Rough Country 93028 Installation Instructions

93028

Part number: 93028

trailfortress.com/rough-country-5-gallon-bucket-holder-93028

Scan for fitment, price and install help



POLARIS 2013-20 Ranger Bucket Holder

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Bucket Mounting Bracket x1

HARDWARE INCLUDED:
5 Piece Bed Tie Down Kit x1



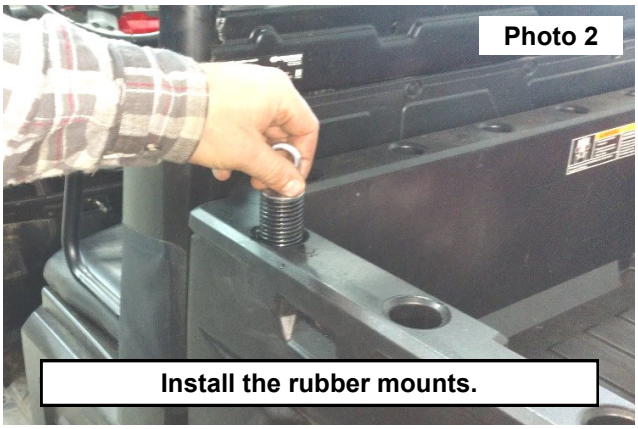
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

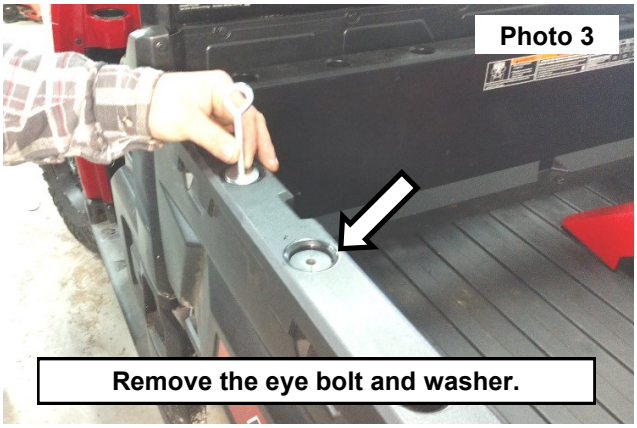
INSTALLATION INSTRUCTONS

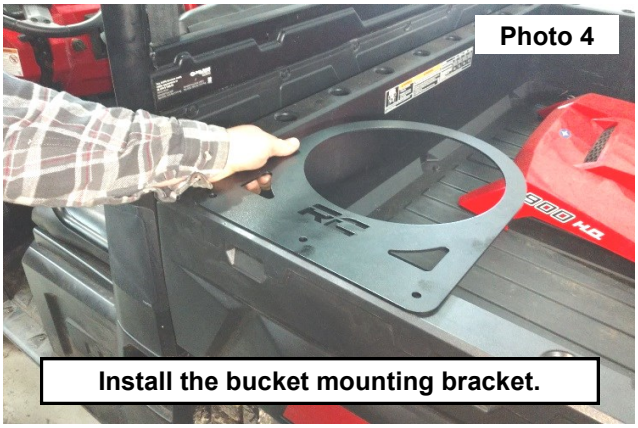
1. Clean and dry the bed surface area were the bucket mount will be installed. **See Photo 1.**
2. Locate 3 of the rubber tie down mounts, use a small amount of alcohol to help with inserting 3 mounts into the openings in the bed. **See Photo 2.**





3. Install the top of the rubber mount just below the taper in the top of the bed. Then remove the eye bolt and washer. Retain for reuse. **See Photo 3.**
4. Place the bucket mounting bracket over the 3 installed rubber mounts. **See Photo 4.**





5. Secure the bracket to the bed by installing the 3 washers and eye bolts into the rubber mounts. Hand tighten the eye bolts down. **See Photo 5.**
6. Make sure the bucket is in the desired location. **See Photo 6.** *Bucket not included.*



