TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country 92089 Installation Instructions

HDPE Roof for Honda Pioneer 520 (2021-2023)

Part number: 92089

trailfortress.com/rough-country-utv-roof-92089

Scan for fitment, price and install help



HONDA 2022 Pioneer 520 Roof

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Roof x1
Rubber Loop Clamps x8

TOOLS NEEDED:
5mm Allen Wrench
13mm Socket/Wrench

HARDWARE INCLUDED:
8mm Bolts x8
8mm Washers x8
8mm Flange Nuts x8

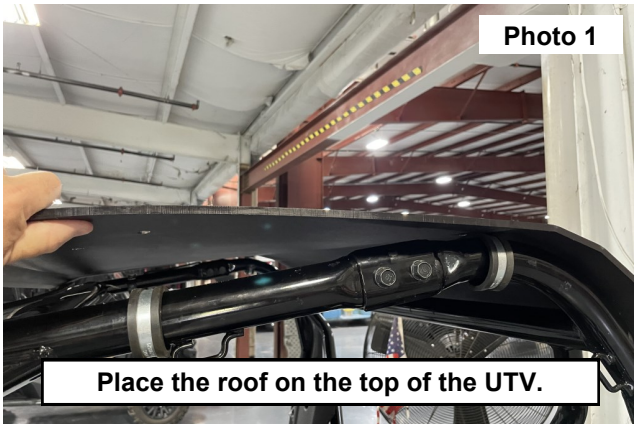


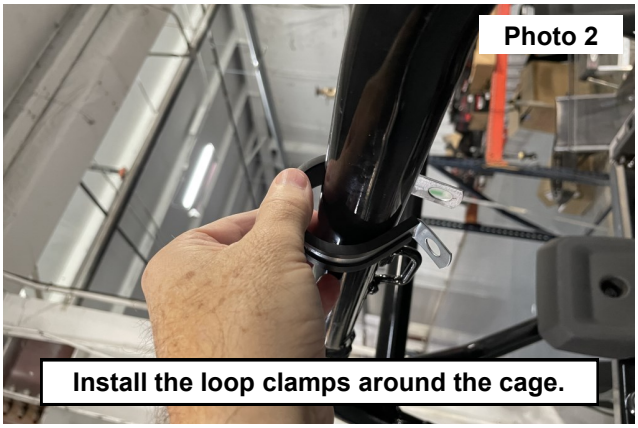
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

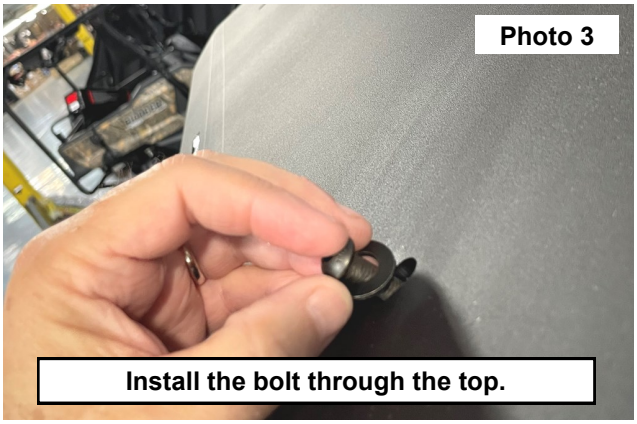
INSTALLATION INSTRUCTIONS

1. Place the roof on the top of the UTV. **See Photo 1**.
2. Install the supplied rubber loop clamps around the top cage bars. **See Photo 2**.





3. Align the loop clamps with the holes in the roof and install the supplied 8mm bolts, flange nuts, and washers to secure the roof. Tighten using an 5mm Allen wrench and 13mm socket/wrench. **See Photo 3** and **Photo 4**.





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