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Rough Country 91018 Installation Instructions

Neoprene Seat Covers for Ford F-150 XL and XLT (2015-2025)

Part number: 91018

trailfortress.com/rough-country-seat-covers-91018

Scan for fitment, price and install help

929101700

ROUGH COUNTRY
SUSPENSION SYSTEMS®

FORD 2015-UP 150 & 17-23 250/350 Rear Seat Covers

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

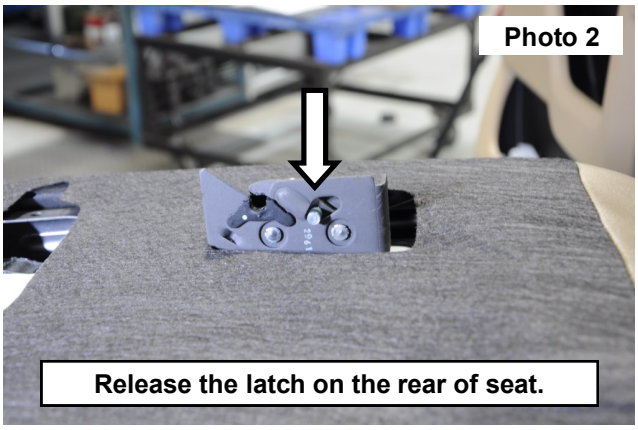
Rear Driver and Center Backrest Cover x1
Rear Passengers Backrest Cover x1
Drivers Bottom Seat Cover x1
Passengers Bottom Seat Cover x1
Outer Headrest Covers x2
***17-22* Model Center Headrest Cover x1**
***23-Up* Model Center Headrest Cover x1**



INSTALLATION INSTRUCTONS

1. Remove the 3 headrest on the rear seats. Press the release button and pull straight up. **See Photo 1.**
2. Fold the rear seat bottom up to gain assess to latch on rear seat. When the seat bottom is folded up the gap between the rear seat back and the cab allows easier access to the seat release.
3. Release driver side rear seat by pulling up on the release pin on the latch in-between back seat and cab of truck. **See Photo 2.** Lower seat bottom and fold seat back forward.





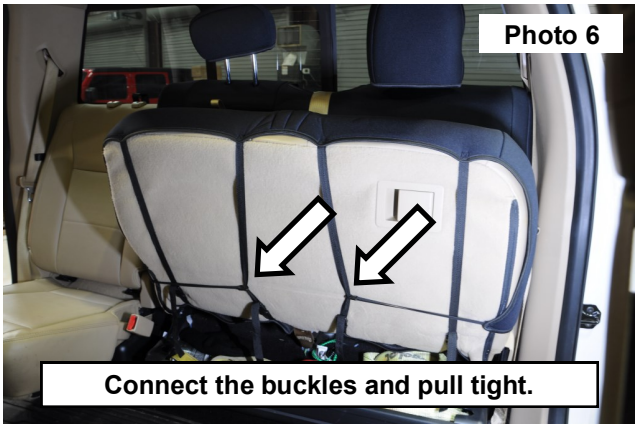
4. Install the rear backrest cover by sliding it over seat and tucking bottom in-between the seat. Adjust, pull tight and secure with Velcro. **See Photo 3 and 4.**
5. Raise the back of the seat up and connect the latch.



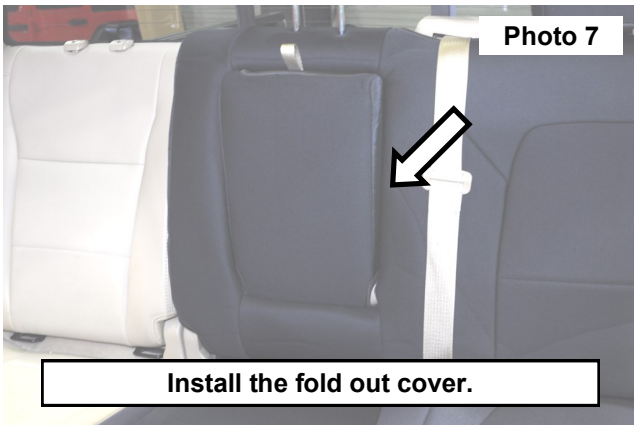


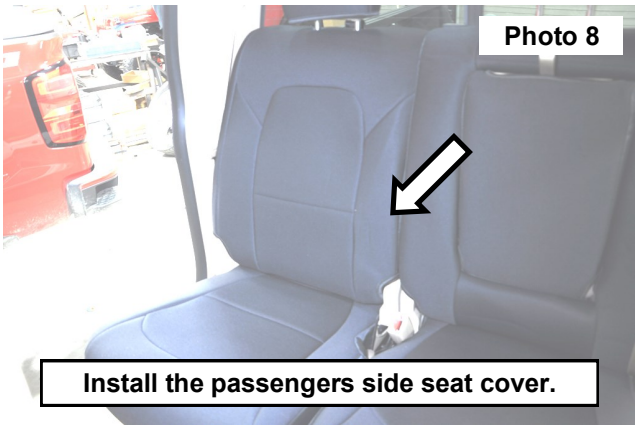
6. Install the bottom seat cover onto the seat. **See Photo 5.**
7. Secure using the straps front to rear of the bottom of the seat. Connect the buckles, adjust as needed and pull tight.
8. Connect the hooked strap to the far inner strap pulling the side and rear cover tight around the seat. **See Photo 6.**



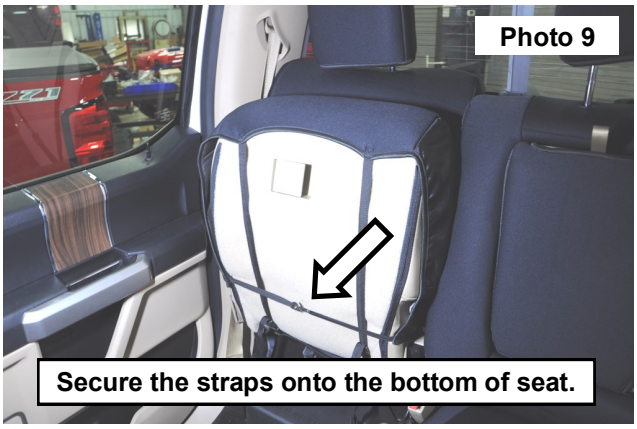


9. Install center foldout cover. **See Photo 7.**
10. Install the passengers side seat cover onto the seat as drivers side was installed. Adjust and secure with velco. **See Photo 8.**





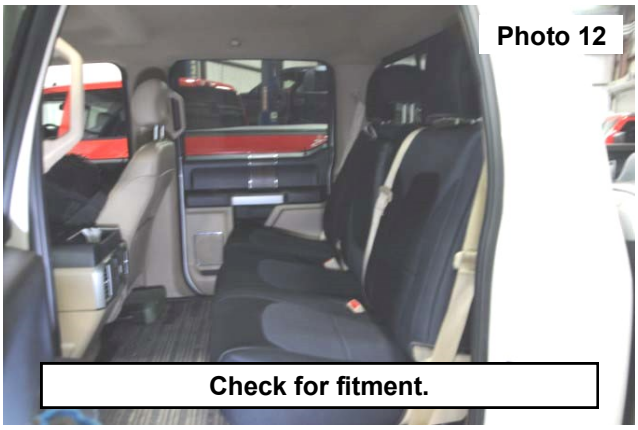
11. Connect the buckles on the bottom of the seat. Adjust and pull tight. Connect the hooked straps together in the center of the seat. **See Photo 9.**
12. Install the outer headrest cover, secure the Velcro on the bottom of the cover. Then install into the seat. **See Photo 10.**





13. This seat cover kit includes two center head rest covers. One for **17-22** and one for **23 and up**. Identify the correct cover and install on the center headrest. **See Photo 11.**
14. Check for fitment and for the straps to be tight and secured. Adjust as needed **See Photo 12.**





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