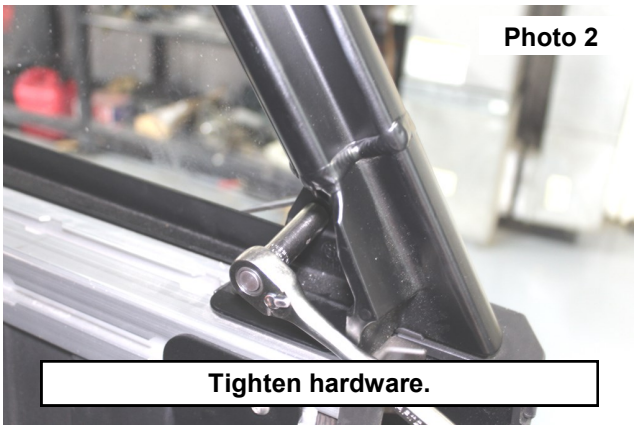

Photo 2

Tighten hardware.

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