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Rough Country 93118 Installation Instructions

Tubular Rear Bumper for Polaris RZR XP 1000

Part number: 93118

trailfortress.com/tubular-rear-bumper-polaris-rzr-xp-1000-rough-country-93118

Scan for fitment, price and install help



Polaris RZR XP 1000 Rear Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

Rear Bumper x1
Spacer for Mounting Bracket x2
Dr Side Upper Mounting Bracket x1
Pass Side Upper Mounting Bracket x1

TOOLS NEEDED:

15mm Socket/Wrench
16mm Socket/Wrench
18mm Socket/Wrench

HARDWARE INCLUDED:

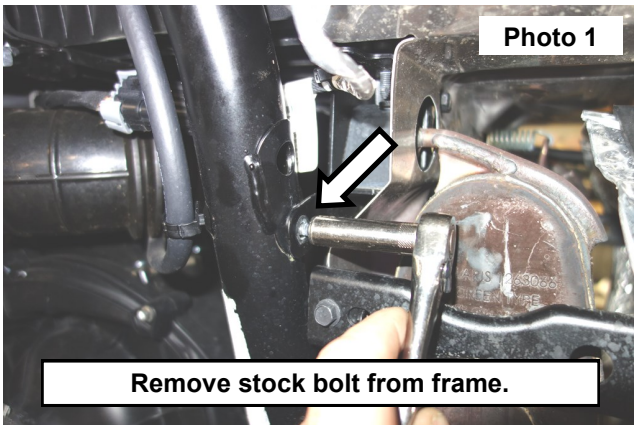
L-Bolts x2
10mm x 30mm Bolts x2
10mm Flat Washers x4
10mm Lock Washers x2
10mm Hex Nuts x2
12mm Lock Washers x2
12mm Flat Washers x2
12mm Hex Nuts x2

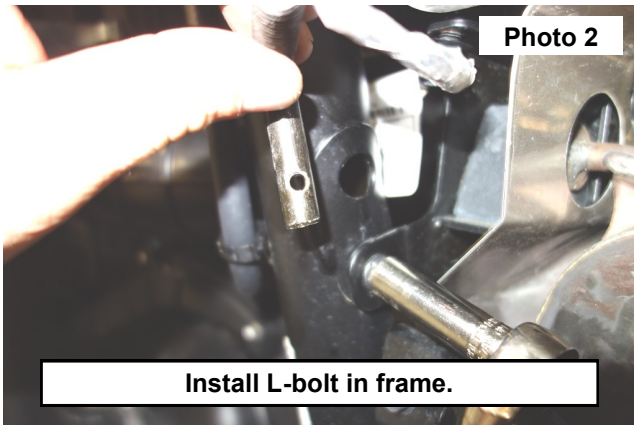
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

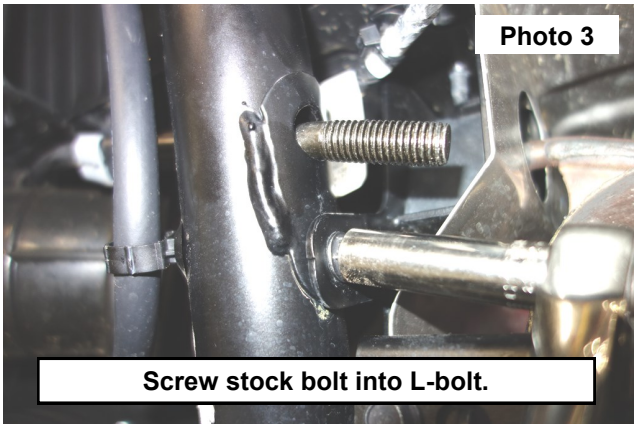
INSTALLATION INSTRUCTIONS

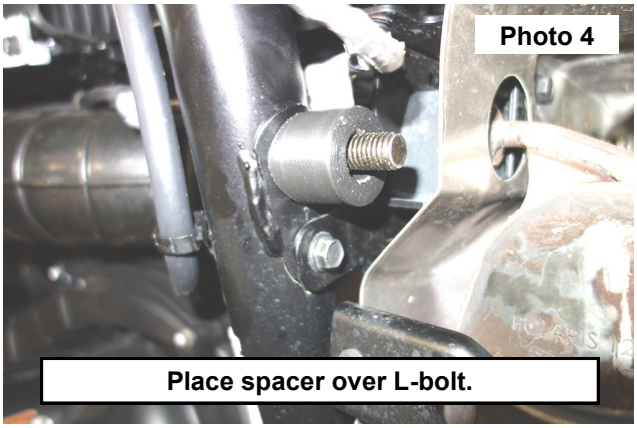
1. Back out the stock bolt in the frame using a 10mm socket/wrench. **See Photo 1**.
2. Install the L-bolt in the frame and screw the stock bolt into the L-bolt. **See Photo 2** and **Photo 3**.



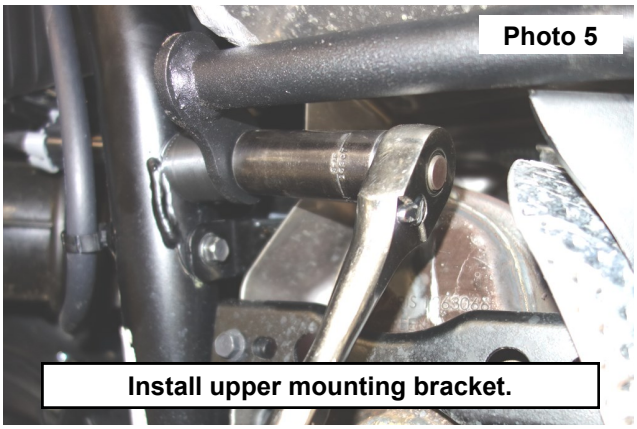


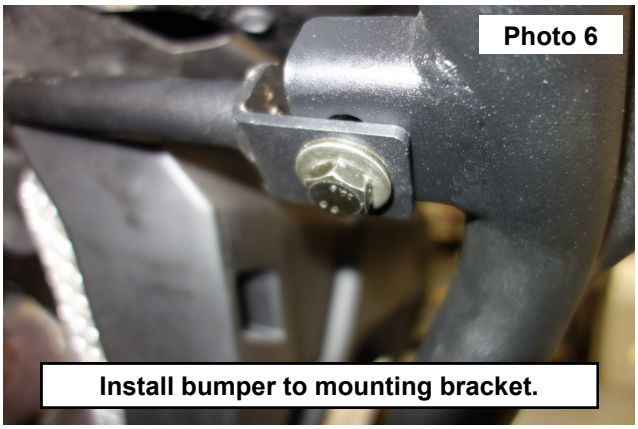
3. Place the spacer over the L-bolt. **See Photo 4**.





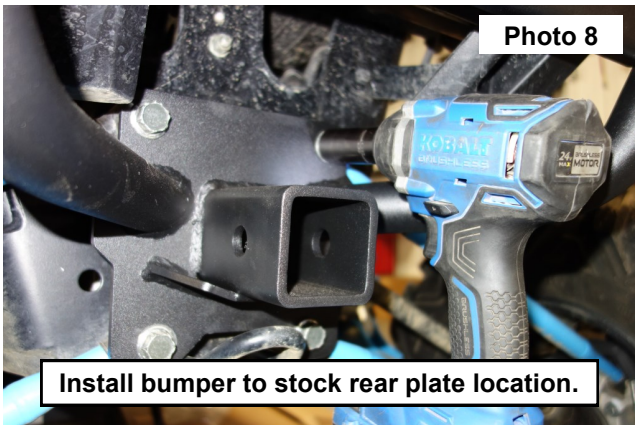
4. Install the upper mounting bracket using the supplied 12mm hardware and 18mm socket/wrench. **See Photo 5**.
5. Install the bumper to mounting bracket using the supplied 10mm hardware and 16mm socket/wrench. **See Photo 6**.





6. Remove the rear control arm plate using a 15mm socket/wrench. **See Photo 7**.
7. Install the lower portion of the bumper to the stock location of the rear control arm plate using stock hardware. **See Photo 8**.







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