TRAIL FORTRESS

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Rough Country 80065 Installation Instructions

50 Inch Spectrum Single Row Bar Kit for Jeep Wrangler

Part number: 80065

trailfortress.com/rough-country-led-light-kit-80065

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921700630

JEEP JL / JT 50” LED Upper Windshield Mount

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
50” Single Row LED Light Kit x1
Driver Side Pillar Mount x1
Pass Side Pillar Mount x1
Drive Side Pillar support x1
Passenger Side Pillar support x1

TOOLS NEEDED:
T40 Torx Bit
1/4” Drill Bit
Drill Motor
Small Clamp
11mm Wrench or Socket

HARDWARE INCLUDED:
6mm-1.0 x 50mm Button Head Bolt x2
6mm Flat Washer x10
6mm-1.0 x 20mm Button Head Bolt x4
6mm-1.0 Lock Nut x4
8mm-1.25 x 25mm Button Head Bolt x4
8mm Flat Washer x4
Thick Spacers x6



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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