TRAIL FORTRESS

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Rough Country 91039 Installation Instructions

4-Layer Neoprene Seat Covers, Front & Rear Set

Part number: 91039

trailfortress.com/4-layer-neoprene-seat-covers-front-rear-set-rough-country-91039

Scan for fitment, price and install help

929103700

ROUGH COUNTRY
SUSPENSION SYSTEMS®

CHEVY 2019-20 Silverado Seat Cover

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

- **Front Seat Covers**
  - **Driver Seat Bottom x1**
  - **Passenger Seat Bottom x1**
  - **Driver Backrest x1**
  - **Passenger Backrest x1**
  - **Driver Headrest x1**
  - **Passenger Headrest x1**
- **Center Console**
  - **Lid Cover x1**
  - **Lower Console Cover x1**
  - **Seat Bottom x1**
- **Rear Seat Covers**
  - **Seat Bottom x1**
  - **Backrest x1**
  - **Headrest Outer x2**
  - **Headrest Center x1**
- **Hinged Backrest Covers**
  - **Driver x1**
  - **Passenger x1**
- **Center Cup Holder Cover x1**

TOOLS NEEDED:

10mm Wrench or Socket
18mm Wrench or Socket



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

INSTALLATION INSTRUCTONS

1. Seats are shown removed from the vehicle for installation photos reference.
2. Install the lid console cover. Pull snug and connect the (4) Velcro straps under the lid. **See Photos 1 and 2.**





3. Install the bottom of the console cover. Tucking the flap to the back of the lid and secure by connecting the Velcro to the tucked flap. Loop the elastic band under the hinge portion of the lid. Then connect the hooks together. **See Photos 3 and 4.**



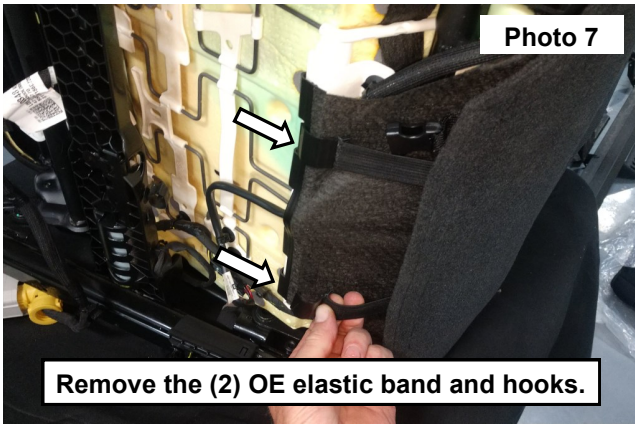


4. Install the console seat bottom cover. Connect the (2) buckles under the seat and pull tight. Then connect the elastic band and hooks together. **See Photos 5 and 6.**





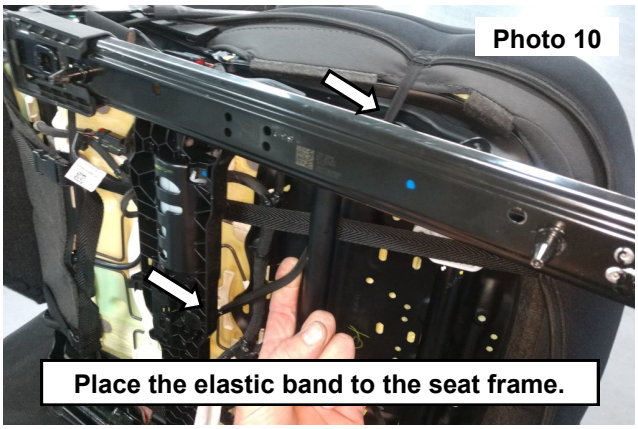
5. Remove the (2) OE elastic band and hooks connecting the back lower cover to the seat frame. **See Photo 7.**
6. Install the front lower seat cover. Tuck the elastic band into the outer control panel. **See Photo 8.**





7. Tuck the rear portion of the cover, straps and buckles into the seat. **See Photo 9.**
8. On each side of the cover, place the elastic band to the seat and hook to the seat frame under the seat. **DO NOT PLACE THE ELASTIC BAND OVER THE SEAT TRACK**. This will potentially damage the seat cover and the seat track. **See Photo 10.**





9. Press the side button to raise the headrest up. **See Photo 11.**
10. Twist the covers from the headrest seat post. Then using a small pry tool pull the releasing pin from both sides of the post and remove the head rest from the seat. **See Photo 12.**





11. Place the cover onto the headrest tight and secure by wrapping the cover around the bottom of the headrest and attaching the Velcro. **See Photo 13.**
12. Place the headrest cover under the push button. **See Photo 14.**





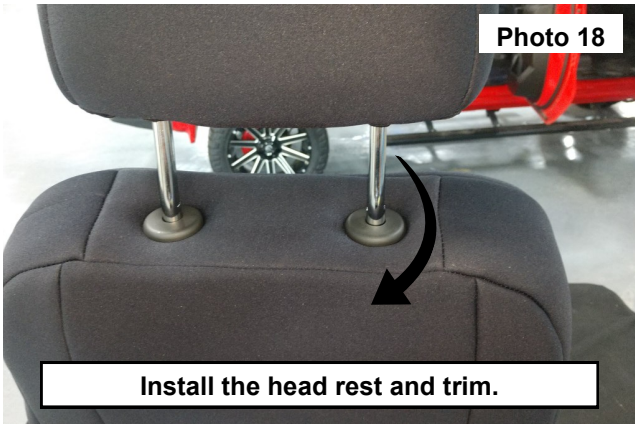
13. Install the backrest seat cover and tuck the front lower trim into the opening of the seat. **See Photo 15.**
14. Pull the front lower trim evenly across the bottom of the seat. The OE seat trim will be placed under the bottom rear of the installed seat cover. **See Photo 16.**





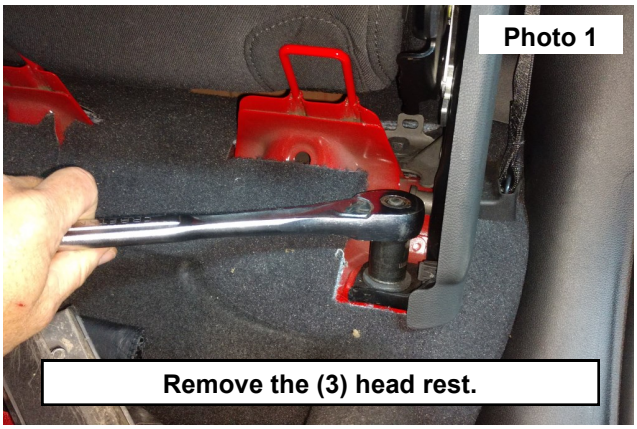
15. Fold the pulled flap up on the bottom of the seat. Then secure using the Velcro on the rear lower seat cover. **See Photo 17.**
16. Install the headrest into the seat. Press the (2) plastic trim covers onto the headrest seat post and twist onto the seat mount. **See Photo 18.**
17. Follow steps 5-16 to install the opposite seat cover.

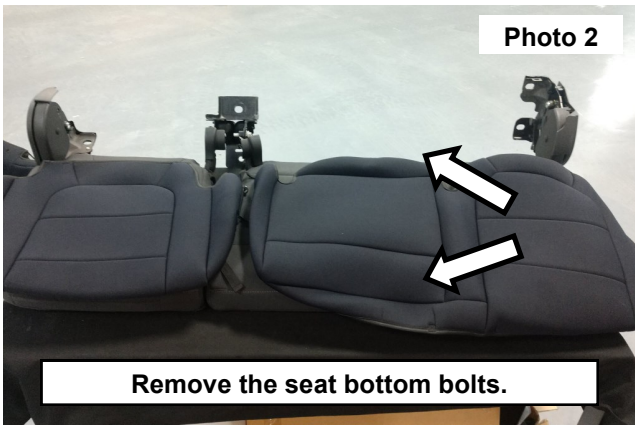




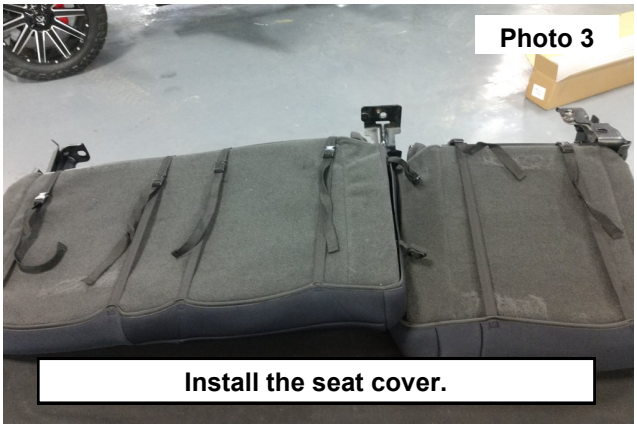
REAR INSTALLATION INSTRUCTONS

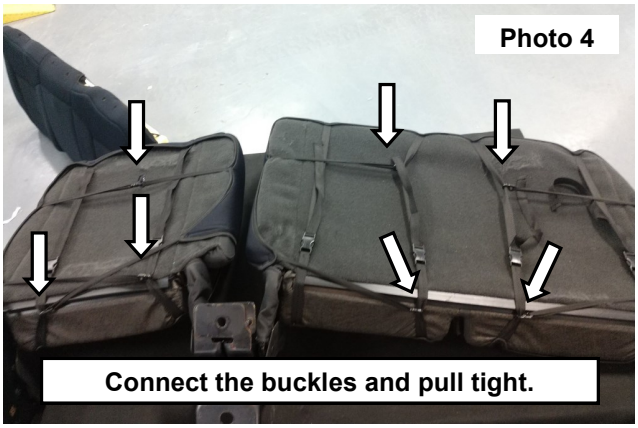
1. Using a 18mm socket remove the (2) bolts on each side and the (2) in the center of the bottom seat hinge to the floor of the vehicle. **See Photo 1.** Retain hardware.
2. Remove the lower seat from the vehicle and install the cover tight over the seat bottom. **See Photo 2.**



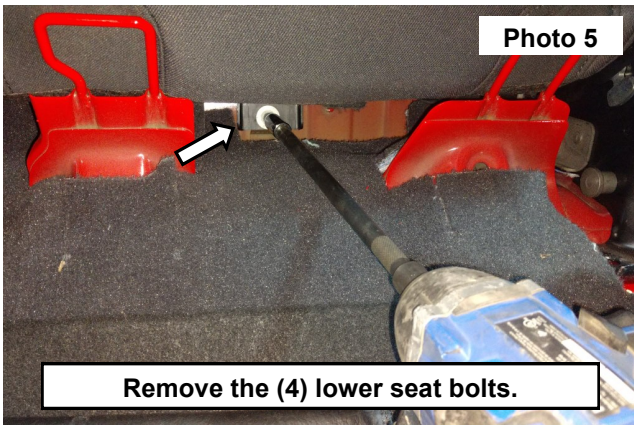


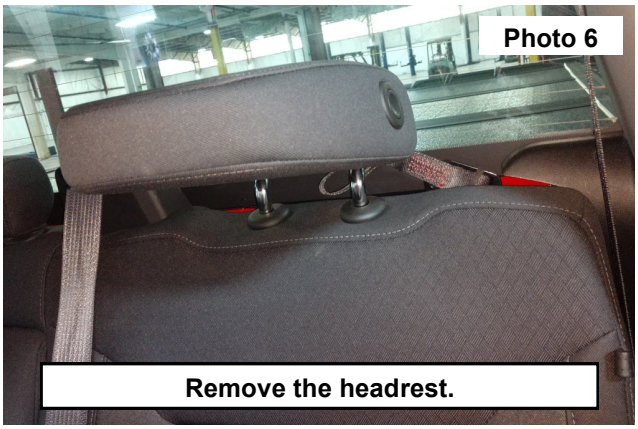
3. Flip the seat over and connect the (6) buckles. Then pull the straps tight onto the seat. **See Photo 3.**
4. Pull the elastic bands to the nearest strap and attach the hook to the strap. **See Photo 4.**





5. Locate the (4) lower seat bracket bolts and remove using a 10mm socket. **See Photo 5.**
6. Press the button on the side of the headrest and fold over. Compress the adjustment tabs on the headrest housing and remove the (3) headrest from the backrest. **See Photo 6.**



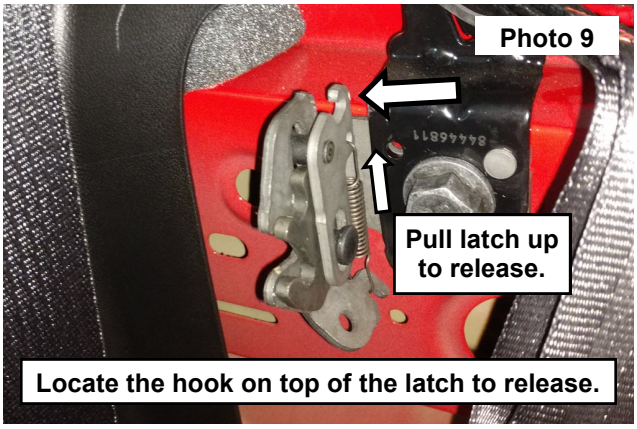


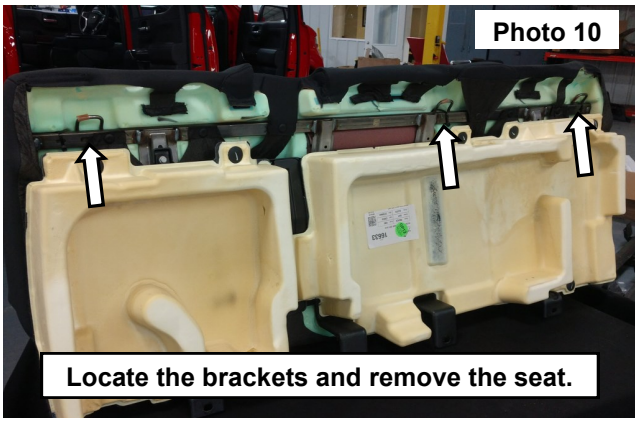
7. Shown is one of the removed headrest housings from the rear seat. To remove this part locate the locking tab that is pressed in and will release when it is pulled up. **See Photo 7.**
8. Pull the seat covering down to expose the locking tabs use a small pry tool to release the tab, then pull the housing straight up from the seat mount. **See Photo 8.**
9. Remove all (6) of the headrest housings from the seat. Retain the headrest housings and do not damage in removal.





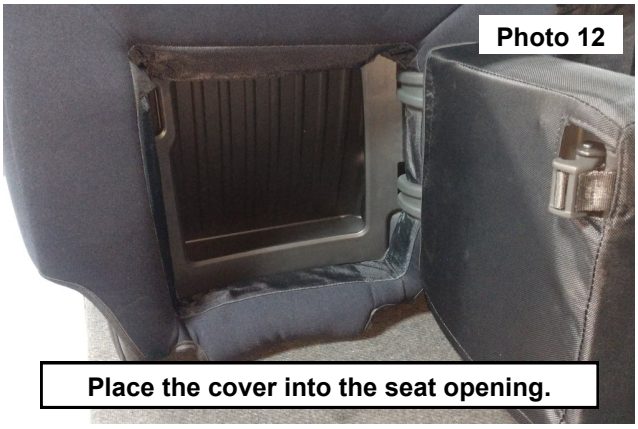
10. Shown is one of the three upper backrest latches, the seat will need to be pulled out to access the hook at the top of the latch. This latch can be pulled by hand or a tool equipped with a hook to release the seat bracket. **See Photo 9.**
11. Release the (3) seat latches from the back of the seat and remove the back rest from the vehicle. Seat shown removed to assist in locate latches and brackets. **See Photo 10.**





12. Place the cover onto the front of the backrest and pull tight. **See Photo 11.**
13. Open the back rest door and tuck the seat opening around the edge of the opening. **See Photo 12.**





14. Place the straps around the seat and connect the buckles and pull the straps tight. Then connect the elastic bands and hooks to the nearest strap and connect the hook. **See Photo 13.**
15. Install the hinged backrest cover. Secure using the Velcro when pulled tight. **See Photo 14.**



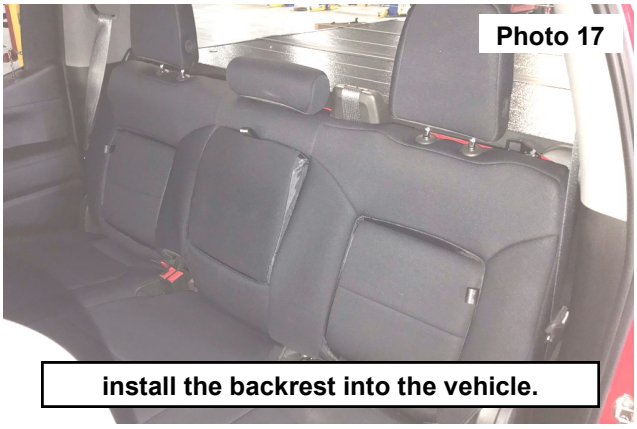


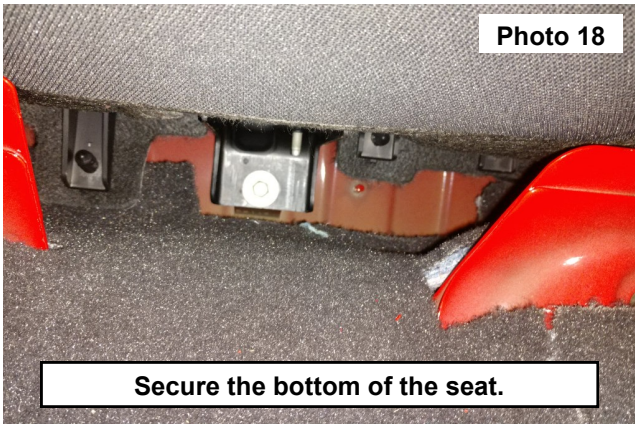
16. Slide the cover onto the backrest tuck the cover around the hinges. Tuck the cover into opening in the back and secure using the Velcro on the inside of the cover. **See Photo 15.**
17. Install the opposite side backrest cover.
18. Install the center (cup holder) cover and secure using the inside Velcro. **See Photo 16.**



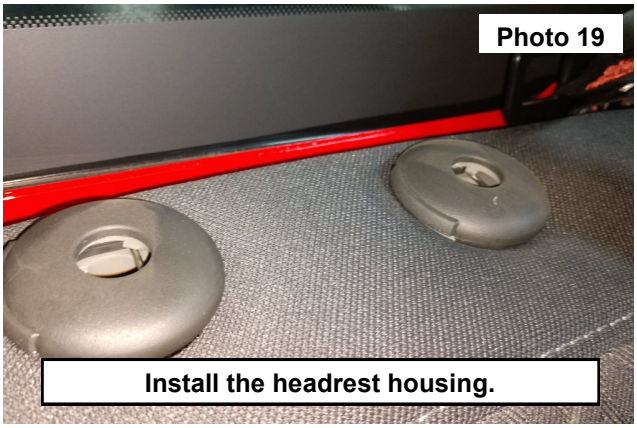


19. Install the backrest into the vehicle. Press the backrest mounts into the (3) latches at the top of the seat. **See Photo 17.**
20. Using the retained hardware install the lower backrest seat bolts. **See Photo 18.**





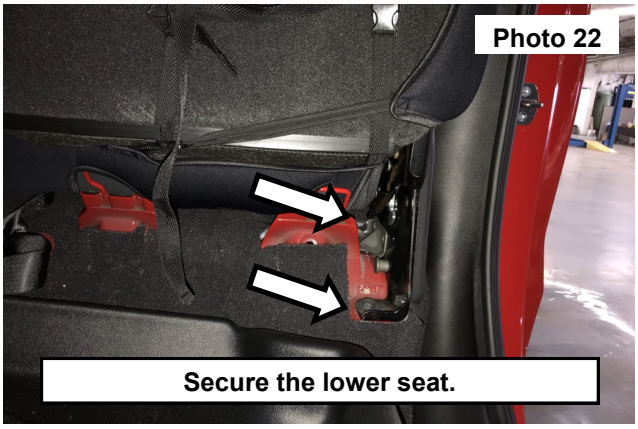
21. Install the headrest housing into the seat, clipping then into place. **See Photo 19.**
22. Install the headrests into the housings. Then install the covers onto the headrest by sliding them on. **See Photo 20.**





23. Install the lower seat bottom into the vehicle. Place the seat belt in-between the bottom and the backrest. **See Photo 21.**
24. Secure the lower seat using the retained OE bolts. Tighten using an 18mm socket. **See Photo 22.**





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