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Rough Country 93121 Installation Instructions

Aluminum Lower Half Doors for Polaris RZR XP 4 1000

Part number: 93121

trailfortress.com/aluminum-lower-half-doors-polaris-rzr-xp-4-1000-rough-country-93121

Scan for fitment, price and install help



POLARIS 2014-21 RZR XP 1000 4-Seater Half Doors

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

Front - 93120
- Front Dr Door x1
- Front Pass Door x1
- Front Dr Door Latch Cover x1
- Front Pass Door Latch Cover x1
- Pipe Clamps x6
- Dr Side Cover x1
- Pass Side Cover x1
- Rubber Trim (1300mm) x2
- 4mm Allen Wrench x1
- 6mm Lock Washers x6
- 6mm x 18mm Flat Washers x4
- 6mm x 12mm Flat Washers x10
- 6mm x 20mm Button Screw x6
- 6mm x 16mm Button Screw x4
- 6mm Flange Nut x10
- 8mm Flat Washer x8

Rear - 93121
- Rear Dr Door x1
- Rear Pass Door x1
- Rear Dr Door Latch Cover x1
- Rear Pass Door Latch Cover x1
- Rubber Trim (1300mm) x2
- 6mm x 18mm Flat Washers x4
- 6mm x 12mm Flat Washers x4
- 6mm x 16mm Button Screw x4
- 6mm Flange Nut x4
- 8mm Flat Washer x8

TOOLS NEEDED:

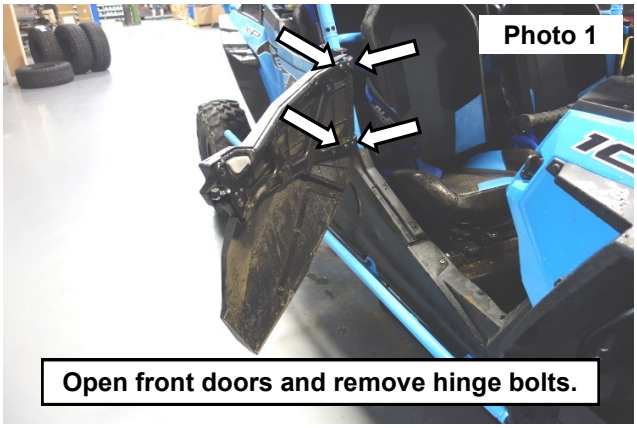
10mm Socket/Wrench
T40 Torx Bit

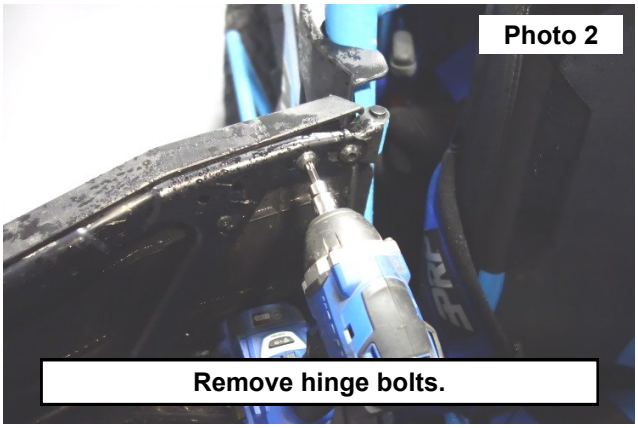
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

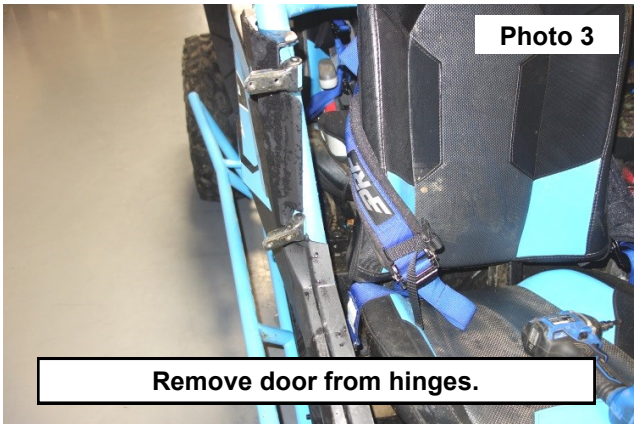
FRONT INSTALLATION INSTRUCTIONS

1. Open the front doors and remove the 4 bolts at the hinges using a T40 Torx bit. **See Photo 1** and **Photo 2**.



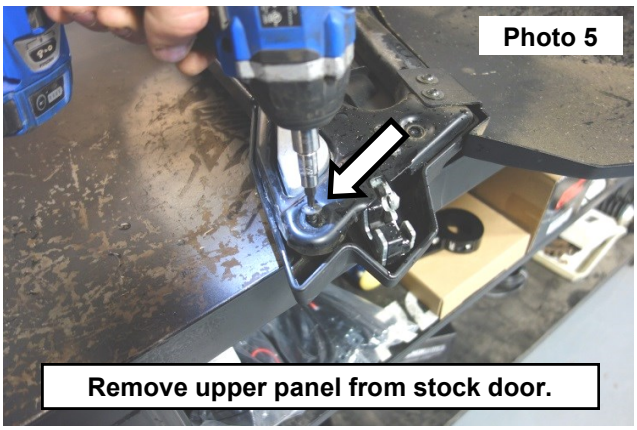


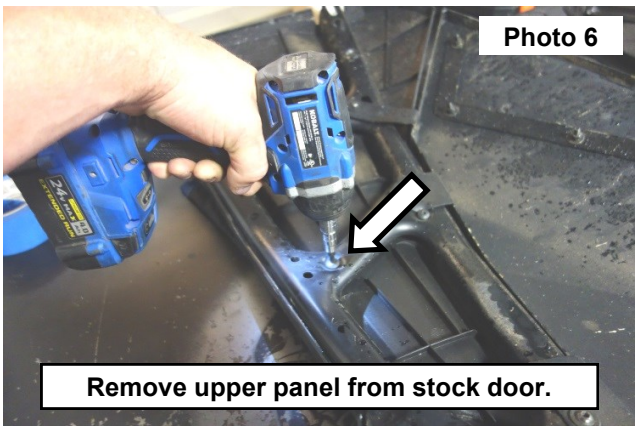
2. Remove the door from the hinges. **See Photo 3**.
3. Install the new half doors on the hinges using the stock hardware. **See Photo 4**.



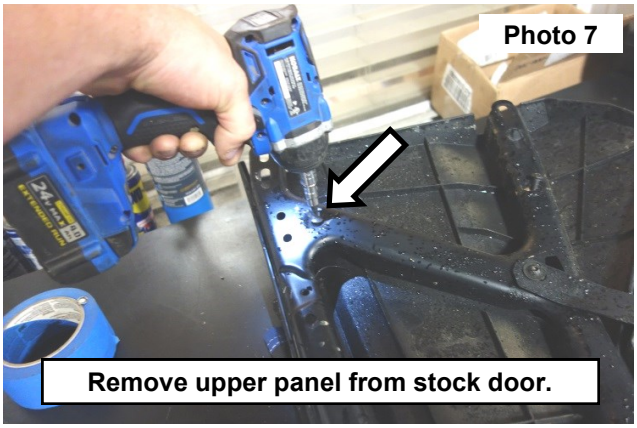


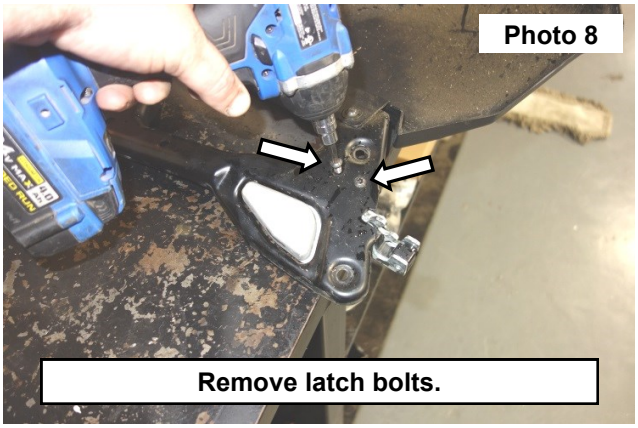
4. Remove the upper panel from the stock door using a T40 Torx bit. **See Photo 5, Photo 6,** and **Photo 7**.



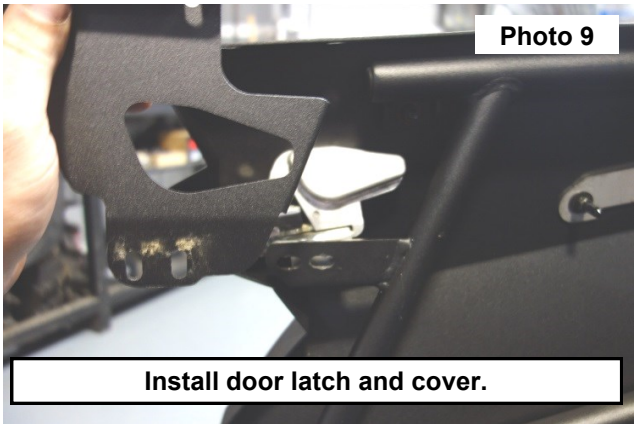


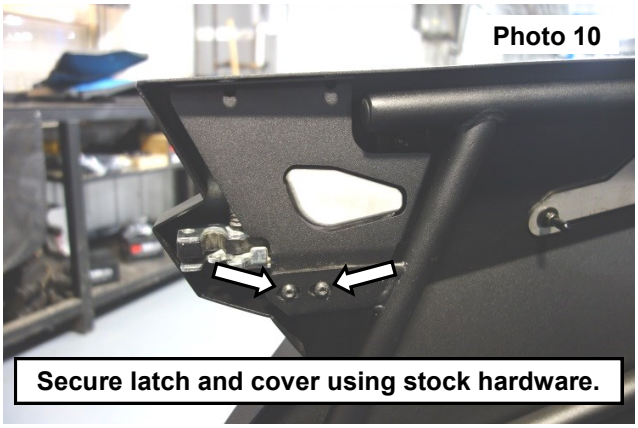
5. Remove the door latch bolts using a T40 Torx bit. **See Photo 8**.



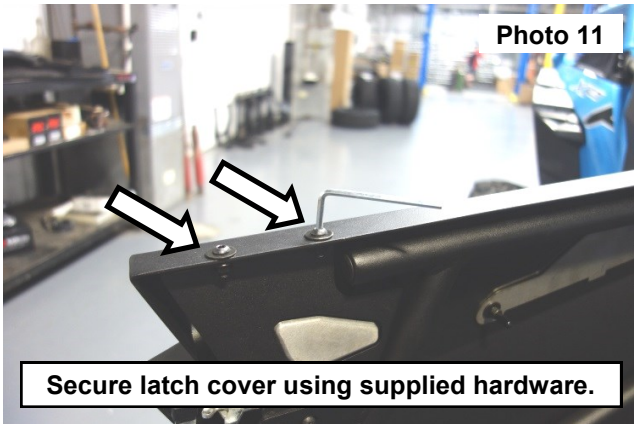


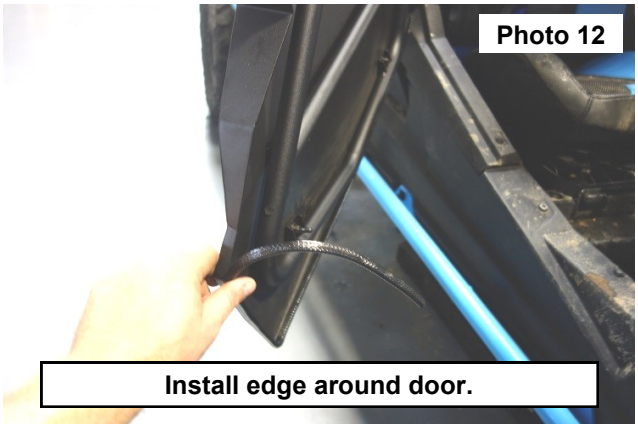
6. Install the door latch and cover using the stock hardware. **See Photo 9** and **Photo 10**.





7. Secure the door latch cover on top using the supplied hardware. **See Photo 11**.
8. Install lining around the edge of the door. **See Photo 12**.

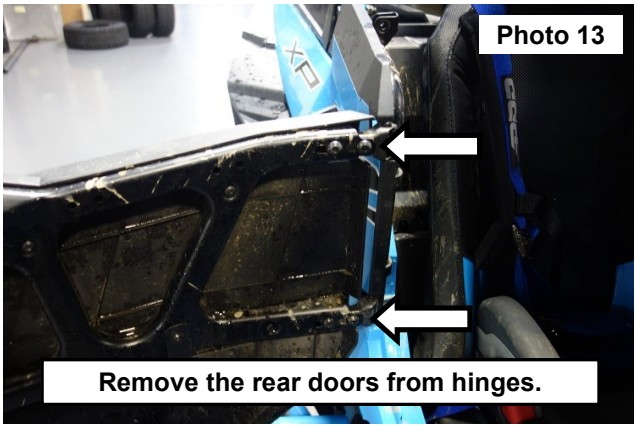


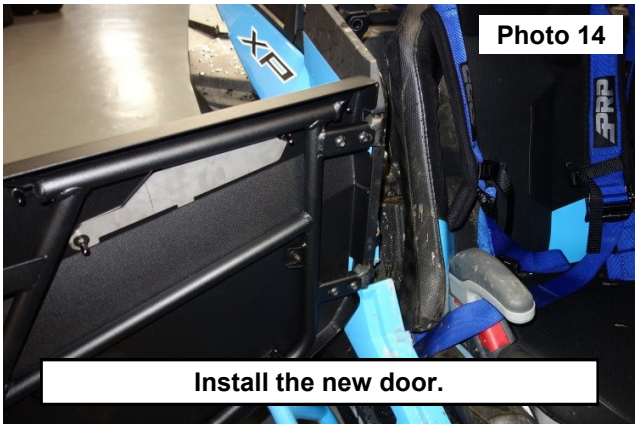


9. Repeat this process for the rear doors.

REAR INSTALLATION INSTRUCTIONS

10. Remove the rear doors from the hinges using a T40 Torx bit. **See Photo 13**.
11. Install the new doors using the stock hardware. **See Photo 14**.



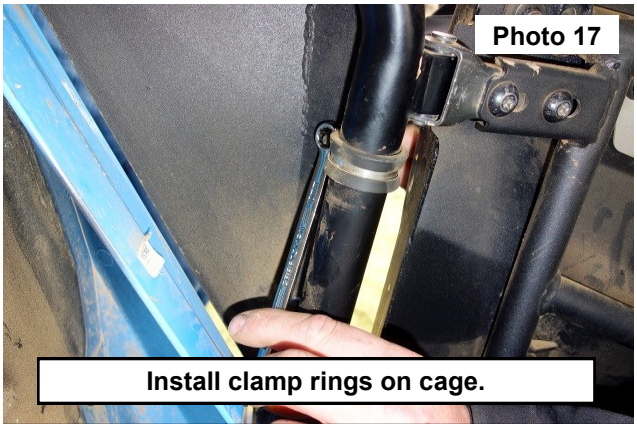


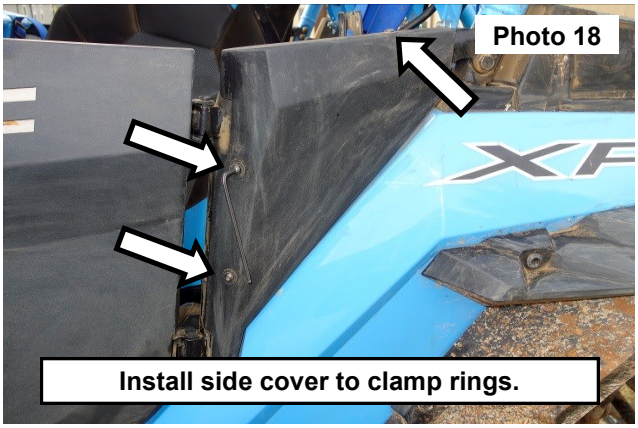
12. Remove the side cover panel behind the rear doors using a T40 Torx bit. **See Photo 15** and **Photo 16**.





13. Install the supplied clamp rings and side cover on the cage with the supplied hardware using a 10mm socket/wrench and 4mm Allen wrench. **See Photo 17** and **Photo 18**.





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