Rough Country 8749070 Installation Instructions

V2 Steering Stabilizer for Ford Super Duty & Excursion (1999-2005)

Part number: 8749070

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Scan for fitment, price and install help

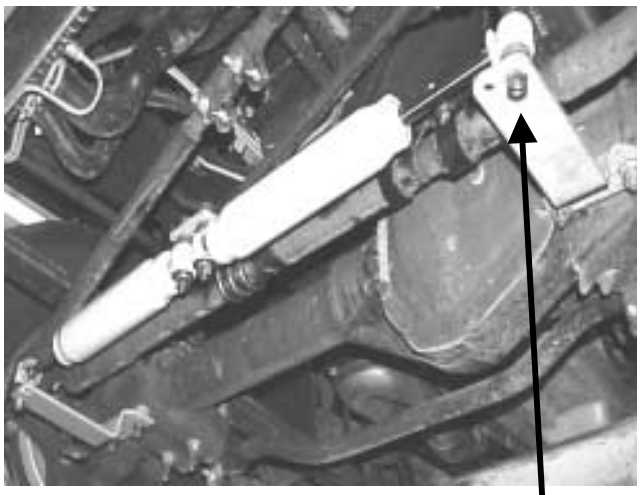

FIGURE #1

Use outside hole on both sides

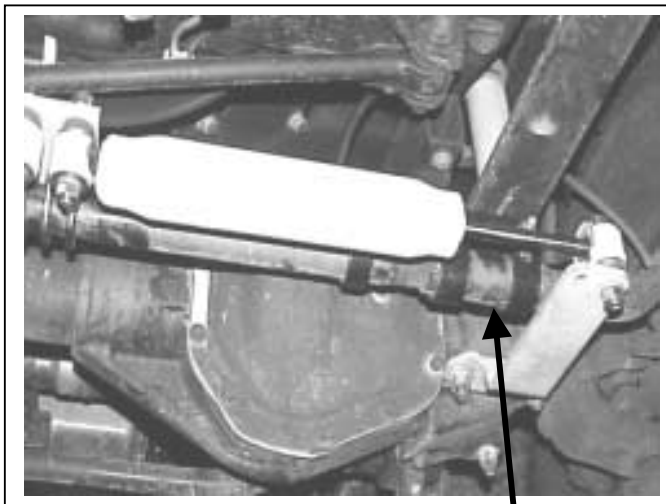

FIGURE #2

Invert if needed

NOTE: All surfaces should be clean and dry before attaching brackets

1. Place wheels in straight forward position.
2. Remove the nuts on the two front legs axle u-bolts on the drivers side. On the passenger side the factory nuts will not be removed. New nuts will be installed on the passenger side only.
3. Install the bracket on the drivers side and re-torque the nuts. Install the passenger side bracket on the legs of the passenger side u-bolts and install the new nuts. Torque nuts.
4. **It may be necessary to loosen and invert the tie rod collar on the driver side to allow for clearance**. If so loosen bolts and rotate the bracket upside down. Re-torque nuts**. See Figure #2.**
5. Install the stabilizer cylinder as shown with the mounting pins supplied. Note: Use outside holes to mount the stabilizer as shown. **See Figure # 1**
6. Install the center tie rod bracket with the new u-bolts and nuts. Do not tighten at this time. Center the tie rod bracket on the tie rod. Mount the stabilizer cylinder to the center bracket. There should be about 4 ½" of piston rod exposed when the center bracket is properly centered. Tighten all hardware.
7. Turn wheels fully to the right and left, making sure that no interference occurs and that wheel stops are contacted. Adjust tie rod brackets if necessary to obtain full cylinder travel.
8. Recheck all nuts and fasteners before releasing installation.

BOX CONTENTS	**POLY BAG 1**
TWO CYLINDERS	3- U-BOLTS
TWO BRACKETS(TIE ROD)	2-MOUNTING PINS
ONE XLE BRACKET	6-FLANGE LOCK NUTS
ONE INSTRUCTION SHEET	2-9/16" LOCK NUTS

CAUTION: Any and all warranties including but not limited to any express warranties, implied warranty of merchantability, or implied warranty of fitness for a particular purpose shall not apply to any product altered in any way outside the premises of the manufacturer or to any product which is not installed in accordance with the written instructions provided by the manufacturer for installation of the product.

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