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Rough Country 82041 Installation Instructions

40-Inch Spectrum Series Light Bar Kit for Ford Bronco 4WD (2021-2025)

Part number: 82041

trailfortress.com/rough-country-led-light-kit-82041

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921710400

FORD 2021 Bronco 40” LED Light Bar

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Light Bar x1
Pass Side Bracket x1
Dr Side Bracket x1

Tools Needed:
10mm Socket/Wrench



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

1. Remove the accessory cover. **See Photo 1**.
2. Unbolt the stock plastic bracket using a 10mm socket/wrench. **See Photo 2**.





3. Install the RC bracket using the stock hardware. **See Photo 3**.
4. Install the LED light bar to the brackets using the hardware supplied with the light. **See Photo 4**.







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