TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country 90764B Installation Instructions

Nerf Steps for 2007–2017 Jeep Wrangler Unlimited (4-Door)

Part number: 90764B

trailfortress.com/rough-country-nerf-steps-90764b

Scan for fitment, price and install help

921907640B

JEEP 2007-18 JK UNLIMITED NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:

1 - Driver Side Step
1 - Passenger Side Step
1 - Front Dr Bracket
1 - Middle Dr Bracket
1 - Rear Dr Bracket
1 - Front Pass Bracket
1 - Middle Pass Bracket
1 - Rear Pass Bracket

TOOLS NEEDED:

10mm Wrench and Socket
9/16” Wrench
Paint Pen
1/4” Drill
Drill Motor

HARDWARE INCLUDED:

90764BAG
- 6 - 8mm x 35mm Bolt
- 6 - 8mm Flat Washer
- 12 - 6mm x 20mm Bolt
- 12 - 6mm Lock Nut
- 24 - 6mm Flat Washer
- 6 - 3/8” x 1 1/4” Bolt
- 6 - 3/8” Flat Washer
- 6 - 3/8” Clip Nut

RCT2480CCBAG1
- 12 - 8mm x 20mm Hex Head Bolt
- 12 - 8mm Flat Washer
- 12 - 8mm Serrated Flange Nut

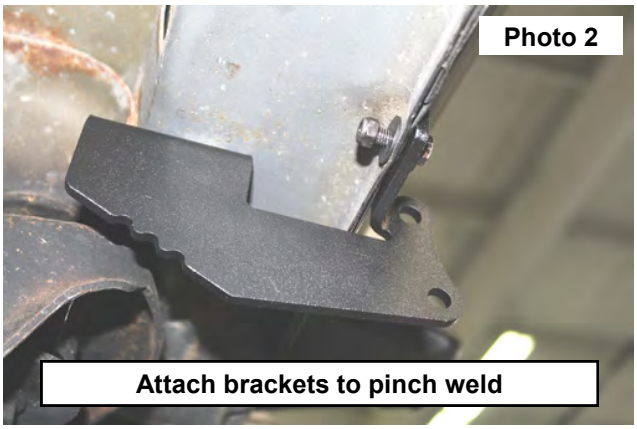
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

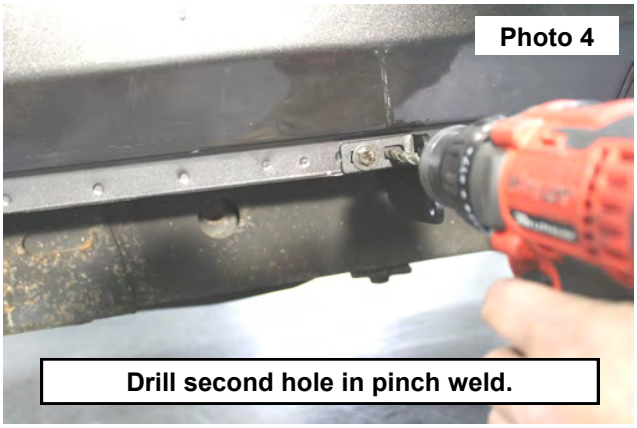
1. Place supplied 3/8” body clips in the factory step mounting location. **See Photo 1.**
2. Secure the brackets to the pinch weld with the supplied 6mm bolts, 6mm flat washers, and 6mm lock nut. Tighten with a 10mm wrench and socket. **See Photo 2.**



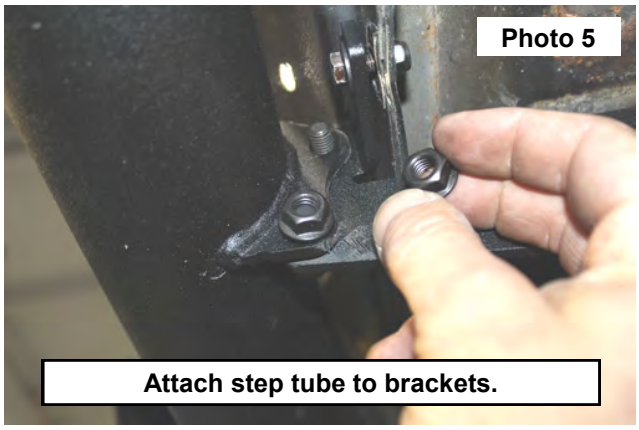


3. Secure the bracket using the previously installed body clip using the supplied 3/8” bolt and washer. Tighten with a 9/16” wrench. **See Photo 3.**
4. With the brackets tightened down, use a 1/4” drill to make a hole in the pinch weld where the other slot in the bracket is located. **See Photo 4.**





5. Use the supplied 6mm hardware to finish securing the bracket to the pinch weld. Tighten with a 10mm wrench.
6. With assistance, lift the step tube to the mounting brackets and secure the tube to the brackets using the supplied 8mm hardware from RCT2480CCBAG1. Tighten with a 13mm wrench. **See Photo 5.**
7. Repeat for other side.



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.