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Rough Country 75011 Installation Instructions

Catalytic Converter Shield for 2024–2025 Toyota Tacoma

Part number: 75011

trailfortress.com/catalytic-converter-shield-toyota-tacoma-rough-country-75011

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921750110

Toyota 2024-2025 Tacoma Catalytic Converter Shield

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:
1– Catalytic Converter Shield

TOOLS NEEDED:
T45 Security Torx (Supplied)
T40 Security Torx (Supplied)

HARDWARE INCLUDED:
4x 8mm-1.25 x Torx Head
1x T40 Torx Bit W/ 1/4" Shank
4x 8mm Flat Washer
4x 8mm Lock Washer
2x 8mm-1.25 Flag Nut

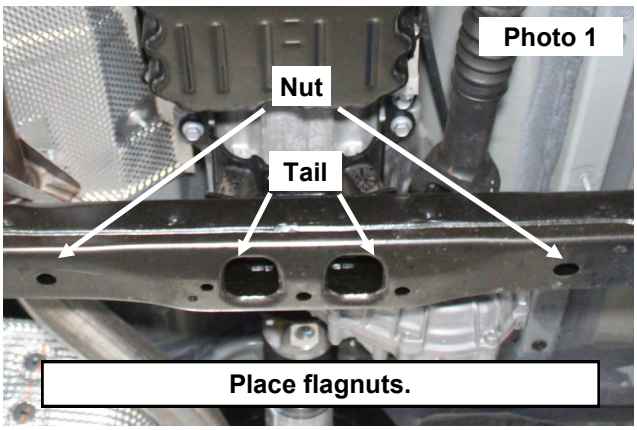


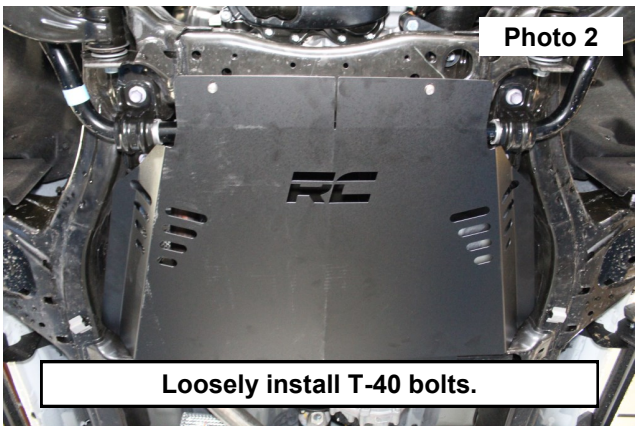
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

1. Place flag nuts in rear cross member with tails facing center of vehicle. Enter cross member in two large center holes in cross member. Nuts should catch the medium size holses. **See Photo 1.**
2. Using help, place shield on both crossmembers and loosely install 4 T-40 bolts. **See Photo 2.**





3. Using supplied T-40 Torx bit, tighten 2 rear bolts. **See Photo 3.**
4. Tighten 2 front bolts. **See Photo 4.**

