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Rough Country 92078 Installation Instructions

Winch Mount with 10 Inch Black Series LED Bar for Honda Pioneer 520

Part number: 92078

trailfortress.com/winch-mount-honda-pioneer-520-rough-country-92078

Scan for fitment, price and install help



HONDA 2022-2023 Pioneer 520 Winch Mount Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Front Winch Bumper x1

TOOLS NEEDED:
5mm Allen Wrench
10mm Socket/Wrench
12mm Socket/Wrench
13mm Socket/Wrench
14mm Socket/Wrench
17mm Socket/Wrench

HARDWARE INCLUDED:
10mm x 20mm Hex Bolts x2
10mm Flat Washers x2
8mm x 60mm Button Head Bolts x2
8mm Flat Washers x4
8mm Lock Nuts x2
1.25” Split Spacer x2
.25” Spacer x2

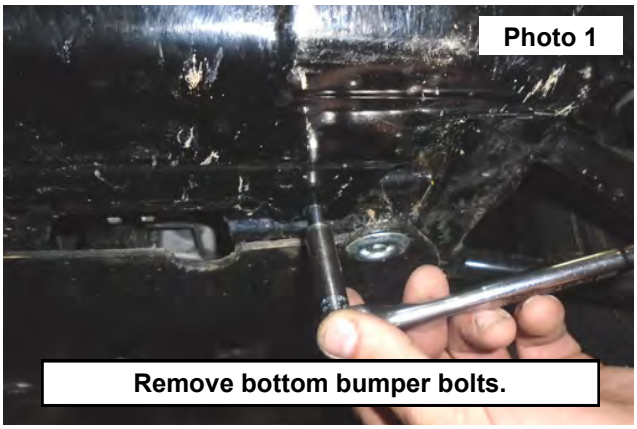


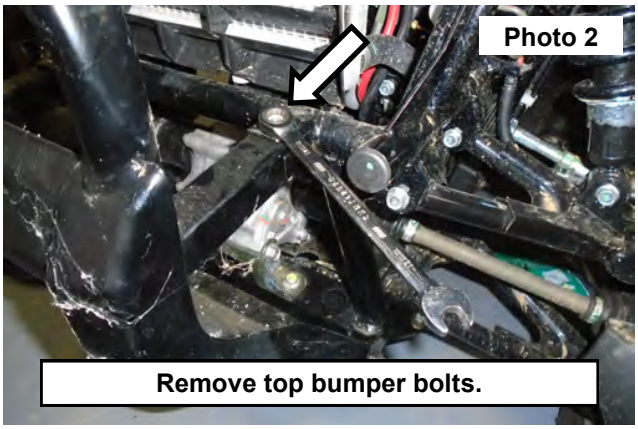
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

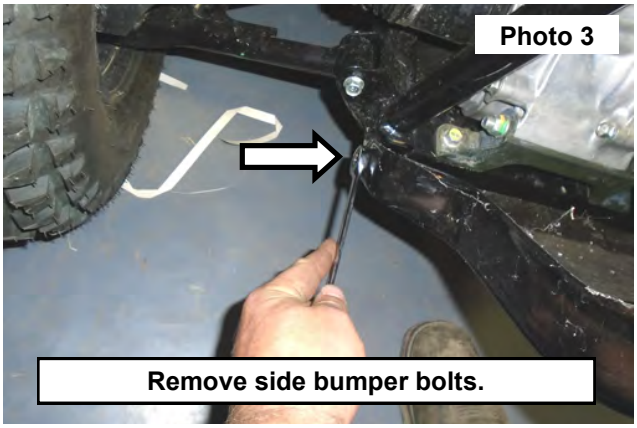
INSTALLATION INSTRUCTIONS

1. Remove the bolts at the bottom of the bumper using a 10mm socket/wrench. **See Photo 1**.
2. Remove the top bumper bolts using two 12mm socket/wrenches. **See Photo 2**.



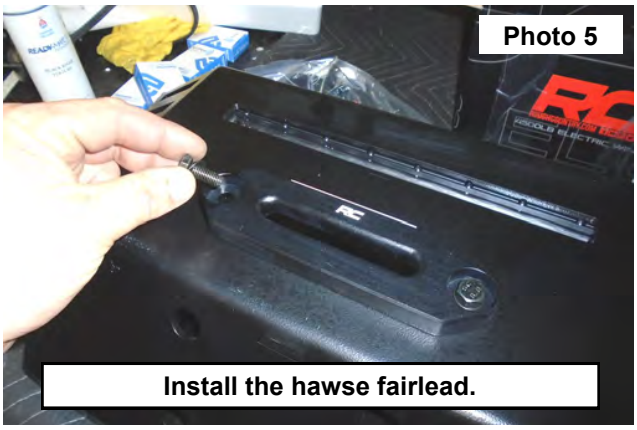


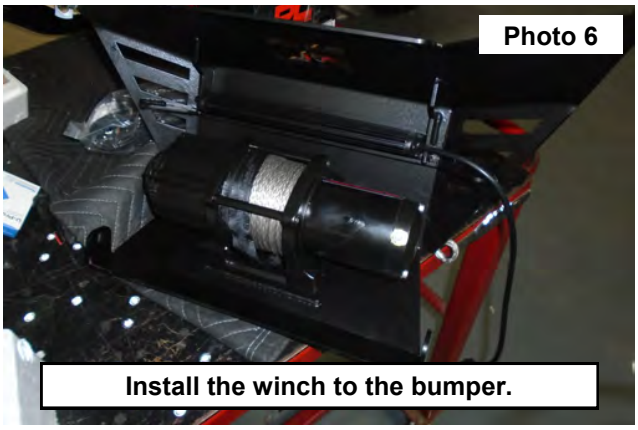
3. Remove the side bumper bolts using a 14mm socket/wrench. **See Photo 3**.
4. Install the LED light bar to the RC bumper using the hardware supplied with the light. **See Photo 4**.



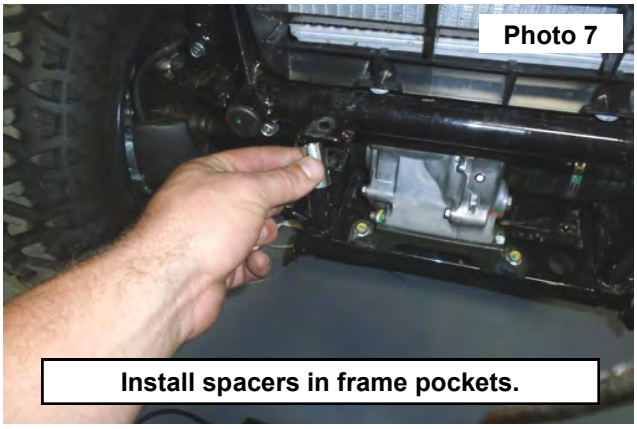


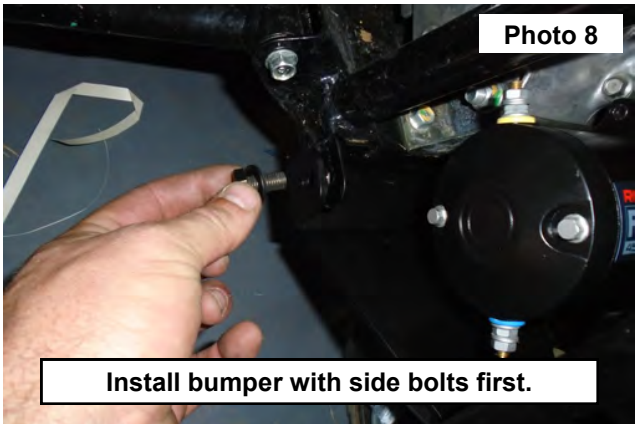
5. Install the hawse fairlead with the bolts supplied with the winch using a 14mm socket. **See Photo 5**.
6. Install the winch to the bumper using the bolts supplied with the winch. **See Photo 6**.



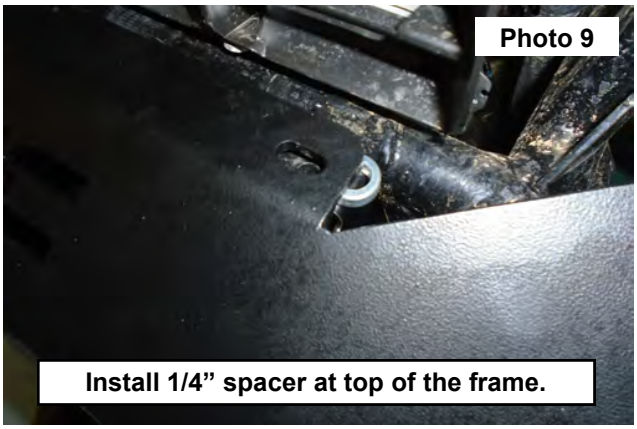


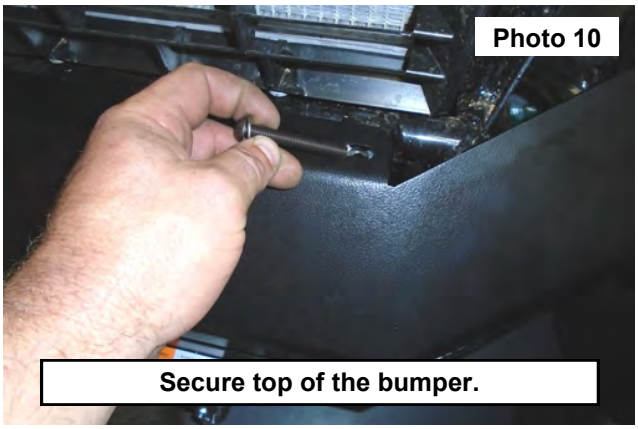
7. Install the 1.25” spacers in the frame pockets. **See Photo 7**.
8. Install the bumper using the supplied 10mm x 20mm bolts on the side. **See Photo 8**.





9. Install the 1/4” spacer at the top of the frame and secure using the supplied 8mm x 60mm button head bolts, nuts, and washers using a 13mm socket/wrench and 5mm Allen wrench. **See Photo 9 & 10**.





10. Connect the light bar and/or winch to the ATV using the instructions provided with the product.



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