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Rough Country 93185 Installation Instructions

Rock Sliders for Polaris XPEDITION 2-Door (2024–2025)

Part number: 93185

trailfortress.com/rough-country-rock-slider-93185

Scan for fitment, price and install help



Polaris 2024 XPEDITION XP-1000 FLATPLATE ROCK SLIDERS

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
4 - Anchor Plug A
4 - Anchor Plug B
Rock Slider - Dr.
Rock Slider - Pass.
4 - 3/8” x 2 3/4” Bolt
4 - 3/8” Washer

TOOLS NEEDED:
9/16” Wrench
T40 Torx
Knife



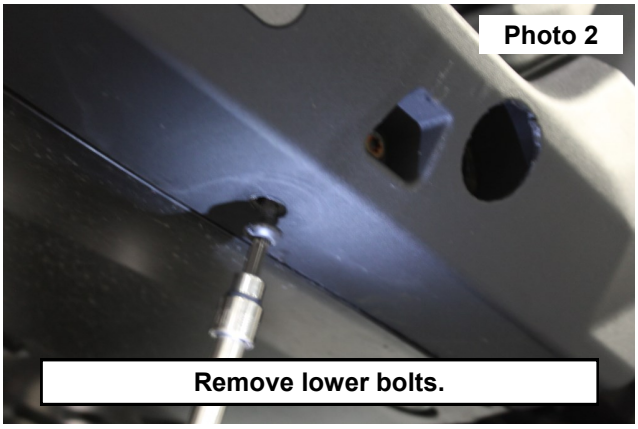
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

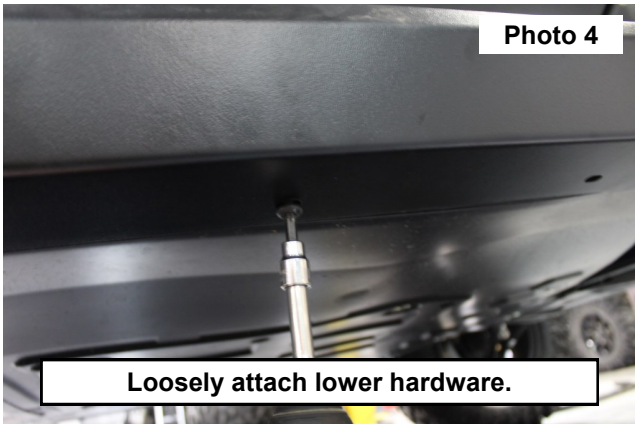
1. Use a knife to carefully cut out the circles where the factory plastic trim is. **See Photo 1.**
2. Remove the three lower bolts with a T40 torx on the underside of the plastic trim. Retain hardware for reuse. **See Photo 2.**





3. Install the anchor plug halves using the supplied 3/8” hardware to the rock sliders as shown in **Photo 3.**
4. Line the anchor plugs with the holes exposed by cutting the plastic circles. Line the rock sliders up with the lower bolt holes from **Step 2**.
5. Secure the rock slider to the underside of the vehicle first by using the factory bolts using a T40 torx. Do not fully tighten at this time. **See Photo 4.**





6. Push the rock slider into the vehicle as tight as possible and tighten the anchor plugs with a 9/16” socket. Fully tighten underside bolts with a T40 torx. **See Photo 5.**
7. Repeat for other side.



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