Rough Country 93180 Installation Instructions

40-Inch Black Series LED Light Bar Kit for Polaris RZR XP 1000

Part number: 93180

trailfortress.com/rough-country-led-light-kit-93180

Scan for fitment, price and install help



Polaris 2024 RZR XP4 1000 Front Slim Line Light Mount

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Light Bar Mount - Dr.
Light Bar Mount - Pass.
4 - Spacer Plate
4 - 8mm x 25mm Button Head Bolt
4 - 8mm Serrated Flange Nut

TOOLS NEEDED:
5mm Allen Wrench
13mm Wrench

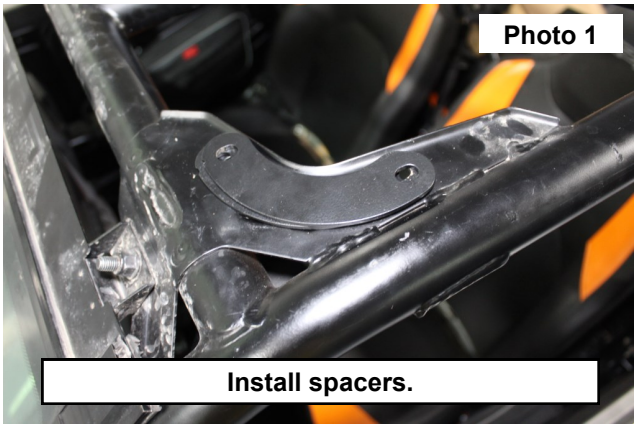


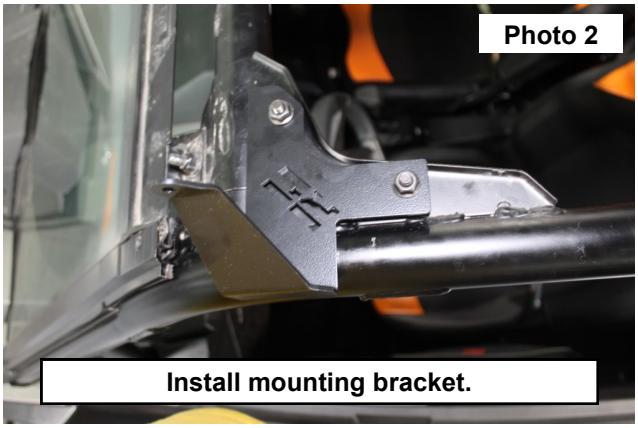
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

1. If a roof is already installed, remove the roof per the instructions of the roof.
2. Place two of the supplied spacers on top of each gusset in the front corners of the roll cage. Line the spacer slots with the holes. **NOTE:** Notches in spacers go to front of vehicle. **See Photo 1.**
3. Install the driver side light bar mount with the supplied 8mm hardware. Tighten with a 13mm wrench and 5mm Allen wrench. **See Photo 2. NOTE:** If threads of the bolt interfere with a roof, orient the bolt heads to the top of the vehicle.





4. Repeat for other side of vehicle.
5. Install light bar using the hardware supplied with the light.
6. Wire the light bar to preference.

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