TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country 75013 Installation Instructions

Front and Belly Skid Plate Kit for Toyota 4Runner (2025)

Part number: 75013

trailfortress.com/rough-country-skid-plate-front-and-belly-75013

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921750130

Toyota 2025 4Runner Front and Belly Skid Plate

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

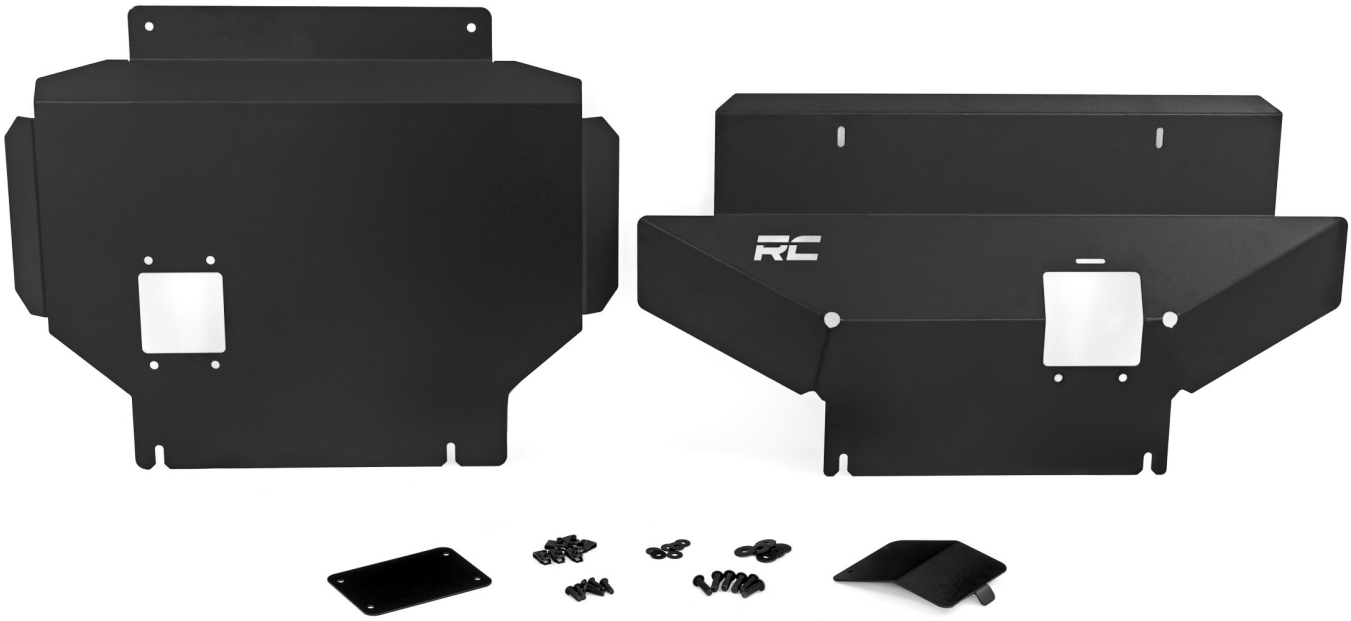
1– Belly Skid Plate
1– Front Skid Plate
1– Filter cover
1– Drain cover

TOOLS NEEDED:

Jack and Jack Stands
Wheel Chocs
4mm Allen Wrench
5mm Allen Wrench

HARDWARE INCLUDED:

6- 8mm x 25mm Button Head
6- M8 Flat Washer
6-6mm x 20mm Button Head
6-6mm-1.0 Body Clips
6-6mm Flat Washer



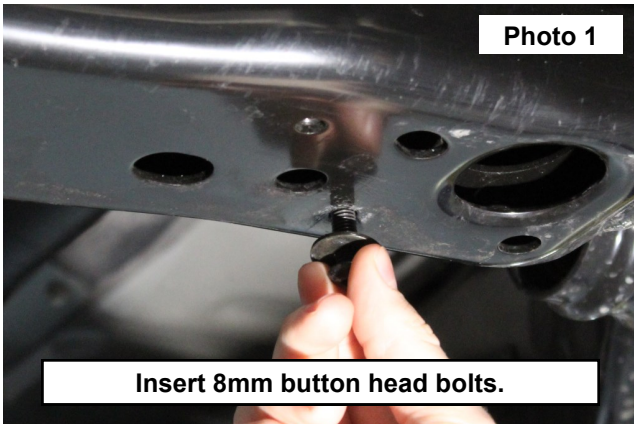
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

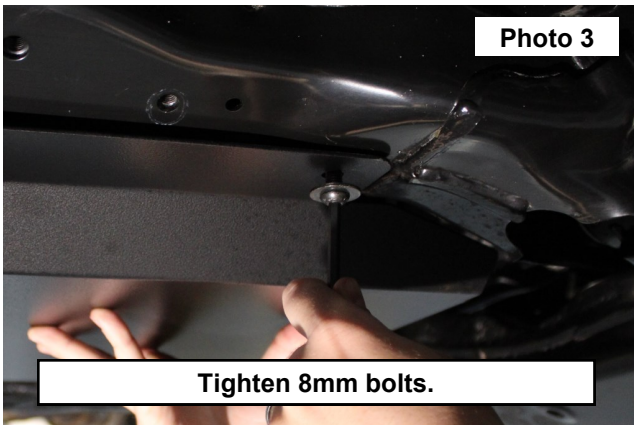
INSTALLATION INSTRUCTONS

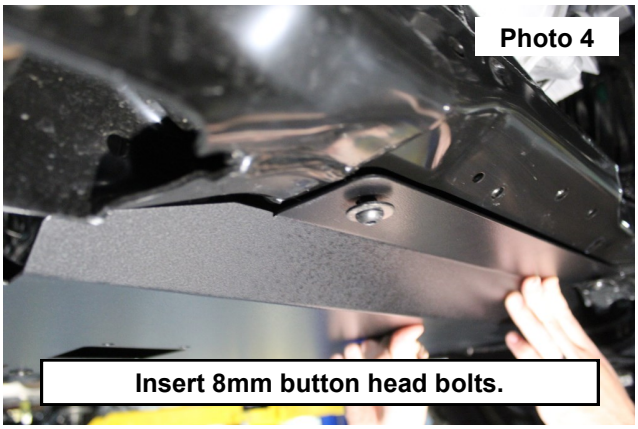
1. Raise vehicle and place frame on jack stands and choc wheels.
2. Insert (2) 8mm button head bolts into rear factory cross member. **See Photo 1.**
3. Slide rear skid plate over 8mm bolts. **See Photo 2.**



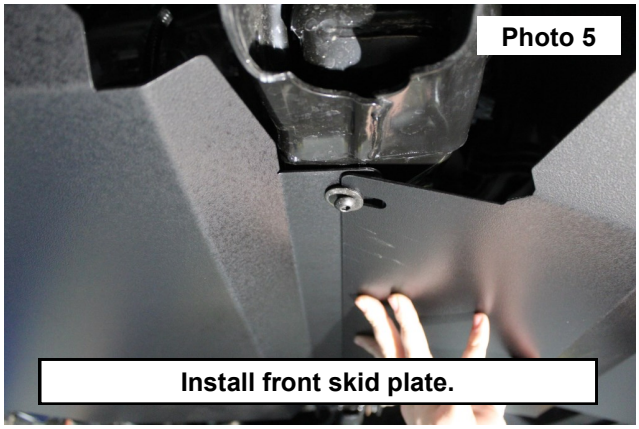


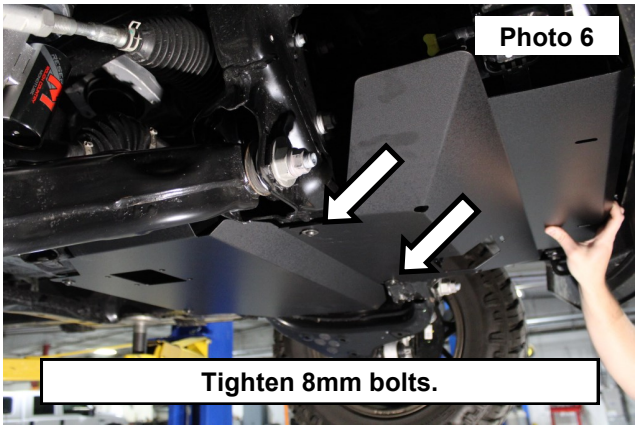
4. Using 5mm allen wrench, tighten bolts on the rear of the skid plate. **See Photo 3.**
5. Install (2) 8mm button head bolts in the front of the rear skid plate. Do not tighten. **See Photo 4.**



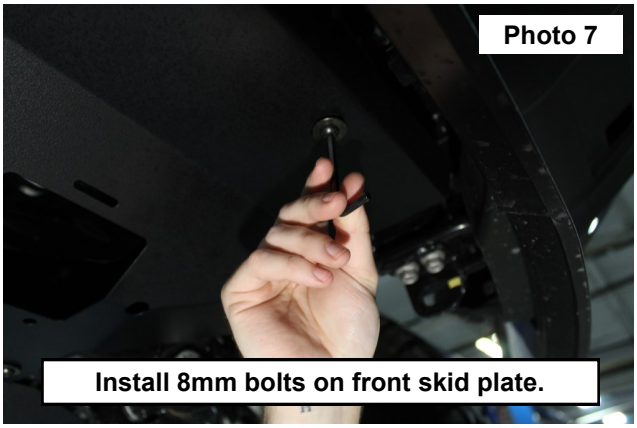


6. Insert front skid on front 8mm bolts on rear skid plate. **See Photo 5.**
7. Tighten 8mm bolts to secure both skid plates. **See Photo 6.**



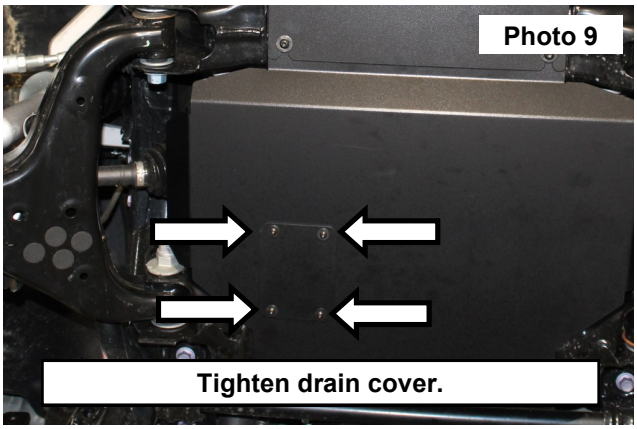


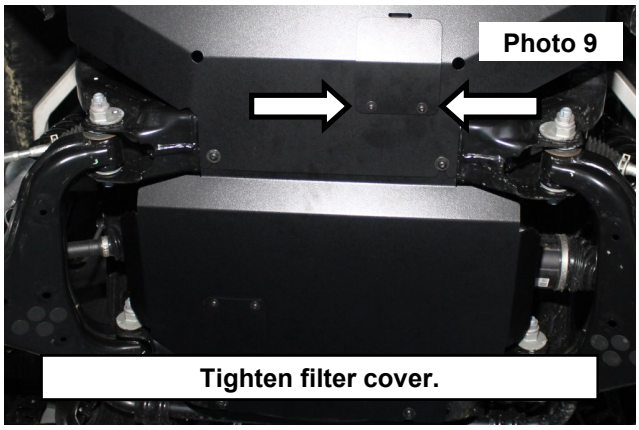
8. Install (2) 8mm bolts on front of the front skid plate using 5mm allen wrench. **See Photo 7.**
9. Install (4) 6mm clips on corresponding holes for the drain cover. **See Photo 8.**





10. Insert (4 ea.) 6mm button head bolt and 6mm flat washer in clips. Tighten using 4mm allen wrench. **See Photo 9.**
11. Install (2) 6mm clips on corresponding hole for the filter cover.
12. Insert (2 ea.) 6mm button head bolt and 6mm flat washer in clips. Tighten using 4mm allen wrench. **See Phot 10.**





By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.