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Rough Country 80657 Installation Instructions

30-Inch Spectrum Series LED Light Bar Kit for 2014-2021 Toyota Tundra

Part number: 80657

trailfortress.com/rough-country-led-light-kit-80657

Scan for fitment, price and install help

927065500

ROUGH COUNTRY
SUSPENSION SYSTEMS®

2014-16 Tundra 30” Single Row LED Bumper Mount

Thank you for choosing Rough Country for all your lighting needs.

⚠NOTICE Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

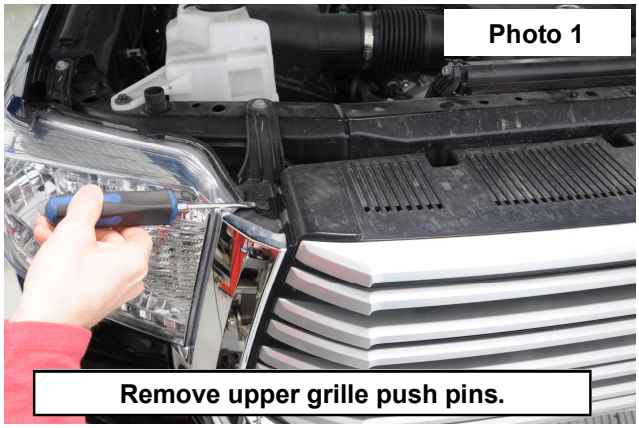
⚠NOTICE Only fits **Toyota Tundra 2014-2016** models.

Tools Needed:
14mm Wrench
Reciprocating Saw
10mm Socket
Flat Screwdriver
Phillips Screwdriver



Kit Contents:
2-**Rough Country LED Light Brackets**

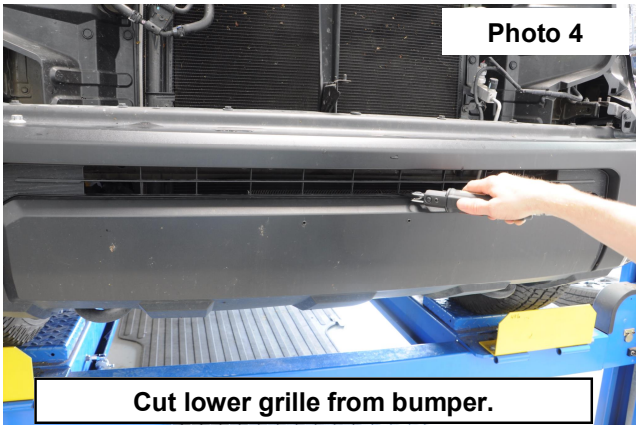
1. Park the vehicle on a smooth level surface.
2. Using a flat screwdriver, remove the upper grille push pins. **See Photo 1.**
3. Using a phillips screwdriver, remove the upper grille screws. **See Photo 2.**



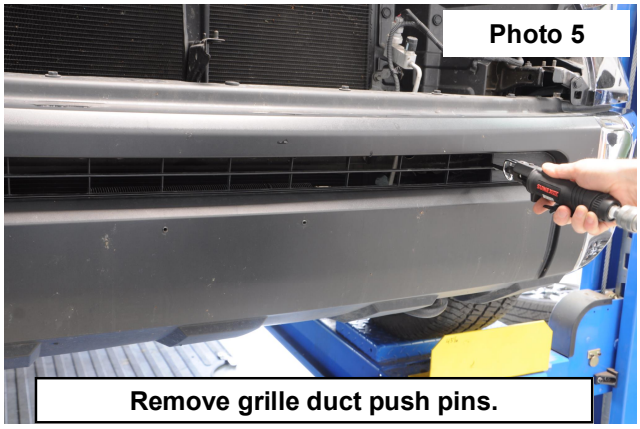


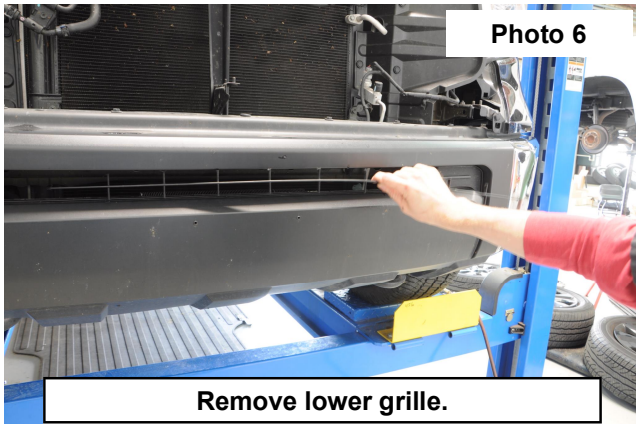
4. Remove the grill. Using a 14mm wrench, remove the (3) outer bumper mount nuts. Save for reuse. **See Photo 3.**
5. Using a reciprocating saw to remove the lower grille from the bumper. **See Photo 4.**





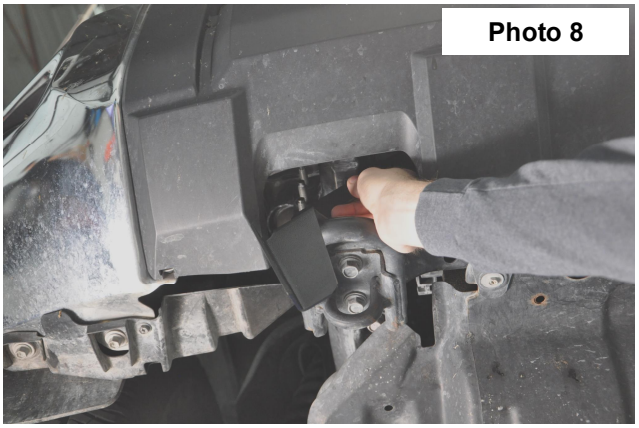
6. Cut the horizontal bar from each side of the grille. **See Photo 5.**
7. Remove the grille from the bumper. **See Photo 6.**



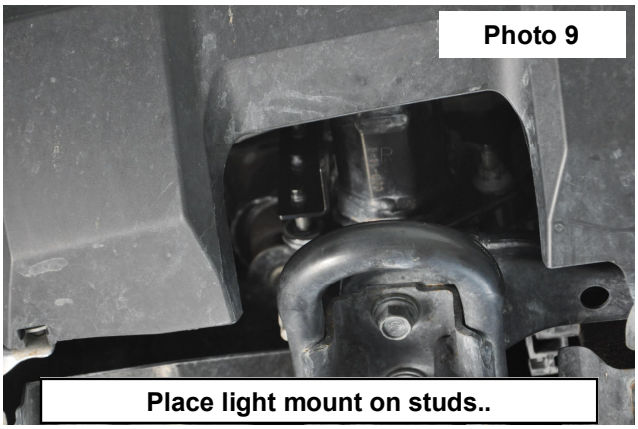


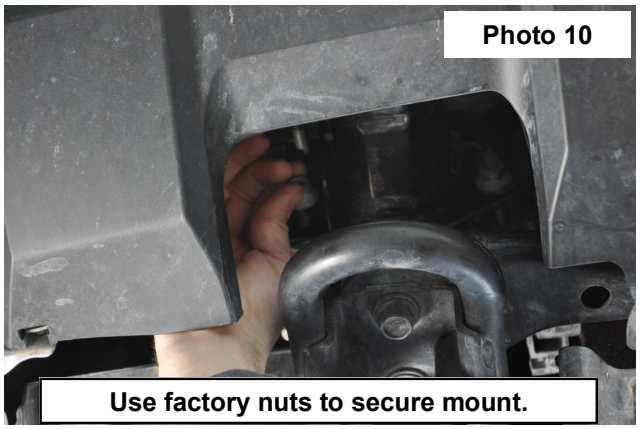
8. Place the correct side light mounting bracket up through the bottom of the bumper through the tow hook indention. **See Photos 7 & 8.**



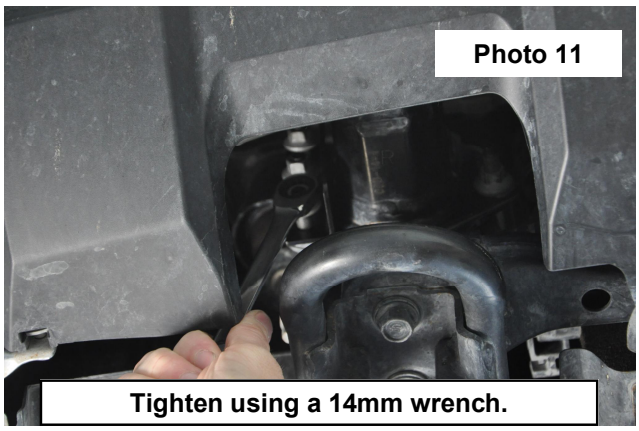


9. Place light mount over bumper mounting studs. **See Photo 9.**
10. Secure light mount with the factory nuts. **See Photo 10.**





13. Tighten using a 14mm wrench, torque to factory specs. **See Photos 11.**
14. Repeat process for opposite side of the truck. **See Photo 12.**





15. Insert 30òsingle row light bar between the mounting brackets. **See Photo 13.**
16. Attach the light with the supplied Allen hardware. Tighten Allen bolts with supplied Allen wrench. **See Photo 14.**





17. Wire light per instructions included with light.



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