Rough Country 81080 Installation Instructions

Spectrum Series LED Ditch Light Kit for Tacoma (2016-2023)

Part number: 81080

trailfortress.com/rough-country-led-light-kit-81080

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

TOYOTA 2016-18 Tacoma Ditch Mounts

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Dr Side Bracket x1
Pass Side Bracket x1

Tools Needed:
12mm Socket/Wrench

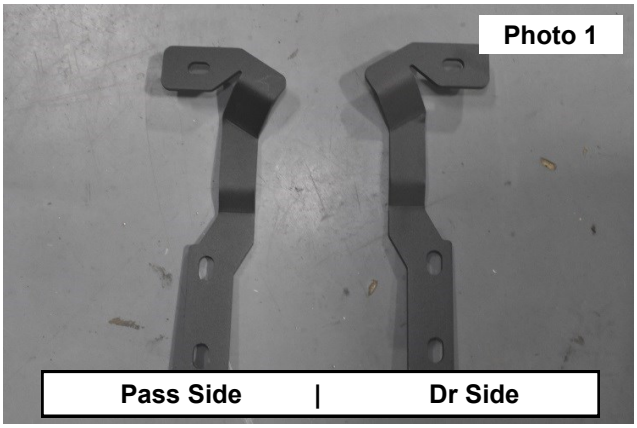


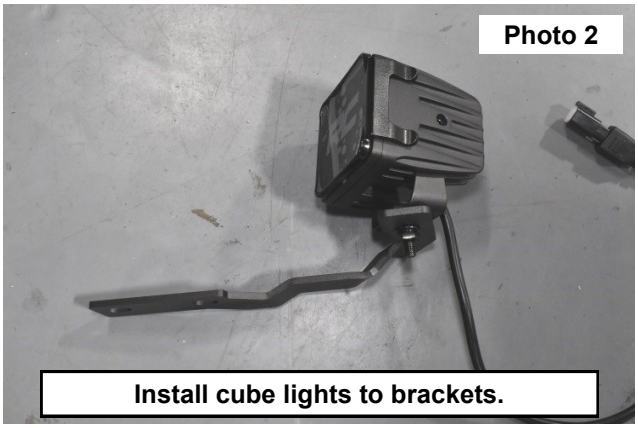
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

1. Install the cube lights to the Dr/Pass side brackets using the hardware supplied with the lights. **See Photos 1 and 2**.



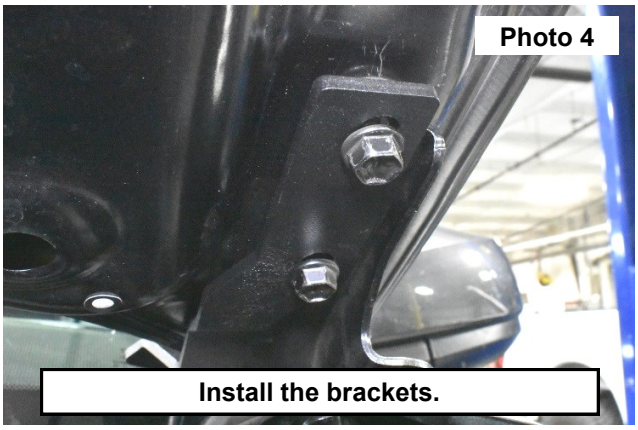


2. Raise the hood and remove the bolts for the hood hinges using a 12mm socket/wrench. **See Photo 3**.

NOTICE **Only remove the bolts from one side of the vehicle at a time**.

3. Install the brackets beneath the hood hinges using the stock hardware. **See Photo 4**.





4. Repeat the process for the other side of the vehicle.

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