Rough Country 90769A Installation Instructions

Contoured Drop Steps for Jeep Wrangler 4WD 4-Door (2018-2025)

Part number: 90769A

trailfortress.com/rough-country-contoured-drop-steps-90769a

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

JEEP 2018 JLU 4-Door Step

Thank you for choosing Rough Country

Please read instructions before beginning installation. Check the kit hardware against the parts list and product layout. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools. If question exist we will be happy to answer any questions concerning the design, function, and correct use of this product.

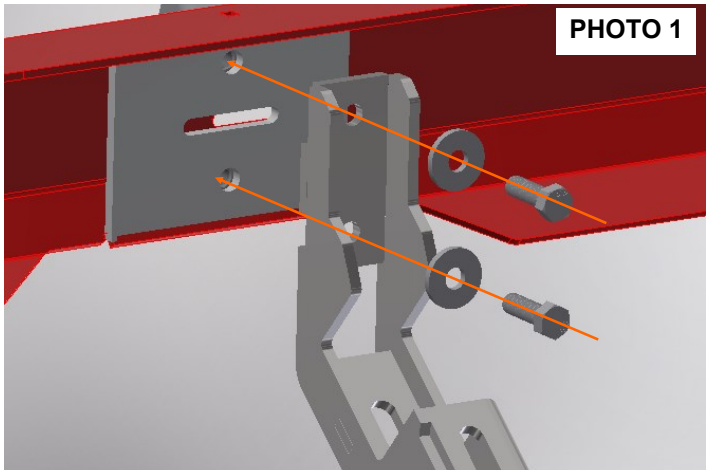
Kit Contents:
1– Dr Main Step Rail
1– Pass Main Step Rail
6– Step Rail Mounting Brackets
6– Body Side Bracket
1– 90769ABag including:
6– 8mm x 35mm Bolts
24– 8mm Oversize Flat Washers
12– 8mm x 20mm Bolts
12– 8mm Flange Lock nuts
12- 8mm Flat Washers
18- 8mm x 25mm Bolts

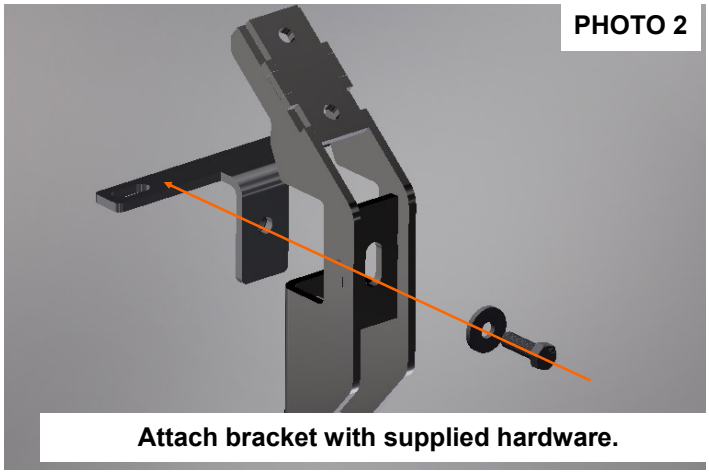
Tools Needed:
13mm Socket/Wrench
Ratchet
Torque Wrench



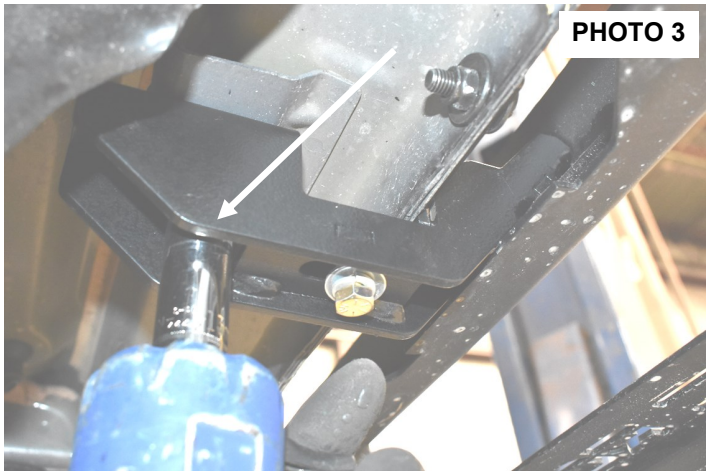
INSTALLATION INSTRUCTIONS

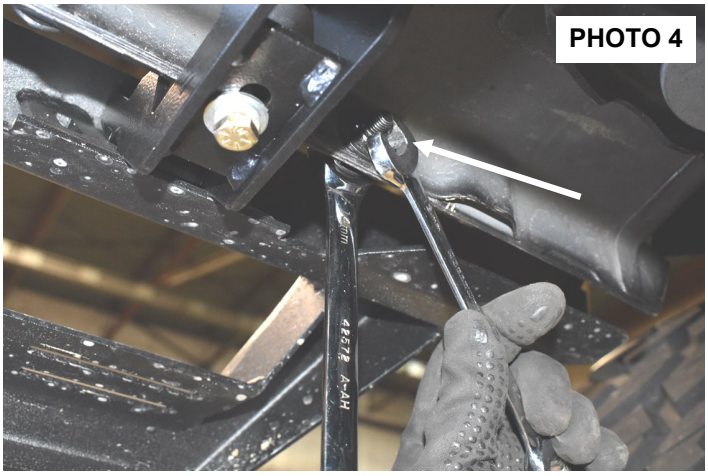
1. Place vehicle on a flat surface and set emergency brake.
2. On a flat surface, attach the step rail mounting brackets to the main rail using the supplied 8mm x 20mm bolts and flat washers. **See Photo 1.** Tighten using a 13mm wrench. Torque to 18 ft-lbs.
3. Assemble the body side bracket to the rail bracket with the supplied 8mm x 25mm bolt and oversized flat washer. **See Photo 2.**



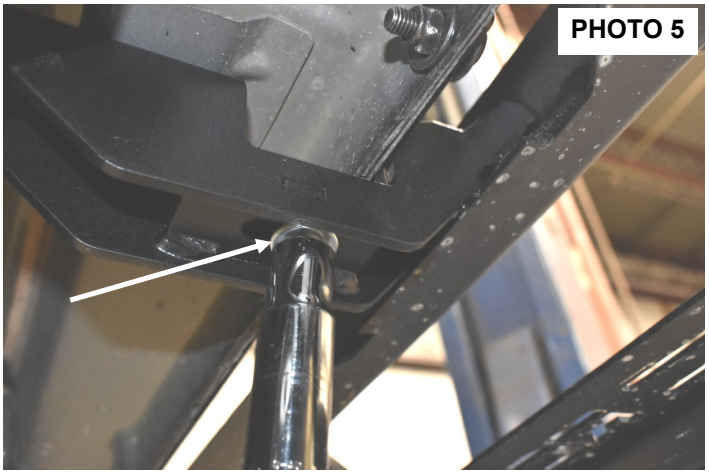


4. Position the steps with mounting brackets on the Jeep. Line up the factory holes in the body and install the supplied qty 3 - 8mm x 35mm bolts and oversized flat washers or factory hardware to attach. **See Photo 3**.
5. Install the supplied 8mm x 25mm bolts in each bracket using factory holes in the body seam as shown with the supplied (2) oversize flat washers and locking nuts. **See Photo 4.**
6. Tighten the 8MM x 35mm bolts and then tighten the 8mm x 25mm bolts using a 13mm wrench**.**





7. Adjust the steps as needed and tighten the 8mm x 35mm bolt using a 13mm wrench. **See Photo 5.**



Torque Specs:

Size	Grade 5	Grade 8	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20 ft/lbs	6MM	5 ft/lbs	9 ft/lbs
3/8”	30 ft/lbs	35 ft/lbs	8MM	18ft/lbs	23 ft/lbs
7/16”	45 ft/lbs	60 ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90 ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130 ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135 ft/lbs	175 ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185 ft/lbs	280 ft/lbs	18MM	170ft/lbs	240ft/lbs

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