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Rough Country 93053 Installation Instructions

LED Whip Light Kit with Mount for Polaris General & Ranger

Part number: 93053

trailfortress.com/rough-country-whip-mount-93053

Scan for fitment, price and install help



Polaris 2017-20 General / 2014-20 Ranger Bed Whip Mount

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Whip Mount Bracket x2

TOOLS NEEDED:
13mm Wrench or Socket
19mm Wrench or Socket

HARDWARE INCLUDED:
Bed Tie Downs x2
8mm-1.25 x 60mm Hex Head Bolt x2
8mm Flat Washer x2
Threaded Gromet Retainer x2



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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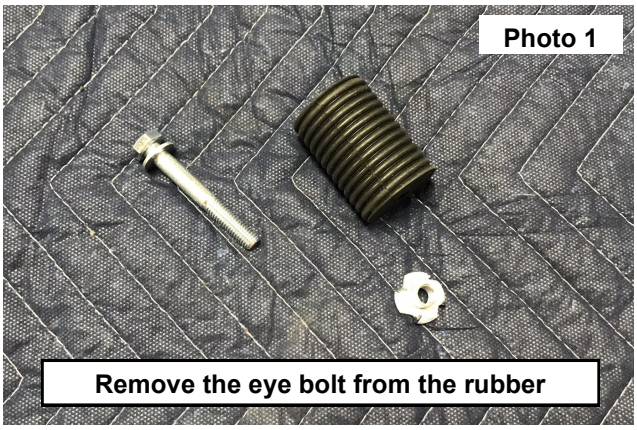
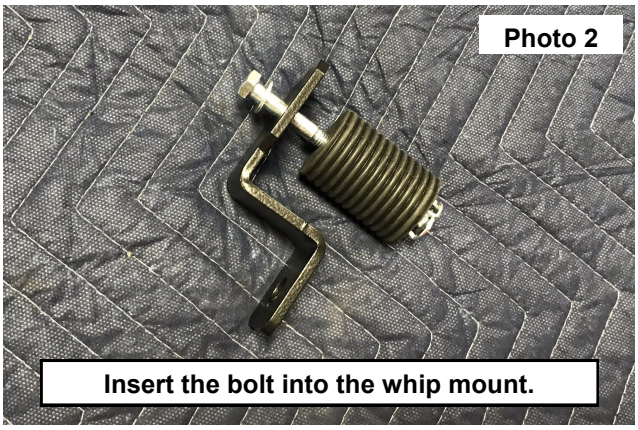
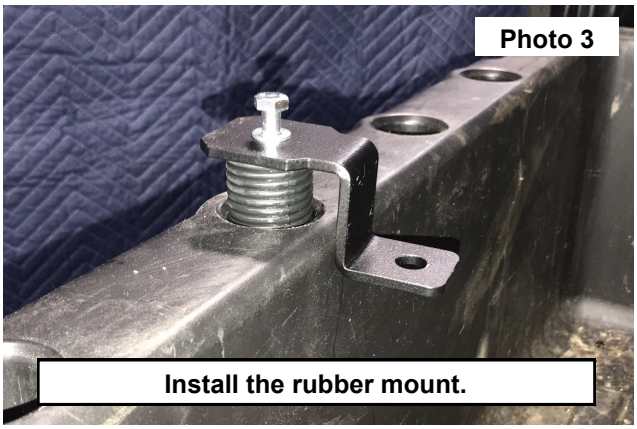
INSTALLATION INSTRUCTONS

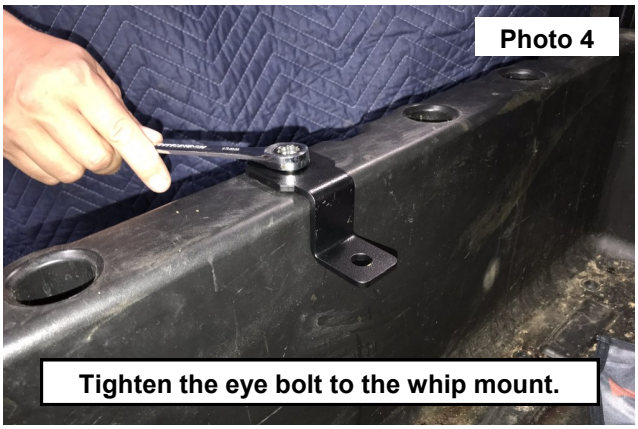
1. Clean and dry the bed surface were the whip mount will be installed.
2. Locate (1) Rubber tie down mount, (1) 8mm-1.25 x 60mm hex head bolt, (1) 8mm flat washer and (1) threaded gromet retainer. **See Photo 1.**
3. Insert the 8mm bolt and washer into the 8mm hole in the whip mount. Then thread the bolt into rubber mount. **See Photo 2.**





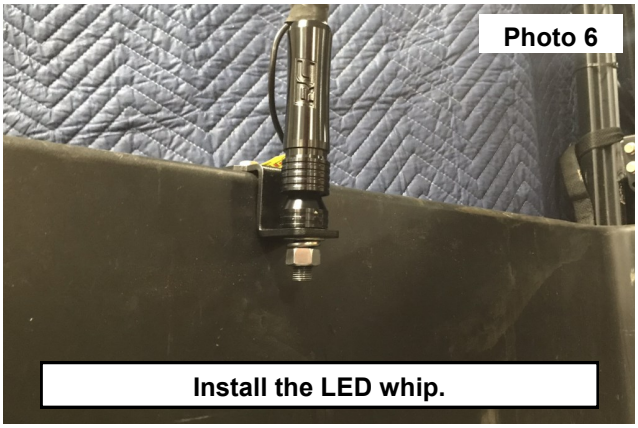
4. Apply a small amount of alcohol to the rubber mount and insert it into the desired bed hole and press all the way down making the mount flush with the bed. **See Photo 3.**
5. Tighten the bolt until the rubber mount pulls the whip mount tight to the bed using a 13mm wrench. **See Photo 4.**





6. Install the base of the whip mount to the mount, secure using the supplied washer, lock washer and nut. Tighten using a 19mm wrench. **See Photo 5.**
7. Install the LED whip onto the base mount. **See Photo 6.**
8. Repeat steps 1-7 on the opposite side of the bed for the 2nd mount.





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